

# POWER TOOLS

SEARS, ROEBUCK AND CO.

Satisfaction Guaranteed or Your Money Back



# Get the most for your money.. The Amazing Accra Arm.. the CRAFTSMAN



# Versatile! Compact! Underwriters' Laboratories, Inc. Approved!

- Power plus! Motor develops 2 HP . . double shaft uses standard accessories
- Motor Tilt-Lock eliminates danger of blade slipping out of set tilt
- A This Accra Arm Radial Saw is precision built . . designed for professional or home shop use . . scientifically constructed to insure cutting accuracy.

Specifications: 18½x22x5-inch heavy-gauge steel base . . welded construction; 40x20½-inch, 3-pc. laminated wood table; 3-inch steel column, fully enclosed; radial arm (fully enclosed) . . can be rotated 360° and locked in any position with positive indexes at 0° and 45° left and right; carriage rides smoothly on 82 ball bearings (34 in constant contact) to provide smoother and more accurate cutting action. No lubrication needed. Yoke swivels through 360° . . arm lock, arm index

- Big laminated oak table provides maximum work surface 40x205% inches
- Positive position pins, exclusive locking combination for quick setup
  - and elevation controls at front of saw; aluminum guard; "Safety-Key" switch; 10-inch Kromedge

Single-phase 3450 RPM capacitor motor develops 2 HP (115-230-volt, 60-cycle AC) for high-speed clean-cutting action. Thermal overload protector opens line circuit when motor temperature exceeds a safe value. No special wiring needed for most cutting operations. 5%-inch diameter motor shaft. Cabinet not included.

99 LR M2900—Craftsman Accra Arm 10-inch Radial Saw. Shipping weight 180 lbs......\$239.00

- Table-leveling device, three-point bearing for maximum accuracy
- All controls in front for easy, safe operation
   . exclusive color coding
  - B CRAFTSMAN 3-drawer Cabinet for Accra Arm Saw. Heavy gauge, all steel; reinforced corners and ends. Drawers run on strong slide rails. Power-bronze finish.
  - 99 LR M1065—Shpg. wt. 98 lbs....\$48,95
  - © Exclusive Mechanical Safety Brake. Stops blade quickly . . eliminates hazard of blade "coasting" after motor has been turned off.
  - 9 LR 2950—Shpg. wt. 12 oz......\$9.95

SEE INSIDE BACK COVER FOR SEARS SPECIAL EASY TERMS

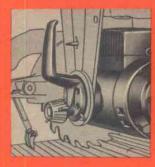
# Get the Accra Arm Saw Now! Saw with the EXTRA POWER!





"Plus Power" Motor for efficient, smooth operation . . draws only 10 amps under average cutting conditions. Direct drive delivers full power . . no bells, pulleys, or gears to bother with. Powerful custom built motor that develops 2 HP (single phase, 3450 RPM). For 115-230-valt, 60-cycle AC. Enclosed capacitor insures easy starting ., built-in overload capacity for toughest jobs. Precision ball bearings. No lubrication necessary. Motor is equipped with a manual reset, thermal over-load protector to protect against burnout through abuse and overload. No special wring needed for most cutting. Standard chuck mounting uses right-frand routers, shapers, bits, twist drills. Takes 1/2-inch x 20-thread key chuck, 9LR29803 (page 27) for use with all standard accessories.

#### **Positive Safety Features!**



Positive Single-hand Control of mater. Handle and mater are integral assembly. Use to move the carriage back and forth on the radial arm or to move mater while positioning it in the yake. Provides the operator with a comfortable, sure grip at all times.



With the Safety Key Switch, there is positively no danger of saw being turned on accidentally. Only your key will turn the motor on or off. Located at the top front of radial arm . . eliminates dangerous reaching or groping for an inconveniently placed switch.

See
pages
4 and 5
for more
about
this
great

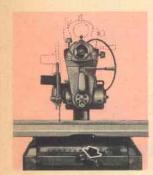


Anti-Kick-Back Device protects operator from being struck and possibly injured by material on which he is working. Stays on guard at all times, aready for instant use. The anti-kickback assembly should always be used in ripping operations. Adjusts easily.



Guarded Saw Blade affords protection for operator's hands and eyes. Side discharge keeps sawdust away from operator. Floating ring guard (see Page 5) permits clear view at all times. Guard fisats up aver work ... your hands are always safely away from the blade.

#### Color-Coded Controls are ALL Accessible from front of machine



Raise and lower the radial arm with the color-coded (blue) handle. One complete turn of handle will raise or lower the arm ½ inch. Maximum vertical travel is 8½ inches.



Position the arm with the colorcoded (red) arm latch handle. Rotates 360° and locks in any position...with positive indexes at 0° and 45° left or right. Swings aside for use as workbench.



The horizontal movement and locking of carriage on radial arm is controlled by the carriage lock knob (color-coded green). Lock the carriage to the arm when ripping.



Swivel movement and position of the yoke are controlled by the color-coded (orange) swivel latch pin and the yoke clamp handle assembly. The pin indexes yoke . . handle locks it.



Bevel lock knob (color-coded yellow) controls angular movement of motor and blade in motor..locks the motor to yake when motor is in any position.

# The CRAFTSMAN Accra Arm Saw...



Packs convenient, precision engineered features, gives you big shop versatility in bench saw space

8 BIG features that help even amateurs do expert work

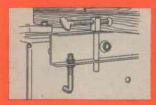


TABLE-LEVELING DEVICE has 3paint bearing to provide maximum See accuracy .. easy, simple adjustment. Quick-action table clamps DOUGES permit ropid satup changes



40x2012-in, WARP-RESISTANT LAMINATED OAK TABLE provides large work area. Tool converts to a handy work bench simply by swinging the arm to the side

2 and 3 for more

about



EASY-VISION great SCALES accent functional design of the Saw versatile Accra Arm Saw . . add to operating ease



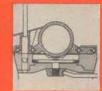
POSITIVE POSITION Pins and locking cambinations provide quick set-up, automatically compensate for wear



TAPERED SPLIT PIN ARMLOCK prevents arm wobble ... locks at all angles . . has built-in stops at 0°, 45° and 90"



MOTOR TILT-LOCK provides hydraulic locking at all angles minimizes motor pivoting during cut. Easy to change



**EXCLUSIVE YOKE** and CARRIAGE design insures smooth, positive action, 82 bearings (34 in constant contact)

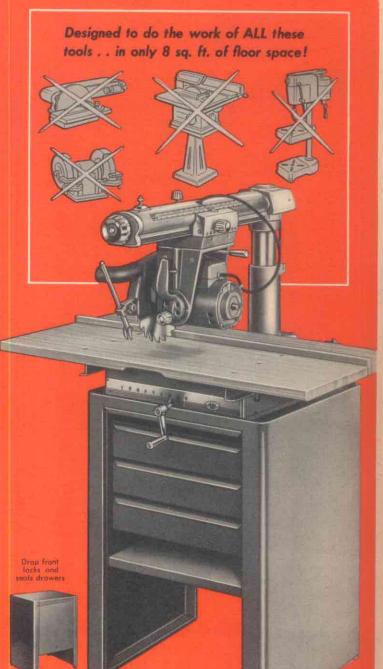


CLOSED COLUMN gives accuracy and rigidity. Seals working parts from dirt and sawdust for smooth operation

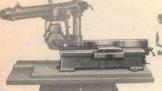
Remember Sears Special Terms

ONLY \$ 000 DOWN

puts the Accra Arm in your workshop



#### Get these extra Benefits too . . use as a Power Source



Mount 4-inch jointer 99 LR 02186L Mount 4-inch jointer 97 to 02186; (page 16) on 34-inch board (13½xx0 inches). Use 2-inch pulley on 34-inch shaft end of motor, a ½x3-inch pulley on the planer and ½x33-inch V-belt. Tool is ready to use.



Mount Sander 99LR02236 (page 13) on Mount sander YPLNUZZJO (page 13) on ¼-inch board (13½x40 inches). Use 2-inch motor pulley on ¾-inch shaft end, ½x3-inch pulley on sander and ½x48-inch V-belt. Just clamp the board down and tool is ready.

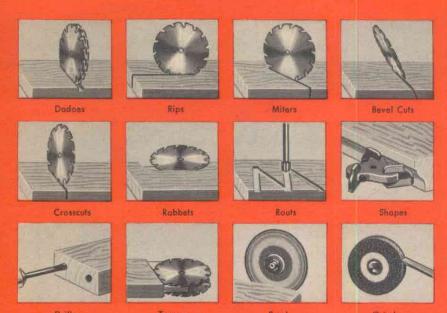


Mount Dovetail Attachment 9LR2462 (page 19) at rear of saw. Use 9LR 2411 (page 19) ½-inch dovetail bit in chuck as shown in illustration. Makes perfect dovetail joints! Both pieces of wood are cut at the same time.



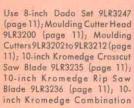
Mount Jig Saw 99LRM2072 (page 20) on ¼-inch board (13½×40 inches). Use 2-inch pulley on ¾-inch shaft end of motar, ½x6-inch pulley on ijg saw and ½x48-inch V-belt. Secure board to table top and saw is ready.

# CRAFTSMAN IO-inch Radial Saw with amazing Accra Arm enables you to do most woodshop jobs with one tool



# Accra Arm versatility even more!

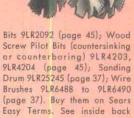


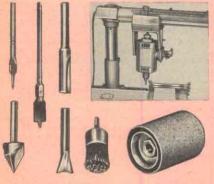












Use shanked cutting, routing and drilling tools with chuck 9LR29803 (listed and described on page 27) for dozens of decorative woodworking operations. Auxiliary shaft fits any keytype chuck with standard ½-inch x 20 thread. An ideal low-cost way to increase Accra Arm versatility.



cover.

Low-priced occessories for refining roughfinish jobs: Finish Sanding Kit 9 LR 2847 (page 37); Wire Wheel 9 LR 6480-82-83 (page 37); Sanding Plate 9 LR 2611 (page 37); Cutoff Wheel 9 LR 6465 (page 36).

# Radial Saw Book and Attachments

CRAFTSMANRadial Saw Book. 192 pages with over 200 operations and illustrations. Includes all operations of the Accra Arm, information of various materials, working with plastics, aluminum, steel, brick, etc. 16 pages of projects. Looseleaf book encased in plastic.

9 LR 2955-Shpg. wt. 1 lb.,\$3.95

Saber Saw Attachment. No belt or pulley required to operate—simply attaches directly on to motor shaft. Maximum depth of cut is 2 inches. Powerbronze finish.

9LR2952-Wt. 2lbs. 8 oz. \$12.95

Precision-geared Key Chuck. Converts Craftsman Accra Arm for cutting, routing, drilling and dozens of other operations. Capacity 544 to 3/2 inch. 1/2-inch x 20 thread.

9 LR 29803 — Shipping weight 1 pound 4 ounces.......\$7.60

Floating Ring Guard. Permits clear view of operations at all times. Guard floats up over your work providing maximum protection . . your hands are always safely away from the saw blade.

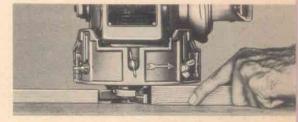
9 LR 29005-Wt. 1 lb. 8 oz. \$4.95





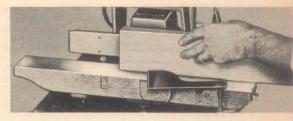






CRAFTSMAN Molding Head and Shaper Guard for Accra Arm. Attaches quickly and easily (replaces saw blade guard). Protects operator during molding and shaping operations: Guard adjusts to the thickness of the work pieces being passed into molding and shaper blades. completely encloses cutter blades. Heavy-duty cast aluminum construction. Power-bronze color.

9 LR 29007—Shpg. wt. 1 lb. 4 oz......\$8.95



CRAFTSMAN Planer Attachment for Accra Arm (also Craftsman Electric Hand Saws). Adapts Accra Arm for edge and surface planing operations (pulleys, belt, and bracket for mounting are included). Die-cast aluminum construction. 7½-in. shoe in front of high-speed 2-knife cutter blade. Cuts 2½ in. wide to ½ in. deep. Over-all length 20¾ inches. 123¼-inch detachable steel fence adjusts 45° for bevel cutting. With instructions.

9 LR 28459-Shpg. wt. 13 lbs. \$4.00 down. Cash \$39.50

The Bench Saw is the basic power tool..see Sears' range of sizes and prices





#### **CRAFTSMAN 8-inch Tilting Arbor Saw**

Our newest 8-inch saw . . improved design, new features

#### SPECIFICATIONS

- Depth of cut (maximum) . 2½ inches
  Blade type. . Chisel-tooth combination Blade size......8-in. diameter
  (3/2-inch center hole) · Dado capacity (using 6-in. dado saw): width.....

24 inches 

 Arbor speed recommended 4500 RPM Motor recommended: (minimum). ½ HP 3450 RPM

• Machine pulley:
(included)..2-in.; keyed to arbor
• Motor pulley:

1411/16 in, wide; 151/16 in, long • Mounting dimensions:

· Blade speed:

(hole centers)...11 % 16x11 5/16 in.

9500 peripheral feet per minute

(incl.) 23/4 in. (%-in. hore; keyed)

• V-belt (incl.) 40 in. long; ½ in. wide

• Overall measurements; height 14 in.; width 17 in.; length 26 1/32 in.

Efficient, modern design. Precision-ground cast semi-steel table with machined miter slots on both sides. Blade and arbor tilt together—any blade angle to 45° ... always level surface. "Floating Drive" integral motor mount controls belt tension . smothers vibration . no need for special mount. Accurate, high-speed "Mono-control" tilt and depth controls—Automatic tilt lock. Die-cast aluminum pick-off rip fence . removable at any point on table . for use on either side of blade—single lever locks both ends—front and back!

Easy-to-read indicator dial ... accurate tilt. 8-in. chisel-tooth combination blade (½-in. hole) up to 2½-in. depth of cut. Also includes miter gauge, fence, machine and motor pulleys and ½x40-in. V-belt.

99 LR 02104L—Saw without guard assembly, motor, side table extensions, roller extension, or tool stand (see below for accessories). Shpg, wt. 66 lbs, \$5,00 down, \$5,00 monthly. Cash \$80,95

Saw with motor, shipped in two cartons.

