

ESTABLISHED 1874

INCORPORATED 1903

Arthur J. O'Leary  
& Son Company

MANUFACTURERS OF

Iron and Steel Products

SALES OFFICE:

652 W. Lake Street

---

MAIN OFFICE AND WORKS:

65th Street and 57th Avenue

Chicago, Ill.

Catalog C

1914

## Chronology.

- Established 1874* Smith & O'Leary  
1884 Arthur J. O'Leary
- Incorporated 1903* Arthur J. O'Leary & Son Company
- 1874-Manufacture* Forgings
- 1899-Manufacture* Forgings  
Well Tools  
Railway and Mill Supplies  
Vises  
Boiler Makers' Tools  
Flanges  
Stone Jacks  
Chains  
Bolts and Rods
- 1914-Manufacture* Forgings  
Well Tools  
Railway Supplies  
Mill Supplies  
Vises  
Boiler Makers' Tools  
Heavy Hardware  
Flanges  
Stone Jacks  
Automobile Jacks  
Chains  
Bolts and Rods  
Bar Iron  
Nuts  
Contractors' Supplies, etc.

## Wrought Iron Solid Box Vises.

Blacksmiths' Pattern.

IN STOCK.

Manufacturers' Standard List.

No.	Width of Jaw.	Price Each.	No.	Width of Jaw.	Price Each.	No.	Width of Jaw.	Price Each.
25	3¼ in.	\$12.00	80	5½ in.	\$17.50	130	6½ in.	\$29.00
30	3½ in.	11.00	85	5½ in.	18.50	135	6½ in.	31.50
35	3¾ in.	10.00	90	5¾ in.	20.00	140	7 in.	33.00
40	4 in.	10.50	95	5¾ in.	21.00	145	7 in.	35.00
45	4¼ in.	11.00	100	6 in.	22.00	150	7 in.	36.00
50	4½ in.	11.50	105	6 in.	23.00	160	7¼ in.	41.50
55	4¾ in.	12.00	110	6 in.	24.00	170	7¼ in.	44.50
60	5 in.	13.00	115	6 in.	25.00	180	7½ in.	47.00
65	5 in.	14.00	120	6½ in.	26.00	190	7¾ in.	53.00
70	5¼ in.	15.00	125	6½ in.	27.50	200	8 in.	56.00
75	5¼ in.	16.00						

These Vises are sold by number only. The number indicates the approximate weight. The width of jaws as shown is liable to slight variation.

Farriers' or Horse Shoers' Vises.

IN STOCK.

The width of jaw of these vises is approximately 6 inches. The space between the box and the jaw is over 5 inches. This allows for turning both calks at one heat on the wide flat front jaw.

### PRICE LIST

60 pounds  
\$18.00

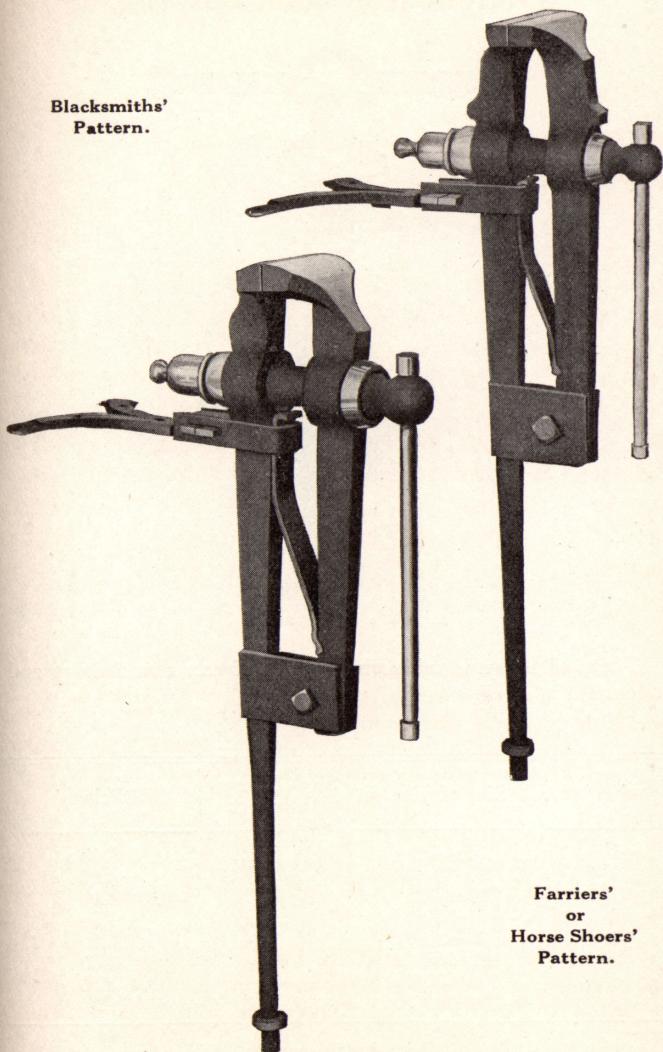
65 pounds  
\$19.50

70 pounds  
\$21.00

Write for Discounts.