99 LR T1349L—Saw as above, but with CRAFTSMAN ½-HP 3450 RPM sleeve-bearing capacitor motor II 10–120-volt, 60-cycle ACI. Shpg. wt. 94 lbs. \$5.00 down, \$5.00 monthly...Cash \$105.00 99 LR T1348L—Saw as above, but with CRAFTSMAN ¾-HP 3450 RPM sleeve-bearing capacitor mater (II0–120-volt, 60-cycle ACI. Shpg. wt. 98 lbs. \$5.00 down, \$5.00 monthly...Cash \$110.00 9 LR 2405—Steel Dado Insert. For use with above saw. Shipping weight 14 ounces...... 1,50 9 LR 2201 — Molding Head Insert. For above saw. Steel. Shipping weight 1 pound..... 1.50

9 LR 21046—Saw Blade Guard Assembly. (Shown on saw.) Automatically levels with work. With guard, splitter, non-kickback pawls. Shipping weight 2 pounds 4 ounces......\$6,95

For Special Easy Terms, see inside back cover

## CRAFTSMAN 9-inch Tilting Arbor Saw

with Sears exclusive "Exact-I-Cut" to prevent miscuts

#### **SPECIFICATIONS**

Depth of cut (maximum) ... 3 inches
Blade type. Chisel-tooth combination
Blade size, 9-in. diam.; \$\frac{9}{8}\$-in, center hole

 Dado capacity (using 6-in. dado head): 

Width 13/6 inch

Blade tilt (maximum) ... 45 degrees
Bearings . 2 sealed ball, life-lubricated

Miter gauge stops:
 90° and 45° right and left.

Blade speed:
 9500 peripheral feet per minute
 Motor recommended:
 MOTOR PARTICIPATION AND MEDIATOR PARTICIPATION AND MEDIATOR PARTICIPATION AND MEDIATOR PARTICIPATION AND MEDIATOR PARTICIPATION AND MEDIAT

Motor recommended:
(minimum)... 14 HP 3450 RPM
Machine pulley:
(included).... 2-in. (%-in. bore)
Motor pulley:
(included)... 23/-in. (%-in. bore)
V-belt (included)... 15/45/16
Overall measurements: height 14/16
inches: width 18/10/-inches

inches; width 18 inches; length 33 % inches

Our big 9-in. Bench Saw has the same features described in first paragraph under 8-in. saw at left—PLUS exclusive Craptsman "Exact-I-Cut" formerly found only on our big 10-in. Floor Model Saw; shows exact size of saw kerf and aligns blade with cut-mark on wood. No "miscuts" caused by guessing blade width!

Die-cost, adjustable miter gauge . . accuracy at all angles with pre-set indexes at 90° and 45° right and left. Use with 9 LR 2761 hold-down (not included).

"Mono-Control"—one hand wheel at front controls BOTH blade tilt and depth of cut. Just move wheel in or out to change from one control to other

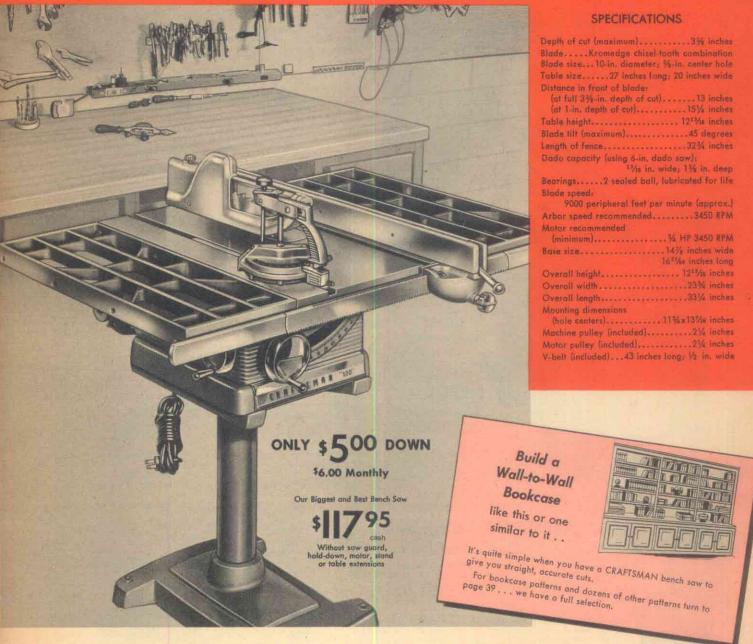
Massive, heavy-duty construction. Heavily ribbed table. Automatic tension unit holds mechanism tilted to any angle. Tensioned elevating screw. Fence has microadjustment and 18-in. easy-to-read scale in fence guide bar. 9-in. chisel-tooth Kromedge combination blade (%-in. center hole); up to 3-in. depth of cut. With blade, miter gauge, rip fence, machine and motor pulleys and V-belt.

99 LR M2000 — Without guard assembly, hold-dawn, motor, side table extensions, raller extension or tool stand (see below for accessories). Shipping wt. 87 lbs. \$5.00 dawn...... Cash \$99.95 99 LR MT1359—Same as 99 LR M2000, but with CRAFTSMAN 34-HP 3450 RPM capacitor in 110-120 volt, 60-cycle ACI, Shpg. wt. 119 lbs. \$5.00 down, \$7.00 manth. Cash \$12 99 LR 02085—Side Table Extension. For either side. Grid-type; semi-steel, 9 in, wide x 24 in, long. With 9-in, front rip fence rack extension. Scale insert not included. Shpg. wt. 16 lbs...Ea. \$12.95 9 LR 2761 — Hold-down for Miter Gauge shown on saw. Clamps work against gauge and table.
Instant thumb release. Shipping weight 2 pounds 10 ounces. \$8.75

# **CRAFTSMAN IO-in. Tilting Arbor Bench Saw**

REG. U. S. PAT. OFF.

Our Best . . with features found in NO other 10-inch Bench Saw . . up to 3%-inch depth of cut, big 27x20-inch table . . use Special Easy Terms!



#### Buy on Sears Special Easy Terms! See inside back cover

Our Best Bench Saw—only \$1.00 more per month than smaller capacity 8 and 9-inch bench saws on opposite page. use Sears Special Easy Terms. Meets rigid requirements of large industrial shops. For outstanding quality, mechanically superior features, exceptional performance, we're convinced you cannot match this saw at anywhere near this price!

Advantages found in NO other bench sow. Work goes much faster, easier because only brief adjustments of accessories are necessary for the next step on your job. Working surface from blade to front of table is 13 inches at full (3%-inch) depth of cut; 15½ inches at 1-inch depth of cut. All hand wheel controls are conveniently located for easy adjustment.

Massive, extra-heavy duty construction. Extraordinary accuracy and stability! More rigid saw base and stronger motor support, with pivot arm for smoother operation. Tension device between motor mounting plate and support reduces transmission of vibration and troublesome jumping of motor.

Table never tilts .. work always lies flat. Motor, blade and arbor tilt together as a unit, any angle up to 45 degrees; belt never twists. Blade raises and lowers to vary depth of cut from 0 to 3¾ inches.

Sealed precision ball bearings; lubricated for life. Extra-large 27x20-inch heavy cast semi-steel table, now takes new snap-in type table inserts (listed separately below). Precision ground; grooved on both sides of blade for miter gauge work.

Wiping and cutting actions clean sawdust from tilt and lift screws. NO more stiff and tight controls. Positive stops for blade height and tilt. Holes provided in fence for mounting facing boards and dadoing, etc. Rip fence usable on either side of blade clear to table edge. Single control lever locks fence at both ends (not just in front), 10-inch Kromedge chisel-tooth combination blade (%-inch center hole) gives full 3%-inch depth of cut.

Power-bronze color. With blade, miter gauge, rip fence, rip fence rack, machine and motor pulleys, V-belt and motor mount. Guard assembly, hold-down, motor, side table extensions and stand not included.

# CRAFTSMAN 10-inch Tilting-arbor Floor Model Saw

Heavy duty! No other saw has all these 3 features included



- 1. Lowest-priced production saw we know of in this quality range
- 2. Includes 10-in. Kromedge chisel-tooth Combination Blade that maintains 3 to 5 times the sharp blade life of ordinary blades
- 3. The exclusive feature "Exact-I-Cut" saw kerf indicator . . lines up the cut exactly, adjusts to blade kerf width

#### OTHER SAW FEATURES INCLUDE ...

- Two large, and easy-to reach, crank-type handle control wheels with lock knobs to prevent slippage after measurements are lined up
- \* A single lever that securely locks the rip fence, both front and back
- \* Precision ball bearings which never need lubrication . . sealed for life Miter gauge precision built for accuracy. Use with 9LR2761, page 9.

#### SPECIFICATIONS

• Depth of cut (maximum)
<ul> <li>Depth of cut (maximum)</li> <li>Blade, size and type</li> <li>10-in, carbide-tipped combination. %-in, center hole</li> </ul>
Dado capacity (using 6-in, dado head) Depth, 11/4 inches; width, 13/6 inches
* I dole size: Without extensions
with Catra pair of extensions (not included) 52+27 inches
• Distance in front of blade
" KiD lence
" Miles Kauge Stolls
- I addic registre
Base size
• Dimensions Overall height 37½ in.; width 36 in. • Overall leight (without motor) 38½ inches; (with motor) 46½ inches
(industrial)
(industrial). 11/3 HP 3450 RPM Machine pulley (included); motor pulley (included) 21/4-in. (dual) V-keyed  V-helts (2 matched included)
• V-belts (2 matched, included)
99 LR M2242—Saw as above, Without motor, Shipping weight 263 lbs \$199.00
99 LR MT22425—Saw with CRAFTSMAN LHP 3450 PPM hall-bender mater the 200 miles
60-cycle ACI. Shpg. wt. 309 lbs. \$10.00 down, \$12.00 monthly
99 LR M2262—Saw (Same as 99LRM2242 above) except with extra-heavy duty mater mount
for use with 1/2-HP motor. Shpg. wt. 270 lbs. \$10.00 down, \$10.00 monthly Cash \$209.00
9 18 2732 Saw Grand Assault IStan
9 LR 2732—Saw Guard Assembly, IShown on saw, Shpg. wt. 6 lbs. 6 az
9 LR 2748—Wheel Set, (Shawn on saw.) Shipping weight 7 lbs
99 LR 02270K—Table Extension, 8 in, wide, Shpg, wt. 21 lbs
99 LR 024446L—Table Extension Kit. Extends table 36v27 in Front and some in face
burs of in long, includes scale, front and back guide harr 2 extensions with and but of
WILDE TOS, SO UU DOWN, SO UU MORINIV.
9 LR 2961 — Hegyy Duty Switch for above your 11/2 HP roted double and the top and
TON AC-DC, Middining Bracker, boirs, angg. Wr. 2 lbs.
9 LR 2209—Molding Head Insert for above saw, Shpg. wt. 2 lbs. 3 az
9 LR 2747—Dado Insert for above saw, 6-in, capacity, Shpg, wt. 1 lb. 2 az 4.95
4.95



## \$14500

\$5.00 down, \$7.00 monthly

#### **CRAFTSMAN Swing Saw**

Pull the saw through lumber

Fast, free operation . . pull saw through lumber . . weight of swing arm returns blade. Rips, crosscuts, dadoes, miters, etc. Heavy duty . . for millwork plants, etc.

#### SPECIFICATIONS:

• Depth of cut (maximum)with 10-in. blade, 3 in.
· Crosscut width (max.) with 10-in. blade, 16 in.
• Ripping width (max.) with table fence 11 7/6 in.;
without fence 131/2 in.
Angle range90° right, to 90° left, in 1° graduations
• Miter cut (maximum)with 10-inch blade, 3x8%-in.
<ul> <li>Width of miter cut (maximum)</li></ul>
at 45°, 11½ in, at 22½°, 6½ in.
. Dado capacity with 6-inch dado saw width, 1 inch
depth, 1 inch
• Table size
• Base size24x181/8 inches
Column diameter
V-Tooth Crosscut blade
included diameter 10 inches; bore 34 inches
· Bearings, arbortwo sets sealed, precision ball
Arbor speed recommended (approx.)
Motor recommended (min.)
• Machine pulley (included)
• Motor pulley (included)3-in. diam.; 5%-in. bore
* V-belt (included)
Overall dimensions:

Height 411/4 inches; depth 261/4 inches; width 24 inches 9 LR 3237—10-linch, Combination Blade for Swing Saw. Specify 10-in. diam. and ¾-%inch center hole plng weight 1 pound 12 ounces. 8 SEARS Zonn 4

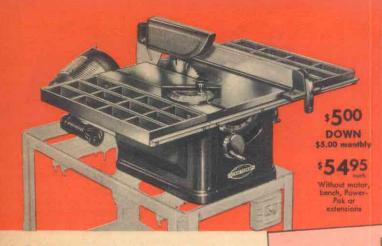


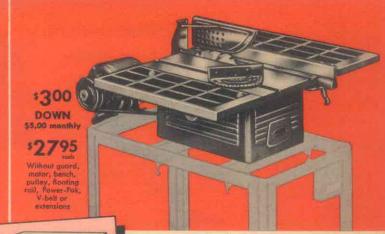
#### Bench Saw Attachment for difficult end cuts

CRAFTSMAN Universal Jig with Kromedge Tenoning Blade. New specially designed multi-purpose jig now offered at a price practical for the home handyman, carpenter, cabinetmaker, etc. One of the safest, most accurate bench saw attachments made. Enables you to make accurately difficult end cuts for jointing. Makes all the following joints and more box, miter, rabbet, dado, dado tongue and rabbet, tongue and groove, end lap, middle lap, open mortise tenon, etc. Attaches easily on most bench saws or shaper tables with ½ "x ½" miter slot. Use also with saw blades, molding head and cutters, dadoes, etc. Allows you to cut accurate tenons to full capacity of any blade. Safely holds material for cutting grooves or moldings on ends and edges.

Strong, lightweight, die-cast aluminum construction. Size: 6½ inches high by 7 inches wide. Adjustable to hold material up to 2 inches thick and any length or width.

Includes jig, 2 clamps, 2 holding plates, and 8-inch Kromedge tenon-





#### CRAFTSMAN 8-inch Tilting-arbor Bench Saw

- Cast semi-steel table...17x14 inches with machined miter slots on both sides of blade
  Blade and arbor tilt to any angle up to 45°

\*Biade and arbor tut to any angle up to 45°

"Floating Drive" integral motor mounts eliminate need for special mount...controls belt tension... smothers vibration. 7 ° / 6 inches in front of blade at full depth of cut, 8 / 6 inches at 1-inch depth of cut. 8-in. Kromedge blade (1/2-in. center hole); up to 2 / 4-in. depth of cut. With blade guard. splitter, miter gauge, fence, machine pulley. (Use ½-HP motor; 3450 RPM, ½-in. pulley, 40-in. belt; or 1750 RPM, 5-in. pulley and 44-in. belt.) A perfect tool for any man's workshop.

99 18 024241—Without motor, extensions, bench, or

perfect tool for any man's workshop.

99 LR 02424L—Without motor, extensions, bench, or Power-Rot. Shpg. wt. 49 lbs.

554.95

99 LR 724245L—With CRAFTSMAN ½-HP 3450 RPM ball-bearing capocitor motor H10-120 volt, 60-cycle AC, 2½-inch motor pulley and 40-inch V-belt. Shipped in 2 cartons. Shipping weight 79 pounds. 55 down, 55 manihiv.

Cash \$89.50

99 LR 02723—Side Toble Extension, ITwo shown on saw.) For either side. Cast semi-steel; grid type. 7 in. wide. Shipping weight 9 pounds.

Each \$8.25

9 LR 2722—Steel Dado Insert. Shipping wt. 10 cz. . . . 1.50

9 LR 24242—Molding Head Insert. Shipping wt. 13 cz. . . 1.50

To Build This Handsome CHEST CABINET



And many other home craftsman projects chaose the "Easi-Bild" pattern plans that fit your needs. For complete "Easi-Bild" pattern details see page 39. Projects like those described in these patterns are made easier when your work shop is equipped with Bench Saws and other Power Tools by Sears.

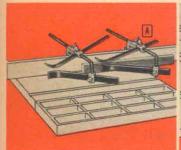
#### **GUNLAP** 8-inch Bench Saw

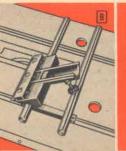
Does 90% of cuts handled by higher-priced bench saws! Crosscuts, rips, miters, dadoes. 17x13¾-in. cast iron table. 2½-in. depth of cut. One hand wheel raises, lowers, locks blade. Miter gauge slots on both sides of blade. Porous bronze bearing. Neither table or arbor titls. With 8-in. chisel-tooth blade (½-in. center hole), miter gauge, rip fence. Use at least ½-HP 1750 RPM motor for light work (½-HP for heavier work) and 4-inch motor pulley. Order your Bench Saw today and end the long hours of hand sawing.

99 LR 02465K—Saw without extensions, guard, motor, bench, motor pulley, floating motor rail, Power-Pak, V-belt. Shipping weight 36 pounds. \$27.95
99 LR T24655K—Saw as above, with ½ HP 1750 RPM split-phase motor (110–120-volt, 60-cycle ACI, motor pulley, V-belt. Shipping weight 61 lbs. \$5.00 down. \$46.95

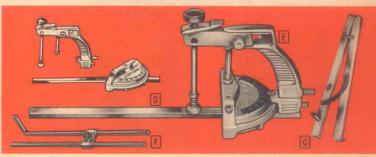
9 LR 2275—Floating Motor Roll Set. For 99 LR 02465K, With pair of clips and screws for installing, Wt. 1 lb. 13 oz., \$1,29 

#### Bench Saw Accessories . . Increase safety and usefulness









Attachment. Fits almost all bench saws, jointers, shapers. Fingers hold work from 4 directions at one time. Attachment includes 2 clamps for attaching auxiliary rip fence (rip fence not included) to regular rip fence; 2 tempered steel "L" rods attach to clamps and hold down fingers; 4 holding fixtures that lock fingers to the "L" rods; 4 spring steel hold-down fingers. Hardware included.

9 LR 3230—Shippino

9 LR 3230—Shipping weight 2 lbs, 13 oz... .....\$3.95 B CRAFTSMAN Blade Sharpener Attachment. Fits all CRAFTSMAN and DUKLAF Bench Saws, others with miter grooves 1/2 to 3/4 in. wide, measuring nomore than 5 in. from face of

% to ¾ in. wide, measuring amore than 5 in. from face of blade back-up collar to center of left-hand miter slot. Sharpens tools up to 6½ inches long. With a cast iron holder; and steel guide bars. Use attachment with a 6x½-inch grinding wheel; ⅓-in. center hole. Wheel not included. Use No. 9LR6412 on page 37.

9 LR 2658—Shipping weight 8 pounds....

Sanding Wheels, Medium grit on one side; coarse on other.

9 LR 2274—8-in, diam, For ½ or ½-in, center hole. Cast oluminum. One flat side and other with 2° taper for fine jointing. Shipping weight 1 pound 3 ounces.

9 LR 2272—10-in, diam, For ¼ or ½-in, center hole. Steel. Shipping weight 4 pounds.

52.98

Replacement Discs for sanding wheels above. 3-in. center hole. Pkg of 6: 2 fine, 2 medium, and 2 coarse. State diameter desired.
9 LR 2273—8 in. Shpg. wt. 7 oz. .79c 10 in. Shpg. wt. 10 oz. .98c

D CRAFTSMAN Miter Gouge. Dic-cast aluminum head. Automatic stops at 0 to 45° left and right. Steel slide \$4.in, wide. Fitz these bench saws: 99LR02104L (pg. 6), 99LRM2000 (pg. 6), 99LRM2999 (pg. 7), also 99LRM2242 floor model saw (pg. 8), 99LRM2428 band saw (pg. 14), 99LRM2392 shaper (pg. 18), and 99LR022350L and 99LR02237L sanders on page 13. 9 LR 2760—Shipping weight 5 pounds 2 ounces. \$8.95



gluing Clomp. Adjustable pipe style. Use with ½-inch threaded pipe (not included). Sliding jaw has 1½x1½-inch face. Non-slip lever lock. Malleable iron construction. Cap is included. Shipping weight 3 pounds 14 ounces. ounces.

9 LR 6674 ..... \$3.19

New Light-service Bar Clamps, Easy-Bur Clumps, Easy-eliding jaw . . grips the bar automatic-ally at any point. Jaw depth is 2½ inches. Please state length wanted.

9LR6665-18-inch length.

Shipping wt. 3 lbs. 5 oz......\$2.98 99 LR 06665—24-inch length. Shipping wt. 4 lbs. . . . . \$3.29

K New adjustable Carpenter's Gluing Clamps, Select hard maple jaws. hold tight over a broad area ... won't mar surfaces.

9 LR 6663-Please state size

4-Inch size, Shipping weight 2 pounds 2 oz. . . \$3.49 7-inch size, Shipping weight 3 pounds 6 oz. . . 4.79 10-inch size, Shipping weight 4 pounds 13 oz. . 5.98

Aluminum Alloy C Clamps, Won't rust or warp. Steel screw.
9 LR 6670—State size and quantity.

| St. | St.

Molleoble from C Clamps. Steel screw. Heavy duty. Slide bar handle. 9 LR 6667—State size and quantity.

-		Control of the contro	
Opens to	Throat depth	epth   Shpg. wt. each	
2 lo	1½ in	5 ounces	39c
4 in	2 in	1 lb. 8 oz 2 lbs. 2 oz 2 lbs. 8 oz	\$1.69
6 in	294 in	3 lbs. 2 oz	2.29



#### CRAFTSMAN Carbide-

#### tipped Saw Blade

\$995 8-inch

Most versatile, most economical in the

Most versatile, most economical in the long run. Long-wearing tungsten-carbide cutting tips on a hard Kromedge combination blade . . lasts up to 100 times longer than ordinary steel blades. Glides through work faster . . blade design throws off gum and pitch which stick and bind ordinary blades.

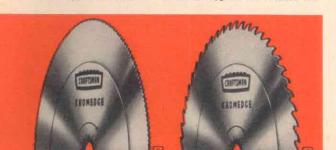
Safer 8-tooth design (12 teeth on 12-inch blade) reduces tooth point exposure; each tooth projects only .020 inch above non-cutting edge . . regulates feed to a safe, uniform speed. Each tooth removes exactly the same amount of wood. Blade can't grab; dangerous kick-back is prevented. Cuts wood, plastic, aluminum, etc. (NOT for use on masonry, ferrous metals.) masonry, ferrous metals.)

9 LR 3245—State saw blade diameter, center hole shape and size.

Di	am,	Center Hole	Fits these sows	Shipg	wt.	Price
57	i lei,	13/15-ln, diamond	6-in, electric Skil-saw.	Tib.	2 oz.	\$8.95
- 6	in.	1/2 -In. square	Mall and PET electric saw	1 lb.	2 oz.	8.95
6/	ı m.	1/a In. round	6-in. elec. Black & Decker	1 lb.	2 02.	8,95
2	in,	13/16-in. diamond	Skil-saw	1 lb.	6.0z.	9.50
	100	1/2 In square	Mall electric saw	I lb.	6 oz.	9.50
80 80 80 80	In.	Dia-12-in, round	8-in, elec, hand; bench saws	I ID.	9 DZ.	9.95
0	Ten.	13.5 la anunca	Electric Skil-saw	I ID.	Y DZ.	9.95
8	in.	1% in round	Mall electric saw	1 10.	y oz.	9.95
9			CRAFTSMAN 9-inch bench saw, 9-inch	1 115.	y oz.	9.95
10		*1-34-56 Inch	radial saws	2 lbs.	2 oz.	10.95
		round	Bench, builders, radial and swing saws	2 lbs.	6 oz	11,95
12	in.	*1-1/2-in. round	Bench, builders, radial and swing saws			

\* Center hole is knock-out bushed to take any size arbor listed.

9 LR 3246—CRAFISMAN Kromedge Blodes. Carbide tipped. For electric hand saws. 6-tooth design with 1/2-55-inch round center hole. 614 inch. Shipping weight 1 lb. 61/2 in. size. Shpg. wt. 1 lb. . . . \$8.95 71/2 in. size, Shpg. wt. 1 lb. 11 oz. . . . 9.50



#### New CRAFTSMAN Thin-rim Saw Blades

Make satin-smooth finish in fine cabinet work

Each \$398

Each \$398

E For veneer or plywood. Special design prevents chipping. Built-in stabilizers insure mini-mum vibration. Kromedged to last up to 5 times longer than ordinary blades. 8-inch diameter; 14-54-inch knock-out center hole. Maximum depth of cut 11/4 inches. 9 LR 3253—Shipping weight

l pound.....\$3.98

Professional Cabinet Makers'
Blade. Rips or cross cuts.
Leaves no saw marks. little finish sanding required. Built-in stabilizers for minimum vibration. 8-inch Kromedge blade: 34-54-inch knock-out center hole. Maximum depth of cut 134 inches. 9 LR 3254—Shipping weight

...\$3.98

slots circulate air to keep blade edge cool. Cuts metal up to \$\frac{1}{2}\frac{1}{2}\text{ inch thick ... corrugated and sheet roofing, guttering, screening, furnace pipe, etc. Will not cut wood



#### CRAFTSMAN Kromedge Saw Blades . .

Tests prove these blades keep sharp edges longer

Craftsman Kromedge Circular Saw Blades . . alloy steel blades impregnated with deposits of hard chrome to greatly increase blade life. Recorded tests prove that these blades maintain sharp blade life up to 5 times longer than ordinary steel blades. These circular saws are pro-

duced by improved machine methods that eliminate many costly hand processes!

Electrically-controlled furnaces hold saw blades flat, temper them under pressure—give blades toughness, longer-lasting edges. Chrome-nickel-molybdenum steel (except nail-cutting blades); heat treated; evenly tensioned to run true. Accurately ground for better balance and surface finish. Deep, sawdust-freeing gullets. Cut smoothly, easily—won't

Kromedge Fine Tooth Crosscut (cut-off) Blade

A For use with electric hand saws—cuts plywood without splintering; also for bench saws. For Celotex, Plywood, wallboard, fine grain dry materials. Use on Craftsman 6½, 6½, 7½, and 8-in. electric hand saws and all bench saws using blade with ½-%-inch round center hole, 6½, inch diameter. 9 LR 3242-514-inch diam., with 1/2-1/4-inch knock-out center hole. Shop, wt. 9 oz....... Each \$2.49

Kromedge Cabinet Combination Blade

B Use on 7-inch to 10-inch bench saws. For use where the finest possible cut is desired, no jointing required. Extremely thin gauge (.030-in.). Combination-type teeth, it rips, crosscuts, or miters equally well on hard and soft woods. Cuts with minimum wastage.

9 LR 3243—Size: 7-inch diameter, ½-%-inch knock-out bushed center hole to take either size orbor listed. Shipping weight 2 courses. listed. Shipping weight 9 ounces.

Kromedge Hollow-ground Combination Blades

[C] For fine finish woodworking . . ripping, crosscutting, or mitering. 3-gauge taper-ground for accurate, easy cutting.

9 LR 3239—Please state diameter and center hole size wonted.

Diameter	Gauge Toper			Shipping weight	Eoch
7 inches	15 to 18	*%-½ inch	4350 to 6550		3.89
8 inches	15 to 18	*½-½ inch	3820 to 5730		4.69
9 inches	13 to 16	% inch	3400 to 5090		7.49

\* Knack-out bushed to fit either center hale size that is indicated.

Kromedge Ply-tooth Blades

D For cutting plywood and for fine finish work such as cabinet making, picture framing, etc.; for cutting Celotex, wallboard, etc. .030-inch gauge.

9 LR 3244—Please state diameter and center hale size wanted.

Another Sears EXCLUSIVE! Steel-Slicer blade cuts by localized friction heat.. heated metal is "wiped out" by blade edge. Deep



or non-ferrous metals such as aluminum, brass or copper. Blade diameter 6½ in.; fits ½ and ½-in. round arbors (knock-out bushed for ½-in. arbor). Cutting generates sparks so safety glasses should be worn.

9 LR 3241—With instructions. Shipping weight each 12 ounces.....\$2.98



#### **CRAFTSMAN** Saw-sharpening Vise

Takes blades 5½ to 12 inches in diameter. Excellent for use with Circular Saw Blade Setter at right. Mounts in bench saw miter slot (up to ¾ inch) or permanently on work bench. Die-cast zinc with steel bolt and wing nut. With wrench for mounting in miter slot.

918 3531—Shipping weight 2 pounds. \$2.98

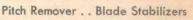
10 SEARS Zone 1, 2, 3, 4

#### CRAFTSMAN Circular Saw Blade Setter

One or two hammer strokes accurately set any 4 to 12-inch saw blade with ½, ½, ¾ or 1-inch center hole. Fits saws with ¾ to 1-inch miter slot only.

Setter has steel anvil and plungers, die-cast aluminum body parts. Comes complete with wrench, 4 bushings for center hole sizes above, 2 plungers with spring returns and easy-to-follow instructions. Without saw blade.