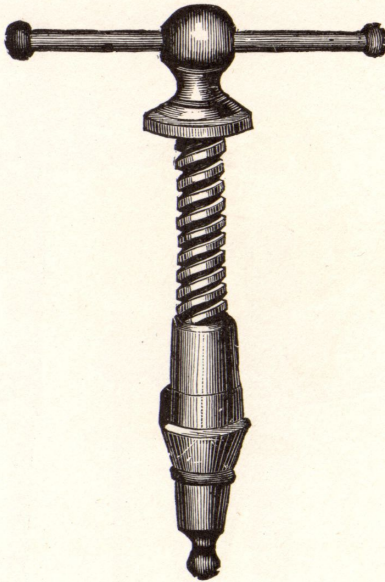
## Wrought Iron Solid Box Vises.

**Blacksmiths'  
Pattern.**



**Farriers'  
or  
Horse Shoers'  
Pattern.**

## Vise Boxes and Screws.



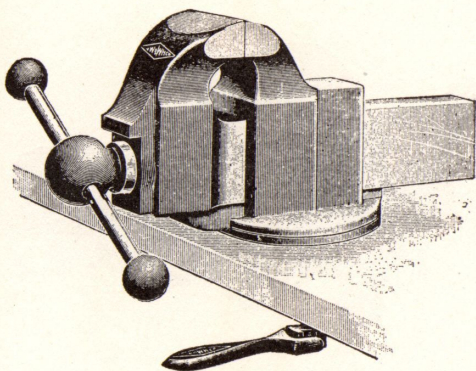
The sizes shown in table will fit vises of our manufacture and are carried in stock.

No.	Size of vise	Size of Screw in inches	Price
1	25-45 lb	1	\$ 3.50
1½	50-60 lb	1 1/8	4.00
2	65-80 lb	1 1/4	4.00
3	85-95 lb	1 3/8	4.50
4	100-120 lb	1 1/2	6.50
5	125-150 lb	1 5/8	8.00
6	155-200 lb	1 3/4	9.50
7	205-250 lb	2	11.00

Write for Discounts.

## Bench Vises.

Swivel Base.



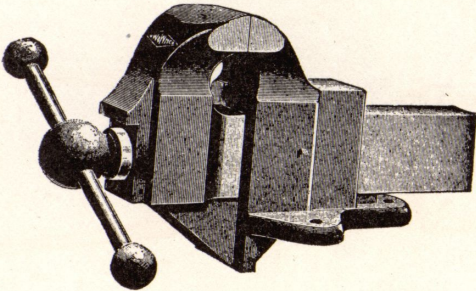
Owing to the perfect way in which the steel jaws of these vises are cut a firm grip is assured

No. 30.	3¼ inch jaw—opens 4 inches—weight 28 lbs., Swivel Base.....	\$ 7.50
No. 31.	3⅝ inch jaw—opens 5 inches—weight 36 lbs., Swivel Base.....	8.75
No. 32.	4¼ inch jaw—opens 5½ inches—weight 52 lbs., Swivel Base.....	10.50
No. 33.	4⅝ inch jaw—opens 6¼ inches—weight 64 lbs., Swivel Base.....	12.50
No. 34.	5 inch jaw—opens 7 inches—weight 85 lbs., Swivel Base.....	16.00
No. 35.	5⅝ inch jaw—opens 8½ inches—weight 115 lbs., Swivel Base.....	21.00
No. 36.	6 inch jaw—opens 9½ inches—weight 150 lbs., Swivel Base.....	30.00

Write for Discounts

## Bench Vises.

### Stationary Base.



These vises are constructed to withstand hard usage and will give the best of satisfaction. The screw is of a special tough steel and is practically unbreakable.

No. 30.	3¼ inch jaws—opens 4 inches—weight 23 lbs., Stationary Base.....	\$ 6.00
No. 31.	3⅝ inch jaws—opens 5 inches—weight 32 lbs., Stationary Base .....	7.00
No. 32.	4¼ inch jaws—opens 5½ inches—weight 44 lbs., Stationary Base.. ..	8.50
No. 33.	4⅝ inch jaws—opens 6¼ inches—weight 55 lbs., Stationary Base.....	10.00
No. 34.	5 inch jaws—opens 7 inches—weight 73 lbs., Stationary Base. ....	13.00
No. 35.	5⅜ inch jaws—opens 8½ inches—weight 100 lbs., Stationary Base. ....	17.50
No. 36.	6 inch jaws—opens 9½ inches—weight 135 lbs., Stationary Base.....	25.00

Write for Discounts.