9 LR 3530—Shipping weight 11 ounces......\$2.79





#### hard chrome deposits increase blade life

Kromedge Chisel-tooth Combination Saw Blades

A Bevel-filed, chisel-shaped tooth has greater hook angle. Lasts 5 times longer than standard blades. More efficient (requires minimum power), easy to file.

9 LR 3240—State saw blade diameter, center hole shape and diameter.

Teath	Diam.	Center Hole	Fits these Saws	Shpg. wt.	Each
Teeth  24  24  16  16  16  16  18  18  20  20  20  20  22  24	5 1/2 in. 5 1/2 in. 6 1/2 in. 6 1/2 in. 6 1/2 in. 7 7/2 in. 8 1/4 in.	*½-% in round. *%-½ in round. *%-½ in round. *%-½ in square. *½ in square. *%-½ in round.	Electric drill saw attachments. CRAFTSMAN 5/2-in, electric hand saw. Skil-saw electric hand saws. Mall, Pet, our former No. 2572. Black and Decker hand saw. Pet, our former No. 2572. CRAFTSMAN 6/4-in, electric hand saw. Mall electric hand saws. Mall electric hand saws. CRAFTSMAN 7/2-in, electric hand saw. CRAFTSMAN 7/4-in, electric hand saw. CRAFTSMAN 8-in, electric hand saws. CRAFTSMAN 8-in, electric hand saws. Skil-saw electric hand saws.	7 0z 8 0z 12 0z 14 0z 15 0z 0z 15 0z 0z 15 0z 0z 0z 15 0z	\$1.98 2.25 2.25 2.29 2.29 2.29 2.29 2.29 2.29
20 20 22 24	8½ in. 8½ in. 9 in. 10 in.	1% in. round 1% in. square % in. round *% -% in. round	Black and Decker hand saws. Mull electric hand saws CRAFTSMAN 9-in. Bench Saws; Radial Saws. Bench, radial saws.	1 lb. 2 oz. 1 lb. 8 oz.	2.59

#### Kromedge Nail-cutting Saw Blades

Made of special alloy steel. Rust-resistant. Cut through nails, wire, etc.

1 3 L PI	3238-Figure of ant	e to state atameter wanted.		
Diam.	Center Hole	TOTAL STREET	Shog, wt.	110000011
6 in 8 in.	*%-1/4 in. round	CRAFTSMAN 6-in, electric hand saw, and bench saws CRAFTSMAN 8-in, electric hand saw, and bench saws	9 oz	. \$4.49

#### Kromedge Crosscut and Rip Saw Blades

[C] D Please state catalog number and give center hole size, and diameter of saw blade wanted when ordering from table below.

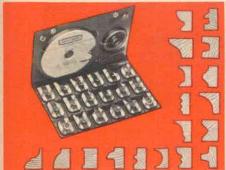
Diameter	Gauge	Center Hole, in,	RPM	Shipping weight	C 9 LR 3235 Crosscut (cutoff)	D 9 LR 3236 Rip
7 Inches	18	*5/9-1/2	4350 to 6550	13 oz	\$2,25 2,49 2,59	2.49
9 inches	. 16		3400 to 5090	1 lb. 8 oz	3.49	3.49

#### Kromedge Flat-ground Combination Saw Blades

E For cross cutting, ripping or mitering. Please be sure to specify center hole size and diameter of saw blade wanted when ordering from table below.

Center Hole RPM 9 LR 3237 Diameter Gauge \*%-1/2 in... \*%-1/2 in... \*%-1/2 in... \*%-1/2 in... \*%-% in... \*1-3/4 in... .5080 to 7640 .4350 to 6550 .3820 to 5730 .3400 to 5090 .3050 to 4580 .2540 to 3820 \$2.25 2.49 2.59 3.49 3.79 5.59 10 oz. 13 oz. 1 lb.

\* Knock-out bushed to fit either center hole size indicated.





#### Molding Head with 18 bits for Accra Arm Saw

20-piece outfit \$2.50

12395 down

Designed especially for Sears Accra Arm Saw but will fit any ½ or ½%-inch shaft. You can combine the 18 bits to make hundreds of different joints and edgings. See the illustrations above for the basic cut made by each bit. The combinations are limited only by your imagination.

tions are limited only by your imagination.

Sears exclusive design prevents bit from getting out of alignment ... you get chatter-free operation ... smooth results every time. Includes sturdy plastic storage case that folds into \$1\frac{1}{2}\text{R8-inch space or hangs on wall. With wrench, spacerwasher, bushings, instructions. 9 LR 3215-Wt. 3 lbs. . . . \$23.95

**CRAFTSMAN** Jointer-planer Attachment converts bench saw for simple planing

> Trues up edges for hair-line glue joints

Complete \$995

Another Sears first! Simple attachment converts your bench saw into a jointer-planer. Attaches to saw arbor as easily as changing blades. One low-priced unit enables you to do simple planing operations on your bench saw—no matter what size or model it is. 7-inch diameter. fits bench saws with ½, ½ or ¾-inch arbors.

Each blade has machined slot to insure automatic, accurate blade alignment. Safety lock makes blade replacement a safe, easy operation. Heat-treated alloy blades are impregnated with hard chrome. hold an edge up to 5 times longer than ordinary tool steel. resist rust.

Two cutting edges on each blade. Side edge (with special 2° taper) is for vertical planing (maximum width of cut, 1½ inches) and top edge is for surface planing (maximum width of cut, 15/16 inches with one pass).

Set comes complete with cutter head, 3 blades, bushings, spacer washer, wrench and instructions. All packed in sturdy plastic storage case.

plastic storage case. 9 LR 3255—Shipping weight 3 pounds... 9 LR 32552—Set of 3 Replacement Blades, Shpg. wt. 6 az... 2.98



#### Save money!.. make your own moldings, building trim, flooring, etc.

Convert your Bench Saw to Jointer-Planer or Shaper Cut an unlimited number of designs and styles!

Compare these outstanding features with any other molding cutter head you'll agree there is none finer:

· Positive-grip safety lock aligns bits accurately, securely . . easy to replace bits for fast efficient work.

• Fits most bench or radial saws with 36, 56, or 36-inch round arbors; fits most dado or special molding inserts.
• Made of special analysis steel; heat treated and tempered . . balanced

for safety and smooth operation.

• Cutter head design is exclusive with Sears (U.S. Patent No. 2,731,991).

It's EASY with your bench saw and this CRAFTSMAN Molding Cutter Head. Cuts can be planned to overlap, to just meet or be separated by uncut wood. Comes complete with wrench, spacer washer, bushings, and easy-to-follow instructions. In handy plastic box with compartments for six sets of bits. Cutter bits are not included (see cutter bits that are listed below). Adds flexibility and new operations to your bench saw at a six possible of the compartment of minimum cost.

CRAFTSMAN Cutter Bit Sets, Tool steel blades; 1 inch wide; slotted, 3 bits to the set. Shipping weight 3 ounces (except 9LR2303).

G	9 LR 2303—Tongue-and-Groove Cutters, Includes 6 bits, Shipping	4.95
	Weight o ounces.	
(H)	9 LR 2302—1-inch Planer and Jointer.	2,79
	9 LR 2350—Cabinet Door Lip Cutter	2.79
K	9 LR 2351 - 1/4 Inch and 1/2 Inch Quarter Round Cutter	2,79
	9 LR 2352-3-Bead (V4-inch) Cutter	2.79
	The same of the sa	2.79
M	9 LR 2354—Cloverleaf-Screen Mold Cutter	
N	9 LR 2355—Base Molding Cutter	2,79
P	9 LR 3201 - Glue Joint Cutter	2,79
PR	9 LR 3202—"Ogee" Window and Door Stop Cutter	2.79
2	9 LR 3203-14-Inch Flute and V2-Inch Cove	2.79
13	7 LK 3203—34 -Inch Fluid dilla 74 Inch San Called	2.79
	9 LR 3204-90° Flute, Ornamental and Combination Cutter	
U	9 LR 3205—Curved Flute and Ma-in. Quarter Round Cutter	2,79
VI	9 LP 3206 - Linch Flute Cutter, (1/2 inch radius)	2.79
W		2,79
	9 LR 3208-34s-in, and 1/s-in. Quarter Round and 1/4-in. Bead Cutter.	2.79
X	) 9 LR 3208— Te-in, and 78-in, Courter books and 74-in.	2.79
Y	9 LR 3209- %-Inch Cove Cutter	
Z	9 LR 3210—Panel Cupboard Door Cutter	2,79
A	9 LR 3211 — Window Sash Cutter	2,79
1.65	9 LR 3212—%-inch Cave and Bead Cutter Inot shown	2.79
	A FK 3313 — Serinch Cove and padd Chilet mot shown	west/di-

DUNLAP and CRAFTSMAN Dado Sets. Here are 3 quality sets.. one just right for you, Groover; tenon; round and taper square stock, etc. for greater bench saw versatility. Sizes to fit 1/2. % or 1-inch arbors.

B CRAFTSMAN 5-inch Kromedge steel Dado Set. For dadoing, grooving, rabbeting, etc. Surface impregnated with hard chrome ... rust resistant. Precision-ground, matched chippers. Use speeds 3820 to 5730 RPM. Tempered steel. Includes two ½-inch thick one ½-inch thick, one ½-inch thick, one ½-inch thick propers. The steel of thick one ½-inch thick one ½-inch center hole. Set \$9.98 9 LR 3249—With ½-inch center hole. Set \$9.98

DUNLAP 5½-inch Dado Set. (Not shown.) For general dado work such as grooving, rabbeting, etc. Tempered high carbon steel. Two ½-inch thick outside saws and six ¼-inch thick chippers. Shipping weight I pound 10 ounces.

9 LR 4889—With ½-inch center hole. Set \$5.79

9 LR 4889—With ½-inch center hole. Set \$5.79

9 LR 4889—With ½-inch center hole. Set \$5.70

© Shown.) A heavy-duty set for dado work with your bear of the date o



20me 1, 2, 3, 4 SEARS 11



Save money . . costs far less than 5 separate power tools with individual motors and benches. Save space . . fits in 3½x2-ft, area . . yet has more working surface than with individual tools. Big saw table (17x20 in.) plus 20-in. sliding extension and jointer-planer table give you up to 780 sq. in. working surface. Save time . . all 5 tools operate from one motor . one motor mount. Change operations fast, easy . . no need to shift motor from one tool to another. Saw, joint, plane and sand all in one place . . no more running to all corners of the shop.

#### You get ALL these Power Tools and Accessories for one low price

Big 3/4-HP 3450 RPM Copacitor Motor (110-120-volt, 60-cycle AC). Plenty of power for deepest saw cuts plus speed for jointer-planer or jig saw operation. Heovy-duty 8-inch lilling-orbor Bench Saw. One handwheel controls blade height and tilt .. tilts to 45°. Cuts to depth of 2½ inches. Floating Drive integral motor mount controls belt tension .. smothers vibration. With miter gauge, rip fence, V-belt and pulleys. 8-inch chisel tooth combination blade (½-in. center hole). 4½-inch Jointer-Planer Adjustable fence folds under table .. lets jointer-planer act as saw table extension. Micro-adjustment controls 2 steel blades .. cut to depth of ½ inch. Adjustable front table. With V-belt and pulleys.

Jig-Sobre Sow Attochment. As easy to attach as changing blades .. attaches di-

of 24 mcn. Adjustable front table. With V-beit and pulleys.

Jig-Sobre Sow Attochment. As easy to attach as changing blades . . attaches directly to saw arbor . . no belts or pulleys. Sabre saw permits intricate cuts in big 4x8 panels. Cuts to 2½-inch depth. Jig saw arm permits fine Jig, fret or scrollwork. Cuts to center of 20-inch circle. Takes 4 or 5-inch blades.

8-inch Disc Sonder. Lets you use big saw table, miter gauge, rip fence for sanding. You also get cast semi-steel pedestal-type power tool stand and adjustable 24-inch steel side extension. Extension acts as both fence and support for extra-wide ripping jobs. Blade guard not included; see 9LR21046 below.

99 LR 211330—Complete outfit. Shipping weight 184 pounds. \$223.
9 LR 2175—Jig-Sabre Sow Attachment. Shipping weight 4 lbs. 5 oz. 18.
99 LR 02180—Extension Jointer-Planer only. Without guide fence. Fits 5-tool workshop above. Craftsman Bench Saws 99 R021944 and former No. 2216. Shipp, wh. 12 lbs. \$39.
9 LR 2181—Titting Fence for jointer-planer 99LR02180, Shipp. wh. 4 lbs. 9.
9 LR 21046—Saw Blade Goard Assembly. Shipping weight 2 lbs. 4 oz. 9.
9 LR 2178—Adjustable Table Extension for bench saw. Fits 99LR21041, 99-022171, 99LRM2000, 79LRM2 bench saws and many former 8 and 10-in, models. Adds 20 in. to table. Wt. 13 lbs. \$11 18,95 6.95



A Circular Saw-Knife Shop. The perfect power tool for sharpening and setting circular saws, household tools; for grinding jointer-planer knives up to 24 inches long, plane irons, wood chisels, etc. Mounts on any workshop bench or on bench listed below, Underwriters' Laboratories approved.

Consists of 99LRM1392F gummer and saw setting attachment at right and knife grinding attachment. With instructions.

Shop and tool bench (below) shipped by freight (rail or truck) or express from factory near Kansas City, Mo.

tory near Kansas City, Mo.

99 LR M1390F—Saw-Knife shop only. Shipping weight 145 pounds..... ...\$179.50 99 LR M1391F—Tool Bench for above, Shipping weight 50 pounds.

B Gummer and Saw Setting Attachment only. Joints, grinds, forms and sets teeth on all popular saws with 4 to 48-inch diameter and ½ to 2-inch center hole. Grinds straight or bevels teeth right or left from 0 to 45 degrees.

to 45 degrees.

\*\*UL approved.\*\* With 34-HP 3450 RPM split-phase, ball-bearing motor (110-120-volt, 60-cycle AC)... flat housing for working across face... double-end shaft with 34-inch threaded ends.

Motor has toggle switch in base; 8-foot cord. 8x<sup>3</sup>/<sub>4</sub>-inch gumming wheel included. With instructions. Shipped freight (rail or truck) or express from factory in Kansas City, Missouri. 99 LR M1392F-Shpg, wt. 95 lbs......\$119.50



#### Know your power tool . . get dozens of new ideas for using it with a CRRFTXMRN Instruction Manual

"The Drill Press." 32 pages with 200 illustrations cover-ing over 100 operations...drilling, shaping, mortising, dovetailing, routing, carving, etc. 9 LR 2921 — Shipping wt. 2 oz..... 29c

"Power Tools . . how to use them." 192 pages; 1100 il-lustrations outline over 900 opera-tions . power saws, drill press, jointer shaper lethe destrict shaper, lathe, electric drills, etc.

9 LR 2912—Shpg. wt. 11 oz.....\$1.59

The Circular Saw," 32 pages; 215 illustrations describing use of bench, electric hand, swing and radial saws. Instructions for 

"The Jig Saw and Band Saw." 32 pages; 161 illustrations. 9 LR 2919-Shpg. wt. 2 oz...... 29c G "The Wood Lothe," 32 fully illustrated pages, Describes and illustrates in detail more than 150 wood-turning operations. Tells how to mount attachments. 9 LR 2920-Shpg. wt. 2 oz...

ONLY

Without blade goard

H "The Jointer, Shaper and Thickness Planer." 32 pages with 200 illustrations. Clearly describes more than 100 operations 9 LR 2916-Shpg. wt. 2 oz .....

d "How to Sharpen." 32 pages with 200 illustrations show how to sharpen cutting tools. 9 LR 2924—Shpg. wt. 2 oz. ..... 29c

"Arc Welder Manual." 36 pages; 165 illustrations give step-by-step instruction on how to arc weld; how to mend broken equipment; how to build things 9 LR 2025-Shpg, wt. 3 oz....

## Sanders for finer finishes..the mark of master craftsmanship



#### **SPECIFICATIONS**

Width of belt......4 inches
Circumference of belt. 36 inches Sanding belt table. 43/4x12 inches Drum diameter...... 21/4 inches · Bearings. . . . Drum diameter.....2½ inches
 Machine pulley (incl.)..2 inches
 Motor pulley (not incl.). 2 inches

• Motor recommended.

Motor recommended.

HP, 1750 RPM

· Mounting dimension . 515/2x7 % inches · Overall

dimensions ... 63/16x9x163/4 in. Does curved and irregular work with end drums; flat work with the 4-inch wide belt. Can be used on either wood or metal.

Self-lubricating porous bronze bearings. Cast semi-steel body and table, 3-pt, mounting, Belt adjustable from BOTH sides; easier to align. Adjustable fence. 2½-inch diameter sanding drums. 16% inches long. 4x36-inch medium grit aluminum oxide belt; machine pulley included.

99 LR 02236 - Without motor, motor pulley or V-belt. Shipping weight 20 pounds. ...\$18.59

99 LR T22365K-With V3-HP, 1750 RPM

#### Disc Sander

#### **SPECIFICATIONS**

• Diameter of disc	12 in.
Table work surface	
. Forward table tilt (maximum tilt)	
<ul> <li>Backward table tilt (maximum tilt).</li> </ul>	20°
. Miter gauge slot. 1/4 inches wide, 1/4 in	nches deep
Motor recommended	
(minimum) ¼ HP;	1750 RPM

· Overall dimensions. Clearance distance between disc and work table...... · Adjustable motor support, takes 1/4 HP or larger

Heavy-duty industrial-type disc sander with large 12-inch abrasive disc for wood or metal sanding. True miters and squares.

Powerful direct drive between motor and disc means greater efficiency, more compactness, no

Large tilt table-handy lock knob locates and securely holds tilt angle. Accurate scale and pointer. Small clearance between disc and table eliminates danger of work catching.

99 LR 02237L—Sander without motor. Shipping weight 42 lbs. \$3.00 down \$5.00 monthly.... Cash \$27,50 99 LR 72378L—Sander with 1/3-HP 1750 RPM spill-phase motor, 110-120-volt, 60 cycle AC, 2 aluminum axide discs. Wt. 66 lbs. \$4.50 down \$5.00 monthly. Cash \$44.95 

12-inch Aluminum Sanding Discs. Set screws included. Shipping weight 3 lbs. 2 oz.

9 LR 22376—1/2 inch bore. Each \$5.29 9 LR 22377—1/6 Inch bore. Each 5.29

#### CRAFTSMAN 6-inch Belt and 9-inch Disc Sander

#### ATIONS

	SPECIF	CA
	Width of belt6	in.
	Circumference of belt48	in.
	Sanding belt table 61/2x17 %16	in.
	Sanding disc table61/4x12	in.
8	Diameter of sanding disc9	in.
	Bearings 3 sets; sealed b	all
٠	Drum diameter	in.
	Machine pulley (included) 21/2	in.

- · Motor pulley (not included Motor recommended.....2 in.
- Motor recommended

  ½-HP, 3450 RPM

  Overall dimensions.

  1011/6x18x28½ in.

  Mounting dimensions (center to
- center of bolt holes)...10% in.

Heavy duty . . designed and built for the production work of industry or for the serious amateur. This sander is excellent for both flat and curved work. For large flat surfaces use the belt sander; use the end drums for curved or irregular work. 9-inch disc for end grain and small work.

3 exclusive features: (1) Two scaled ball bearings on the drive shaft; double row of scaled ball bearings integral with idler shaft. (2) Drive roller and V-pulley keyed to the drive shaft; insures against slippage. (3) Easily accessible knobs for belt tensioning and tracking . . no locking needed.

Work surface-more than 100 square inches! Heavy cast iron frame of compact design. Accurately machined drive and idler roller are slightly lower than belt table surface . . . no gouging of long work. You can easily sand long work without having to remove any parts. Use idler roller for radius sanding. Sanding belt easily changed without having to remove any parts. Fence adjusts 90° to 45°. Belt table is 6½ x 17 % inches; 3-inch diameter drums.

Adjustable work table can be tilted . . tilts at any angle desired from 0 to 45 degrees. Table measures 614 x 12 inches; is easily moved; and is equipped with a miter slot. Comes with a 9-inch sanding disc, 6 x 48-inch sanding belt and a 21/2-inch machine pulley.



Sanding Discs. Aluminum oxide on paper, For use on wood or metal. (F means fine; M means medium; C means coarse; OC means open coat.) Please be sure to state the type of grit reamled.

9 LR 2532—6 inch. 6 F or 6 M or 4 C or 3 OC or 6 assorted (2 F, 2 M, and 2 C).

Shipping weight 7 ounces. Package

9 LR 2525—8 inch. 6 F or 6 M or 5 C. Shpg. wt. 8 oz. Package

9 LR 2526—9 inch. 6 F or 6 M or 5 C. Shpg. wt. 10 oz. Package

9 LR 2534—10 inch. 6 F or 6 M or 5 C. Shpg. wt. 12 oz. Package\$

F Disc Cement. Non-drying for quick, easy changing of discs. 9 LR 2219—4%-ounce stick, Shipping weight 6 ounces, 9 LR 2229—16-ounce stick, Shipping weight 1 pound 2 ounces......

For details on Sears Easy Terms, see inside back cover



#### Pedestal Stand and Belt Guard for 6-inch Belt and Disc Sander above

Pedestal Stand for 99 LR 02250L above. (Shown with sander, at left.) Has caster holes. With brackets, motor mount, bolts, See 9 LR 2251 belt guard (below), 9 LR 21205 Power-Pak (page 34), 9 LR 2819 caster set (page 35) not included. 99 LR 02204L—Shipping weight 46 pounds...\$29.50

Belt Guard for 99 LR 02250L when used with Pedestal Stand 99 LR 02204L. (Shown with sand-er, at left.). Steel construction.

9 LR 2251 - Shipping weight 2 pounds 13 ounces, \$5.59

Zone 4 SEARS 13

# For Curved Cuts in Heavy Material use a Band Saw



#### CRAFTSMAN 3-wheel Saw

#### **SPECIFICATIONS**

()	Depth of throat
3	Capacity of cut (maximum)4 inches
,	Table size
9	• Width of blade
o	Length of blade
3	Bearings, drive shaft double row. Lubricated
	for life
9	Motor pulley (not included) 3 inches
-	Machine pulley (included) 4 inches
-	Motor recommended (min.) M-HP 1750 RPM
1	Overall dimensions: Height 2011/16 inches; width 12
	in about 1 and 1 a

inches; depth 281/16 inches. CRAFTSMAN 12-inch 3-wheel Band Saw . . compact .. accurate. Cuts as thin as 20/1000 inch. Saw steel blade. Cuts to center of 24-inch board, up to 4 inches thick. Tensioning knob locks against stop. Double row ball bearings integral with shaft. Porous iron bearings on idler wheels. Working parts enclosed. 2011/16 inches high. 12x12-inch table tilts 0 to 45°; has indicator. With 62x34-inch blade; 4-inch machine pulley. Takes 4-inch or 36-inch blade. Shipped freight (rail or truck) or express.

9 LR 2664 — Extra Blades for above band saw, 62 in. long. 1/4 or 1/4 in. wide. State width, Shpg. wt. 4 oz. . . . . . Ea. \$1.39



Blades for wood, brass, non-ferrous

Lengths from

561/2 to 80 in.; widths: 1/2 in.

Special lengths

available cutting wood

#### **Band Saw Blades**

CRAFISMAN. Best quality Swedish saw steel. Blade properly set and filed, precision ground. Examined before shipping. State width. Shpg. wt. ea. 8 oz.

9 LR 2660—For wood, 56½ in, long: 1,19 /s or ¼ in, wide.....\$1,19 9 LR 2336—For wood, Skip tooth, 58 in, long: 1/6, 1/4 or 1/8 in, wide. \$1.29 9 LR 2664—For wood, Skip tooth, 62 in, long; 1/4 or 1/8 in, wide...\$1.39 9 LR 2665—For wood, 63 in, long; 1/6, 1/4 or % in, wide.....\$1,19
9 LR 2657—For wood, 78 in, long; 1/6, 1/8 or 1/2 in, wide.....\$1,19 9 LR 2624—For brass, non-ferrous metals, 80 in, long; 1/4 in, wide, \$1,29 9 LR 2625—For use on steel. 80 in. long; ¼ in. wide......\$2,29

9 LR 2669F—Special Length Band Saw Blades. For use on wood. (Not for 3-wheel band saws.) Not endless. For blades made endless add 60c each to prices below. State length, width, and whether you want blades made endless. Sent from factory in Chicago, Ill.

Width	Shpg, wt. per ft.	Price per ft.	Width	Shpg. wt.	Price per ft.	
	3 oz			3 oz		
1/4 in	3 oz	19c	1 in	3 oz	.,29c	
				5 oz		



#### CRAFTSMAN 2-wheel Saw

**SPECIFICATIONS** 

#### • Depth of throat . . . . . . . . . • Capacity of cut (maximum). 6 inches • Table size. 12½x14³¼6 inches • Length of blade (one ¾-in. width included). 80 in. Machine pulley (included) Motor pulley (not included) 2-inch • Motor recommended (minimum). 1/3-HP 1750 RPM Over-all dimensions...... height 37 inches; width 14 1/18 inches; length 22 1/8 inches.

B 12-in. throat. Self-aligning upper blade guide. Bronze blocks, ball-bearing thrust wheels. Drive shaft and ball bearings in integral unit. 1-pc. cast frame and back; reinforced. Cuts to center of 24-in. circle; up to 6 in. thick; 20/1000 in. thin, 2 sets ball bearings. 14 <sup>3</sup>/<sub>16</sub>x12½-in. cast semi-steel table tilts 45°; miter gauge slot. Two 12 ½-in.ch rubber-tired cast iron wheels. 80x½-in. blade, 5-in. machine pulley. 37 in. high. Use ½-HP 1750 RPM motor, 2-in. motor pulley. For miter gauge see 9 LR 2760 below. For rip fence see 9 LR 2343 below at right.

below at right. 99 LR M2428—Without motor, pulley, guard, stand. Shipping weight 73 lbs. \$104.50 99 LR MT24285 — With CRAFTSMAN 1/5-HP 1750 RPM motor 1110—120-volt, 60-cycle ACI, pulley, V-belt, Shipping weight 98 lbs. \$5.00 dawn, \$6.00 monthly.....\$122.50 99 tR 02957L—Steef Tool Stand. Base  $12 \times 20 \times 2 \times 4^{15} \text{fis. in.;}$  tapped  $12 \times 13$  threads. 234 in. column; 26 in. high. Shipping weight 51 lbs. \$3.00 down; \$5.00 monthly. \$29.50 9 LR 2819-4 Casters for stand, 1/2 x13 threads, Shippi weight I pound......\$4.29 9 LR 2907—Belt Guard, Shipping weight 4 lbs, 4 az..... 5.59

> Equip Your Home Workshop Now.. Use Sears Special Easy Terms

9 LR 2760-Miter Gauge (not shown), Shipping weight 



#### CRRFTXMAN

18-in, 2 wheel Band Saw

> \$ O00 DOWN \$19.00 monthly

**39550** 



Furniture like this is easy to build with a CRAFTS-MAN Band Saw. See page 39 for patterns. Do-it-

#### CRAFTSMAN Industrial Saw

#### **SPECIFICATIONS**

• Depth of throat. 18 inches
• Capacity of cut (maximum) 12½ inches
• Table size. 20½x17% inches
• Length of blade 11 feet
• Width of blade 34 to 1 inch · Depth of throat. . .

Built-in ball-bearing gear reduction assembly permits blade speeds of 118 ft./min. for heavy steel; 167 ft./min. for medium cuts; 221 ft./min. for lighter gauge steel; 3550 ft./min. for wood.

Cuts to center of 36-in. circle in wood up to 12½ in. thick. Steel frame. 20½x17½-in. table tilts 0 to 45°; locks; has 2 miter gauge slots. With miter gauge, saw guides (above and below table). 6 ft. 3 in. high, 22½ in. wide, 31 in. deep. Two rubber-tired cast iron wheels. 3-in. motor pulley and V-belt included. Use at least 1-HP 1750 RPM motor (not included). Saws listed below sent freight (rail or truck) or express listed below sent freight (rail or truck) or express from factory in Cincinnati, Ohio.

99 LR M2358F—Shipping weight 494 pounds. \$10.00 down, \$19.00 monthly..........Cash \$395.50

9 LR 2752F—Metal Cutting Blades. For above. 11 ft. long. ¼, ¾, ½ or ¾ in, wide. Shpg. wt. 1 lb. each, Sent from fac-tory in Chicago, III. Please state width wanted.....Each \$3.59

9 LR 2715F—Wood Cutting Blades, 11 ft, long, 14, 16 or 14 in, wide. Wt. 1 lb. ea, From Chicago, Ill. State width. Ea. \$2,49



#### **CRAFTSMAN** Band Saw Accessories

D Instruction Book "The Jigsaw and Band Saw." 32 pages. Book contains over 160 illustra-tions. An excellent guide for sawing operations. sawing operations. 9 LR 2919—Shpg, wt. 2 oz...29c 

### Use a Lathe for Creating Round Shapes in Furniture



#### **DUNLAP** Wood Lathe

8-in. swing; 24 in. between centers; 36%-inch bed. Cast semi-steel construction. %in. straight unthreaded spindle in headstock and tailstock. 2 self-lubricating porous bronze bearings in headstock. Ball thrust bearing. Removable cover for turning large-diam, work 3-pt. mounting. Bronze finish. 40 in. long. With wrench, tool rest, spur, cup centers, 3-in. 3-step machine pulley (1025, 1750, 2985 RPM). A sturdy, well-made tool ideal for home, shop use.

Lathe Manual. 32 pages; 230 illustrations. 9 LR 2920-Shipping weight 2 ounces..... 29c

#### CRAFTSMAN Wood Lathe .. Ball-bearing spindle

B Our Best. 12-inch swing...37 inches between centers...45½-inch bed. A "must" for the well-equipped small shop...a professional quality machine at an economy price. Operates smoothly and accurately even under heavy cuts at high speeds... drive from rear or below. Extra-heavy cast semi-steel headstock and tailstock. Bed is precision-Extra-heavy cast semi-steel headstock and tailstock, Bed is precision-ground, heavy, rigid steel tubing. 3-point mounting helps eliminate twist and strain. Ball-bearing (lubricated for life) ½x16-thread head-stock spindle. No. 1 Morse taper in both headstock and tailstock. No wrench needed for moving tool rest or tool rest slide. Indexing pin for use in fluting. Power-bronze finish. Length 54½ inches.

Comes complete with 12-inch graduated tool rest, spur and cup centers, 4-inch 4-step machine pulley giving 4 speeds (875 to 3450 RPM). Use Sears Special Easy Terms, see inside back cover.

99 LR 02388L-Without motor, motor pulley, V-belt. Shipping weight 58 pounds, \$5.00 down, \$5.00 monthly.

Cash \$59.95

99 LR T23885L—With CRAFTSMAN 1/3 -HP 1750 RPM split-phase motor, IT10—120-volt, 60-cycle ACI, 4-inch 4-step motor pulley and 41-inch V-belt. Ship-

Pedestal Stand. For 99LR02388L (above) and 99LR02160L (at left). 99 LR M2249-Shpg. wt. 72 lbs. \$4.00 dawn, \$5.00 monthly...... Cash \$39.50

#### SPECIFICATIONS (991R02388L)

OF PERIODIS (17 PEROXOGOS)
• Swing over bed
Distance between centers
• Length of bed
• Spindle; inboard end 1/4-in. x 16 R.H. thread
with No. 1 Morse, female taper
<ul> <li>Spindle speeds4:875, 1350, 2250, 3450 R.P.M.</li> </ul>
<ul> <li>Spindle bearings 2 sealed radial thrust ball</li> </ul>
. Tailstock taper
• Tailstock ram travel
<ul> <li>Machine pulley (included) 4 inches</li> </ul>
4-step V-type Cone
. Motor pulley (not included) 4 inches
4-step V-type Cone

• Motor recommended (min.): 1/4-H.P., 1750 R.P.M. Mounting dimensions..... 49 \$/42x53/16 inches

(hole centers)

Overall dimensions: height 11<sup>13</sup>/<sub>16</sub> inches; width 7<sup>1</sup>/<sub>16</sub> inches; length 54<sup>3</sup>/<sub>25</sub> inches.



CRAFTSMAN Wood-turning Tools. Professional quality. Brightly polished high carbon steel blades, 4½ in. long; carefully tempered to take a keen edge. Expertly ground. 10-in. handles of smoothly finished hardwood, securely fastened to blades. Heavy ferrule. Average length, 14½ in.

P-R Lathe Centers. For any lathe with %-in. straight spindle.

(P) 9 LR 2105—Headstock Spur Center. Shpg. wt. 6 oz......\$1.19 (R) 9 LR 2102 - Tailstock Cup Center, Shpg. wt, 6 oz...... 1.09 Face Plate. Cast iron. For any lathe with 5%-in, straight unthreaded spindle. 4-in, diameter. Set screw.

9 LR 2320—Shipping weight 1 pound 5 ounces......\$2.89 Face Plates, Cast iron. Fits any ¾-in, x 16-thread spindle, Shipping weight 2 pounds. 9 LR 2489—4-in, diameter, For inboard turning. \$2,98
9 LR 2490—8-in, diameter, For inboard turning. 5.69
9 LR 2492—8-in, diameter, For outboard turning. 5.69 V Sanding Plates. Cast iron. Fitted with sandpaper. 9 IR 2491—8 in. For 99IR023881 above, or any lathe with ¼ in. x 16 right-hand thread spindle. Shipping weight 2 lbs. 8 oz. \$5.69 9 IR 2341—8 in. For any lathe with ¼ in. straight unthreaded spindle. Shipping weight 2 pounds. 5.69 CRAFISMAN 4-pc. Carbide-tipped Wood-turning Set. Special carbide-tipped steel blades! Easily sharpened. Hardwood handles. For working wood, plastic, aluminum, and brass. Set includes \$\frac{3}{16}\text{-in.} parting tool, \$\frac{1}{2}\text{-in.} round nose chisel, \$\frac{3}{4}\text{-in.} skew chisel, and \$\frac{1}{2}\text{-in.} gouge. 4-in. blades; average length 13 in. Shipping weight 2 pounds 6 ounces. W Face Plate. 3-in. diameter. With spurs, removable center, screw center. Fits 1/2-in. x 16-thread spindle. 9 LR 2091—Shipping weight 1 pound 12 ounces..................\$2.39 Build your order to \$20 or more and use Easy Terms 9 LR 3629—Complete set....... \$14.98

M Work Arbor with 3-jaw, 1/2-inch Drill Chuck. Chuck and 1/2-in. x 20-thread arbor with steel flanges. Fits any lathe or motor shaft with 1/2 or 1/2-in. unthreaded straight spindle. Fastens with 2 set-screws. State 1/2 or 1/2-in. bore. Work Arbor with Chuck, 3-jaw screw-on type chuck, 1 Morse taper on shank.
9 LR 2234—Shipping weight 1 lb. 8 oz.................................\$2.79 9 LR 2151 - Shipping weight 1 pound 10 ounces...... Each \$2.29 Work Arbor. 34 in. x 20-thread. 2 steel flanges for clamping wheels. No. 1 Morse taper. \$1.49 N CRAFTSMAN General-Purpose Work Arbor, Carbon steel, 4% in. long. 3½-in. spindle has ½-in. x 20-thread. Steel flanges, 2 setscrews. State whether for ½ or ¾-in. spindle. Chuck Arbors. Precision ground.

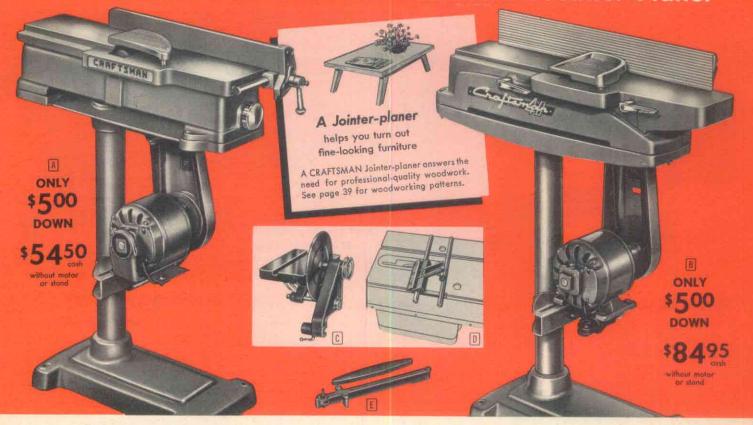
9 LR 2123—Fits 9LR2142 and 9LR2143 chucks flisted on page 271. Hos No. 1 Morse taper and No. 33 Jacobs taper, Shipping weight 1 lb. 6 oz.

9 LR 2154—Fits 9LR2129, 9LR2144, 9LR2991. [See pg. 27.] Has No. 1 Morse taper and No. 3 Jacobs taper, Shipping weight 8 ounces. \$1.29 A Screw Center. Replaceable center. No. 1 Morse

y LR 2116—Shipping weight 12 oz..... B Precision Boil-bearing 60° Center. Center point rotates on ball bearing. No. 1 Morse taper shank. 9 LR 2112—Shipping weight 8 oz. \$3.49 

F CRAFISMAN Independent 4-jaw Type Lathe Chuck. For lathe with % in. x 16-thread spindle. 4-ln. diameter. Four reversible drop-forged jaws; work independently. T-handle wrench. Zone 4 SEARS 15

# For Precision Glue Joints use a CRAFTSMAN Jointer-Planer



#### 41/8-inch economy model Designed for home, school, small woodworking shops

	Vidth of cut	
	epth of cut	1/2 inch
* R	abbet depth	16 inch
	ength of fence191/8	
	pindle diameter	
• S	ize, front table 11 3/16x65/8	inches
a C:	on room table 111/meh/	Law and Law and

- Size, rear table .... 11½x6½ inches Cutter knives .... 2 high-speed steel 4½x¹½6x¹½6 inch
- A Heavier and studier than any other we know of in this price range. Every machine work tested by manufacturer prior to shipment. Over-all length  $29\frac{7}{16}$  in. Precision-ground tables of cast semi-steel. 3-point mounting of front and rear tables of the control of the adjustable. Cutter head has two  $4\frac{1}{16}$ -in. high-speed steel knives. Massive, cast semi-steel base.

  Controls are clearly visible from operating position. Depth of cut adjustable with hand wheel. Maximum depth of cut  $\frac{1}{16}$  in; rabbet depth  $\frac{3}{16}$  in; scale etched on table shows depth of cut. Spring-loaded guard. Fence tilts up to  $45^\circ$  either way; protractor shows angle of tilt. 2-in. machine pulley supplied.

  99 18 021861—Wilhout motor, motor pulley, or V-belt, stand. Shpg. wt. 60 lbs., . . .\$54.50

\$3.00 down, \$5.00 monthly. Cash \$29,95
9 LR 2907—Belt Guard for above stand, Shipping weight 4 lbs, 4 oz. 5.59
9 LR 21867—Two extra Knives for above. Shipping weight 4 oz. 1.49

CRAFTSMAN 9-in. Disc Sonder. For 99LR02186L jointer-planer above. Grease-sealed ball bearings that never need lubrication, give sander longer life. Has 9-inch abrasive disc. 6½x12-in. ground, cast semi-steel work table tilts 0 to 45°. Table has slots for miter gauge (use bench saw miter gauge).

Shipping weight 23 pounds.
99 LR 02601K—\$2.00 down, \$5.00 monthly. Cash \$19.98

# Depth of cut. % inch Rabbet depth % inch Fence length and height 26x314 inche Spindle diameter. % inch Size, front table. 1734x8 1/6 inches Size, rear table. 1513/6x51/6 inches Cutter knives. 3 alloy steel, 43&x11/6x35 inch

Locking device maintains front table setting even when jarred .. won't ride up
 334-in-high fence .. mounted to base for greater rigidity. Positive stops at 45°, 90°
 Cam-action lever locks fence securely from front of tool
 "Micro" adjustment head aligns all 3 blades in solid steel cutter head
 Full 30-in. working surface .. largest table of any 4-in. jointer we know of

43/8-inch size..de luxe features Has "Micro" adjustment of our best 6-inch model

B Futuristic design. Each machine work tested by manufacturer prior to shipment. Precision-ground table of cast semi-steel. 3-point suspension mounting on rear table. Hand lever adjustment for 0 to ½-in. depth of cut; gauge shows depth. Lifetime lubrication. Use minimum of ½-HP 1750 RPM motor and 5-in. motor pulley.

99 LR M2067—Without motor, motor pulley, V-belt, stand. Shpg. wt. 80 lbs. \$84.95

E CRAFTSMAN Knife-setting Gauge. Use on all jointerplaners (such as 99LR02186L, 99LRM2067 above and 99LRM2060 on opposite page). Machined cast iron incrometer adjustments. Accurately lines up blades after sharpening. Assures all 3 blades set have same depth in relation to rear jointer table. Special abrasive stone included for jointing blades after installation.

9 LR 2647—Shipping weight 1 pound 10 ounces...... \$7.29

#### **CRAFTSMAN** Thickness Planer

Planes stock up to 8 in. wide in one pass. Handles wood up to 2 in. thick. . as thin as 1/6 in., as short as 4 in. Sealed bail bearings. Chipbreaker and pressure bar guard head. 2½-in. steel cutter head; 3 alloy steel knives. Cast iron frame and table. Anti-kickback guards. 15 /6 in. high. Machine pulley supplied, Use at least 1/2-HP 3450 RPM motor with 2½-in. motor pulley for proper speed. (Mator and motor pulley not included.) 99 LR M2370—Without motor, motor

speed. (Motor and motor pulley not included.)
99 L.R M32370—Without motor, motor
pulley, V-belt. Shpg. wt. 81 lbs. \$85.50
99 L.R M723705—With ½-HP 3450 RPM
motor (110-120-volt, 60-cycle AC), motor
pulley, V-belt. Shpg. wt. 111 lbs. \$118.50
99 L.R 022241—CRAFTSMAN Pedestaltype Power Tool Stand for above. 12x
20½x4½ii-inch cast iron base, 4 caster
holes. 2¾-inch steel column, 26 inches
long. Shipping weight 54 lbs. ... \$29.50
9 LR 2033—Three extra Knives for

9 LR 2293—Three extra Knives for Planer above. Shpg. wt. 10 oz. . . \$4.98

# New CRAFTEMAN Planer-molder

New LRBTISMEN Planer-moider

Combines 12½-in, thickness planer with 6-in, molder at one low price. Planes lumber up to 12½ in, wide, 6 in, thick . as short as 7 in, as thin as 3g in. Ball-bearing 3½-in, cutter head has 3 knives. Same cutter head takes more greater bits (not included) for molding faces and edges of boards up to 6 in, wide. Power feeds at rate of 12 or 22 ft. per minute, planing or molding separately or combined in a single pass. 42-in, bed. Roller chain power feed and elevating mechanisms. Use 1 to 5HP for 4000 RPM cutter head speed. With machine pulley. 99 LR M2339F—Without motor or stand. Shipped from factory in Kansas City, Mo. Shpg. wt. 260 lbs. \$10.00 down.Cash \$249.50 99 LR M23394F—Thickness Planer. 12½-x6-in, capacity, 18h. bed. Without molding features. Shipped from factory in Kansas City, Mo. Shpg. weight 235 lbs. \$10.00 down.Cash \$249.50 99 LR M23395F—Welded Steel Stand for either of above. 2½-in, square top; 24¼-in, square top; in, high. Shipped from factory in Kansas City, Mo. Shpg. wt. 32 lbs. \$24.50 91 LR M23395F—Melded Steel Stand for either of above. 3 bits in a set. Choice of patterns: rabbet, tongue, groove, ½ and ½-in, quarter round, 3-bead, clover leaf, glue joint, window and door stop, 90° flute, 1-in, and ½-in, radius flute, ½-in, quarter round. Shipped from factory in Kansas City, Mo. Shipping weight 3 oz. \$25.60 patterns when ordering. \$2.89





16 SEARS Zone 4

## Industrial Quality Tools for Factory, School or Home Shops

#### CRAFTSMAN 6-inch Jointer-Planer

**SPECIFICATIONS** 

CARREST AND CONTRACTOR OF THE PROPERTY OF THE
• Width of cut
* Depth of cut
* Rabbet depth 1/2 inch
* Size, front table
Size, rear table
Bearings 2 sets sealed precision ball
<ul> <li>Cutter knives3 alloy steel, 6½x¹½(ax½ inches)</li> </ul>
<ul> <li>Recommended arbor speedapproximately 4200 RPM</li> </ul>
* Motor recommended (minimum)
Machine pulley (included)
* Motor pulley (not included)
* Mounting dimensions
Overall dimensions: Height
Width
Taranth A216 inches

#### Meets professional requirements \$5 down on Special Easy Terms

Designed for production work in industry . . the finest we've ever sold! Every machine work-tested by the manufacturer prior to shipment! Recommended because it's precision built for continuous heavy-duty service. For factory, school or home shops.

Overall length 42½ inches. Massive cast semi-steel base gives exceptionally rigid support to tables. "Micro" cutter blade adjustment aligns three 6½-inch blades in cutter head. takes the guesswork out of blade setting. (Use knife-setting gauge 9LR2647 on facing page to check blade alignment.)

Hand wheel adjustment for 0 to ½-inch depth of cut; gauge shows depth. Rabbets ½-inch cut with one pass! 3-point suspension mounting of rear table makes possible perfect alignment with front table. Three-point-of-contact mounting eliminates twist. Front table mounted on double set of adjustable ways. Ways spring-loaded to correct for wear.

Controls visible from operating position; can be reset without reaching under table. Quick-acting spring-loaded guard. Fence tilts to 45° in either direction; accurate, easy-to-read protractor shows angle of tilt. 2-inch machine pulley supplied. For best results we recommend using at least ½-HP 3450 RPM motor and 2½-inch motor pulley (not included).

motor and 2½-inch motor puney (not included).

99 1R M2066—Without motor, motor pulley, V-bell, stand, or belt guard. Sheg. wt. 146 lbs. \$5.00 down, \$7.00 monthly... Cash \$132.50

As above, but with Craftsman ½-HP 3450 RPM ball-bearing capacitor motor for 110-120-volt, 60-cycle AC; 2½-in. motor pulley, and ½x37-in. V-belt. Shipping weight 176 pounds. 



#### **Workshop Cleaner and Dust Collector**

. . Licks sawdust problems in workshop and basement

ONLY \$450 DOWN \$4250

- Powerful suction picks up sawdust, metal dust, wood and metal chips
- Draws materials directly into big 28-gallon capacity fiber drum
- · Head and cover unit is removable . . just put drum out for trash pickup
- Entire unit fully guaranteed against defects for one year!

Now! Cleaning's a breeze with this all-new Dust Collector and Shop Vacuum. Use it anywhere a household vacuum should not be used. Attaches directly to any shop machine...

keeps workshop waste at a minimum . . save cleanup time later.

Powerful suction picks up sawdust, wood chips or metal dust and chips. Draws waste directly into drum or can . . no messy bags to empty. It's so easy . . just fill the fiber drum, put it outside for pickup . . you save valuable time and work, too. Completely portable . . order

the 3-wheel dolly extra . . attaches to drum.

\*\*UL approved\*\*. Fully enclosed \( \frac{1}{2} \)-HP ball-bearing two-stage motor (110–120-volt, 50–60-cycle AC-DC). With 6-foot, 2\( \frac{1}{2} \)-inch flexible suction hose, plastic nozzle, fibre drum, vacuum cleaner hose adapter (for regular type cleaner hose, if you want to use it), cord, plug and switch. Shipped freight, (rail or truck) or express.

99 LR M1695—Cleaner without dolly. Shpg. wt. 28 lbs. \$4.50 down, \$5.00 manthly........... Cash \$42.50 9 LR 16905—Flexible Hood Kit . . with 4 magnetic clips; fits under bench saw. Shipping weight 9 LR 16906—Replacement Paper Air Filter Bag. Shipping weight 3 ounces. . Package of 6 for 98c 9 LR 16907—Replacement Cloth Air Filter Bag. Shipping weight 3 aunces...... Each 98c



# CRAFTSMAN High Speed Wood Shaper...Shaper Cutters



#### Why wait? Get this Shaper! Only \$5 Down on Special Easy Terms

#### **SPECIFICATIONS**

- Cutter height capacity. . 21/2 in.
- 8% inches above base
- Miter gauge slot ¾ in. wide,
   ¾ in. deep
- . Length of fence . 18% to 21 in. Spindle diameter, ½-inch ends
   Spindle thread, ½ in.x16 Acme
- · Spindle adjustment.... 1/4 inch
- Spindle speed recommended 9,000 R.P.M.
- Machine pulley (included) 2 in. Motor pulley (incl.) 48% in. flat V-belt (included). ½x33 inches Motor recommended
- minimum). ½ H.P., 3450 RPM Mounting dimensions. . . 3 holes 2 rear are 11½ in.; front is 9¼ in. Height 11½ in.; width 27 in.; Depth less motor guard 19 in.

#### **EXCLUSIVE FEATURES**

- Either side of fence adjustable in or out without loosening fence
- Extra-large 27x19-inch polished cast iron work table
- · Control for spindle height adjustment is easily accessible

• Control for spindle neight adjustment is easily accessible

Check these outstanding features: (1) Floating upper bearings for greater accuracy. . two sets of sealed radial bearings; lubricated for life. (2) All critical parts precision-machined for best results at high speed.

Built-in guard completely encloses belt, motor pulley. (4) Collars, nuts, and washers hardened to prevent burring. (5) Increased spindle diameter between bearings prevents whip and vibration (same as used on expensive grinding spindles).

Greater safety features. Polished, ground semi-steel table. Spring hold-downs. Miter gauge slot. Solid-type spindle rotates in either direction. 3 spindle collars. "Power-bronze" finish. For shaper cutters (not included) see above right. Sent freight (rail or truck) or express. Wt. 81 lbs.

99 LR M2392—Without motor or stand. \$5.00 down. \$5.00 monthly......\$69.50

99 LR M2392 — Without motor or stand, \$5.00 down, \$5.00 monthly. . . . . \$69.50 99 LR MT23927 — As above but with V<sub>2</sub>-HP 3450 RPM 110-120-volt, 60-cycle AC ball-bearing capacitor mater. Wt. 110 lbs, \$5.00 down, \$5.00 monthly. \$102.50

CRAFTSMAN Pedestal Tool Stand for above. About 33 in. high. Cast iron base, 12x2034x411/16 in. high; gives maximum support in less space, 21/4-in. diameter steel column. 4 holes in base for casters.

99 LR 02226L—Shipping weight 45 lbs, \$3.00 down, \$5.00 monthly......\$26.50

Precision-machined cutters



#### For Shaper or Drill Press . . Give work a professional touch!

High-speed cutters of finest quality. Special alloy steel. All cutters 1 inch high. ½-inch bore, except 9LR3287 (½ inch high), 9LR3288 (½ inch high). For drill press, use with 9LR2483 adapter listed at right.

2-inch diameter Shaper Cutters

- D 9 LR 3286 — ½-inch radius Ease Edge or Screen Mold.
  Shipping weight 3 outcess. \$2.98

  E 9 LR 3287 — ¼-inch Groove, Shpg. wt. 3 oz. 2.69

  (E) 9 LR 3288 — ½-inch Groove, Shpg. wt. 3 oz. 2.69

  (G) 9 LR 3289 — 1-inch Groove, Shpg. wt. 3 oz. 2.98

  (H) 9 LR 3290 — Drop Leaf Cove, Shpg. wt. 3 oz. 2.98

  (J) 9 LR 3291 — Drop Leaf Bead, Shpg. wt. 3 oz. 2.98

  (K) 9 LR 3292 — Taper Edge, Shipping wt. 3 oz. 2.98

  (K) 9 LR 3293 — 3-bead ¾-inch Molding. Shipping weight 3 ounces. \$2.98
- 9 LR 3295—1/4 and 1/4 inch radius Ease Edge or 1/4 inch Glass Bead, Shipping weight 3 ounces......\$2,98

- 2½-inch diameter Shaper Cutters
  P 9 LR 3281—%-inch Guarter Round,
  Shipping weight 5 ounces.....\$3,98
  R 9 LR 3282—¾-inch Ogee Molding,
  Shipping weight 5 ounces.....\$3,98

Adapter with holding collar. For ½-in, bore shaper cutters. ½-in, x 20-thread spindle.

Fits 99LRM2452 99LRM2453 and 99LRM2362 (page 21), or any drill press with No. 33 Jacobs tapered spindle. Holding collar screws on drill press. 9 1R 2483—Shop with No. 32 S 230. 9 LR 2483—Shpg. wt. 10 oz.,....\$2.39

- Set of 5 Shaper Collars. Mount be-neath cutters to control depth of cut. Fit ½-inch spindle, 9 LR 2367—Shpg. wt. 6 oz. . . . . \$2.49
- 9 LR 2407—Shipping wt. 8 oz.....\$4.29



Drills are precision ground to assure clean, accurate, easy cutting action in wood or metal. Professional quality. Plastic cases are marked for quick drill selection. Use carbon steel bits for hand, breast or bench drills operating at relatively low speeds. Use high-speed bits for electric drills, drill presses and other power-driven tools.

V CRAFTSMAN 7-piece High-Speed Drill Set. Production tools that can be used in cast iron, steel, and steel forgings. 1/16. 1/2.2 1/6. 5/2.3 3/16. 1/2.2 and 1/2 inch. Use with any electric drill, drill press or power-driven tool. Lengths 11/2 to 4 inches.

Drill Set comes in convenient plastic storage case.

9 LR 6637-Shpg. wt. 7 oz.... Set \$2.98

W CRAFISMAN 10-piece Drill Sets. In sizes: 1/18, 5/64, 1/52, 7/64, 5/8, 1/16, 1/52, 1/4 in. Come in handy plastic containers.

9 LR 6638—High-Speed Steel. In plastic case, Shipping wt. 8 oz. . . . Set \$3.89 9 LR 6672—Carbon Steel. For wood only. In plastic pouch, Wt. 4 oz. . . . . Set \$2.19

X CRAFISMAN 13-piece High-Speed Drill Set. In sizes: 1/16, 5/44, 3/2, 7/44, 5/6, 5/42, 1/44, 3/16, 1/42, 1/44, and ½ in. Use with any electric drill, drill press or power tool. In clear placetic control of the contro clear plastic case.

9 LR 6639-Shpg. wt. 12 oz.... Set \$5.49

High-Speed Steel Drill Sets in Drill Stands, Highest quality steels, expertly tempered and hardened. Precision ground to exact size; cut cleanly and easily in wood or metal. Hole sizes are plainly marked in stand for added convenience. Use for electric drills, drill presses, other power-driven tools.

Y CRAFTSMAN Set of 29 Drills. Professional quality. 1/16 to 1/2 inch by 64ths. Shipping weight 3 pounds, 2 ounces.

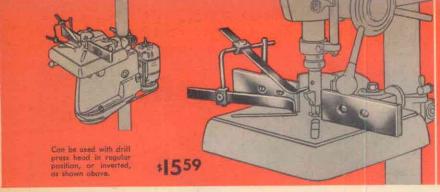
9 LR 6704—High Speed. \$3.00 down, \$5.00 monthly. \$27.95 

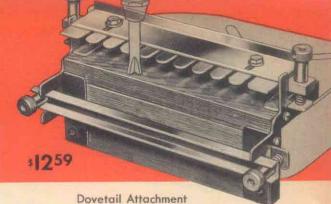
CRAFTSMAN High-Speed Twist Drill Sets in handy metal folding cases. Professional quality. High-speed steel construction, hardened and tempered. Precision ground for clean, accurate, easy cutting action on wood and metal. Use in electric drills, drill presses, and other power-driven tools. In compact, easy-to-carry metal cases. Each case contains two drill panels which fold into box like pages of a book. Each compartment marked with proper drill size and decimal inch equivalent.

2 9 LR 6719—21-piece Drill Set. Sizes: 1/15 to 3/2 in, by 64ths, Shpg. wt. 2 lbs. . . . . . . Set \$15.98

AA) 9 LR 6720—15-piece Drill Set. Sizes: 1/16 to 1/2 Inch by 32nds of an Inch, Shipping weight 2 pounds 6 ounces....Set \$16.98

If your purchase totals \$20.00 or more you can take advantage of Sears Easy Payment Plan. See inside back cover for complete information.





#### **CRAFTSMAN** Shaper Fence Attachment

Converts your drill press into a shaper! Ideal for the home craftsman who has limited use for a separate shaper. Fence gives support necessary in making pic-ture frames, sashes and a large variety of moldings and

ture frames, sashes and a large variety of moldings and trimmings.

Fits all Craftsman drill presses, 99 LR M2362 on page 21 and most other drill presses.

Unit fastens to drill press table with bolts. Once installed, it can be left undisturbed during operation adjustments. Fence faces of hardwood, each 6½x2½ inches, have separate finger-tip micrometer type adjustments with 1½-in, maximum forward and back travel; and open from 1 inch for smallest diameter shaper cuter to 3-inch maximum for large cutters and sanding to 3-inch maximum for large cutters and sanding drums. Fence faces are planed to within .005-in. accuracy after assembly of unit. One-piece cast aluminum; has opening in back for chip outlet. Cutter enclosed for maximum safety. Adjustable steel hold-downs maintain constant pressure on work; have one-screw locks...no

constant pressure on work; have one-screw locks...no chatter or jumping.

Hold-down assembly shifts quickly to either end of unit for regular or reverse feeding. (Cutters and attachments not included; see below.) Buy now...a valuable addition to your workshop.

You can help to equip fully your home workshop...

NOW! Simply build your order up to \$20 or more and use Sears Easy Terms. See inside back cover for details, 9 LR 2487—Shipping weight 6 lbs. 2 oz........\$15.59

A drill press attachment that will make your workshop much more productive. Makes perfect dovetail joints as on desk and dresser drawers. Both pieces of wood are cut at the same time! Pieces to be dovetailed are held at right angles in clamp, and cutter is guided through one piece into the other. Complete with hardened steel spacing comb to guide shank of router to predetermined depth; end plates, screw fittings and clamps for holding work; wood parts.

Complete with instructions. Dovetail cutter bit not included. Use 9 LR 2411 (below at left). Use Sears Easy Terms. See inside back cover. Shipping weight 5 pounds 12 ounces.

9 LR 2462—For V2-in. dovetailing only......\$12.59

A Sosh and Door Cutter Kit, Fits 99 LR M2392 (page 18) and former shaper 2381. Includes 5 spring collars (1/5, 1/4, 1/4, 1/4) and 1 inch wide) with 1/2 inch bore; sash cutter blade. Allen wrench; 3 recessed nuts (1/2x24, 1/4x20 and 1/4 in. x 16 inch thread). For best results use with adapter 9 LR 2483 below. 9 LR 2407 Shap with 8 cm 34 20

9 LR 2407-Shpp. wt. 8 oz . \$4.29

B Adapter with holding collar for all 1/4-in, bore shaper cutters. Fits 99LRM2452, 99LR M2453, and 99 LR M2362 (page

21); or any drill press with No. 33 Jacobs tapered spindle. Adapter has ½-in. x 20-inch thread and holding collar to screw on

9 LR 2483-Shpg. wt. 10 oz.\$2.39

Use Sears Easy Terms Details on inside back cover

drill press.

High Speed Woodworking Cutters. Use in drill press, portable routers, etc. For carving, round-end mortising, dovetailing, boring, round edging, reeding and general routing. Precision ground to exact size; finest quality high carbon steel. Keen edges. ¼-in. shanks. Fit "Safe-Lock" chucks, and 9 LR 2407 or 9 LR 2271 collet chucks described at right.

CAUTION: Never use these cutters in regular 3-jaw chucks!

Hold work against a fence to obtain parallel and accurate routing when us-ing routing bits. (See 9 LR 2457 hold-down guide, which is described and list-ed below. Shipping wt. each 2 oz.

(C) 9 LR 2400-1/s-in. router	\$1.29
(D) 9 LR 2401 — 1/4 -in, router	. 1.39
(E) 9 LR 2402-%-in, router	. 1.39
(F) 9 LR 2403 - 1/2-in, router	. 1.59
(G) 9 LR 2404— 1/2-in. router	
(H) 9 LR 2410— 1/4-in, dovetail	
(I) 9 LR 2411—½-in. dovetail (K) 9 LR 2415—½-in. carving	
(L) 9 LR 2416—34-in, carving	
felt tre Tale - Marie control Control	

CRAFTSMAN Power Wood Boring Countersink, Adapted for high-speed application in drill presses and electric drills. Accommodates full range of screw sizes. Has 34-inch shank. 5%-inch size. 

N Collet Chuck with Holding collor. For high speed woodworking cutters listed at left, or any ½ or ½-inch diameter shank. ½-inch capacity with ½-inch bushing. Fits any drill press with No. 33 Jacobs taper spindle. Has holding collar to screw right on drill press. Replaces three-jaw chucks for any work developing side thrust, as in routing. Remember . Sears Easy Payment Plan makes it easy to equip your power tool shop. See inside back cover. 9.18.2467—Shog. wt 11 oz. 2.2.39

9 LR 2467—Shpg. wt. 11 oz.....\$2.39

P Screw-on type Collet Chuck. Use with cutters listed at left. Fits any 1/2-in. x 20-tread spindle. Can be used with 9 LR 2483 adapter at far left. Shpg. wt. 3 oz. 9 LR 2271—1/4-inch capacity. \$1.29

9 LR 2269-V2-inch capacity.....

CRAFISMAN Mortising Chisel Housing. Cut square holes with your drill press. Housing mounts on quill. Bit drills round hole; hollow chisel trims corners square.

R 9 LR 2460—Mortising Chisel Housing, For Drill presses 99 LR M2452 and 99 LR M2453 lpage 21. Use with hollow chisel 9 LR 2420 and mortising bit 9 LR 2422 below or almost any mortising chisel and bit. Shipping weight 3 lbs. 6 az......\$5.59

9 IR 2461F—Mortising Chisel Housing, for all drill presses having a guill diameter of 13 is inches. Use with 9 IR 2420 and 9 IR 2422 (below) or almost any mortising chisel and bit. Shipped from factory in Kalamazoo, Mich. You pay shipping charges from there.

Shipping weight 3 pounds.

\$5.39

9 LR 2420—Hollow Chisel, For use with 9 LR 2460 or 9 LR 2461F labovel, 14, 1%, and 1/2-in, State size. Shipping weight 4 ounces. . . . Each \$2.98

9 LR 2422—Mortising Bit. For use with 9 LR 2420 (listed above). 14, 1% or 1/2 in Please state size. Shipping weight 4 ounces. Each \$1.98













#### Speed Attachment, Collars, Lift

CRAFTSMAN Slow-Speed Attachment. Provides speeds from 210 to 9800 RPM. Low speeds permit drilling in heavy metal work ... higher speeds for shaping, routing and similar woodworking operations. For metal drilling even with ½-in. drill. Base is accurately machined to fit inside column. Balanced pulley runs on large double-row ball bearings. 4-step. cone-type pulley. 2 V-belts included. Use with ½-iHP 1750 RPM motor (minimum). Also see vari-slo speed control on page 21. Fits Drill Presses, Catalog Numbers 99 LR M2452 and 99 LR M2453, (page 21), drill presses with 2 or 2%-inch (plus .005-inch) inside diameter column.

eter column. 

W Head and Table Lift. For 99 LR M2453 and floor model drill presses with 2%-in. outside diam. columns. Acme-threaded lift screw with bevel-gear drive controlled by crank handle. Support collars have co-ordinate clamp locks. Turn of crank gives %-in. travel. Maximum travel at any one setting 12 in. Gear case and upper support collar one piece. Ball thrust bearing; absorbs load on screw.

99 LR 02419K-Shpg. wt. 30 lbs. \$3.50 down. \$5.00 monthly. . . . . Cash \$32.50

Build your order to \$20.00 or more and you can equip your shop on Sears Easy Payment Plan. See inside back cover for details

#### Hold-down, Planer, Drums

CRAFTSMAN Hold-down and Guide, Fits almost any drill press table. For mortising, routing, planing or repetitive drilling. Fingers on hold-down prevent work from being lifted when chisel or drill is raised. Adjustable for thick or thin materials. Fence keeps work lined up, Attachment bolts to drill press table. Heavy cast-iron construction.

9 LR 2457—Shipping weight 5 lbs. 8 oz...... \$6.29

Y CRAFTSMAN Rotory Ploner, Fits drill presses having No. 33 Jacobs taper and 1½4-in.x20-threaded side thrust nut or locking collar. Diameter 3% in. With Allen wrench. 9 LR 2745—Shipping weight 12 oz......\$5.59

CRAFTSMAN Sanding Drums. For drill presses, flexible shafts, electric drills, etc. 1-inch faces; 14-inch plain spindle, 134 inches long. Use with collet or lock type chuck.

9 LR 2497-11/2-in, diameter, Shpg. wt. 5 oz. Each \$1.09 9 LR 2498-21/16-in. diameter. 

9 LR 2442—Sanding Drum Sleeves, for sanding drums above. State diameter and fine, medium or coarse grit. Shipping weight 3 ounces . Pkg. of 6 for 49c

#### Cutters and Cutter Sets

A CRAFTSMAN 6-pc. Rotary Cutter Set. High speed steel cutters; ¼-in. diam. shanks. For flexible shafts, electric drills, etc. For carving, filing, milling, routing, chamfering on wood, plastic and metal (except hardened steel). One each of sizes listed below. 9 LR 2965—Shipping wt. 6 oz.....6-pc, set \$7.98

Individual Rotary Cutters, Shpg. wt. each 3 oz.

B CRAFTSMAN Circle Cutters. Combination by 4-in, round and square shank for use in bit brace and power drills. Cuts holes ½ to 4 in diameter. Removable high speed steel bit. 9 LR 3644-With set screw wrench, Wt. 8 cz. \$1.89

Heavy duty. 1/4-in, shank for use in drill press, electric drill, Cuts holes 2 to 8 inches in diam, up to 1 in, deep. With removable hipspeed steel bit, setscrew wrench.

9 LR 3641 - Shipping weight 1 lb. 2 pz. .... \$4.98

Zone 4 SEARS 19

# Intricate cuts are easier with a CRAFTSMAN Jig Saw



Cut curved and irregular shapes

Fast . . Easy!

See page 39 for full size patterns. Make fern scrall shelves, book ends, magazine racks . . dozens of useful items.



#### 12-inch Jig Saw Safe hobby tool . . enclosed motor

Complete \$ 998

#### SPECIFICATIONS

-	• Depth of throat	12 1-1-
	The state of cittotte	· · · · · · · · · · · · · · · · · · ·
	• Depth of cut11/2 in	. (1 in recommended)
-	Blade chuckr	atata- 000 l ft
- 15	THE TAX STREET	otates 90" left or right
- 4	· Lable size	8v81% inches
174	a Motor resta	The state of the s
10	• Motorrecipi	rocating type, built in:
	110-	120-volt, 60-cycle, AC
7.0	a High ground stroke	The said on cherry the
6	• High speed stroke	/200 per minute
	Bearings	steel torrion
	a Blades (2 included)	seect torsion
7	Blades (2 included)	4-inch pin end
	• Dimensionsheir	the 101/ inches width
	91.7	the roya menes, within
	8 11	iches; length 17 inches
-	<ul> <li>Cord (included)</li> </ul>	2-wire ST. 5 fant lang
	• Cord (included)8 in	ches: length 17 inches

Rapid, short strokes (7200 per minute) of this rugged, well-made power tool leave practically NO saw marks. . minimize sanding. Short stroke and absence of pulleys and belts make saw safer for children to operate. Perfect for making models, jig saw puzzles, small furniture, etc. Quiet running. . plug it in and use anywhere. Rubber feet prevent scratching or marring table tops, etc. Cuts 1-in. soft woods, plywood, Masonite, asphalt, plastic and aluminum tile; also thin metals such as brass, aluminum, etc. UL approved. Motor never needs oiling. Blade can be turned 90° for long cuts. New type blade hooks permit adjusting blade to obtain true cut. With screwdriver, instructions. 99 tr 02570—Shipping weight 11 pounds......\$19.98 Rapid, short strokes (7200 per minute) of this 99 LR 02570—Shipping weight 11 pounds......\$19,98



#### CRAFTSMAN 15-inch Jig Saw

10x10-inch tilting table . . quiet operation

#### SPECIFICATIONS

. Depth of throat	
	center of 30-inch circle inches (1½ inches recommended)
Blade chuck	rotates 90° left or right
Table size	10x10 inches
• Motor	0 to 45 degrees in either direction reciprocating type, built in:
	110-120 walt 60 male AC
• Tilt control	
* Dearings	stee toreinn
• Dimensions.	5-inch pin*end height 11% inches; width
	101/4 inches; length 211/4 inches

CRAFTSMAN 15-inch Tilting-table Jig Saw. Practical design .. powerful, rugged—yet portable and quiet. Lets you start inside cuts within the center section of work .. cut fancy veneer inlays .. saw almost invisible coped joints.

Guaranteed 1 year—if this saw shows defects in material or workmanship, we will repair it at no charge if returned within 1 year from purchase date.

turned within 1 year from purchase date.

Has all-metal construction; non-slip sound-deadening rubber feet. Short stroke and twin-armature motor (no belts, pulleys... never needs oiling). Safe even for children to use, Blade leaves no saw marks... no need for sanding. Makes intricate, professional-looking cuts. Equal in power to heavier saws. Cuts hard and soft wood, plywood, wall and floor tile (except ceramic), plastics and non-ferrous metals... maximum depth of cut, 2 inches.

Blade rotates 90° left or right for making cuts over 15

Blade rotates 90° left or right for making cuts over 15 inches; locks in any position. Blade hooks let you adjust blade for true cut. Has locking hold-down device; bronze blade guide under table; pressure foot. Table tilts. Quiet operation. use anywhere. With four 5-inch pin-end blades, screwdriver, 5-foot, 3-wire cord, plug, adapter plug, and instruction booklet.

99 LR 02571—Shpg. wt. 16 lbs. \$5.00 monthly....... Cash \$28.95

#### CRAFTSMAN 18-in. Jig Saw

with removable arm for sabre sawing

#### SPECIFICATIONS

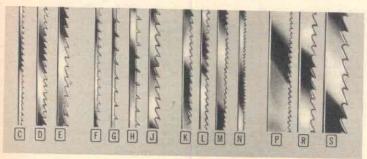
• Depth of throat	nches
Depth of cut (maximum) 2 iv	nches
* Table Size	nches
Bearings Parous lu	ranze
Sawdust blower	bear
• Length of blade6-inch plain	been a
• Stroke	inch
* Spincie speed (approximate) 875 I	MAG
Machine pulley (included)4	inch
Motor pulley (not included)	inch
* Motor recommended (minimum). 14-HP, 1750 F	DAT
Mounting dimensions	1 21
• Overall dimensionsheight 18 1/82 in	chass
width 12 inches; length 20 in	ches;

EB CRAFTSMAN 18-inch belt-driven Jig Sow, Porous bronze bearings run in bath of oil—smoother, quieter. Five exclusive features: (1) resilient chuck shoe between the blade and clamp cushions blade... prevents twisting and breaking—maintains a tight grip at all times; (2) blade rests against movable steel balls in back-up guide—reduces blade wear due to friction; (3) guide can be adjusted in all directions—always precise alignment for maximum support when blade is rotated for back-cutting or ripping pieces over 18 inches long; (4) cap floats radially to insure perfect vertical alignment at all times; (5) three-point mounting provides firm base on any uneven surface.

Cuts all woods up to 2 inches thick, also plastics and B CRAFTSMAN 18-inch belt-driven Jig Saw, Porous

Cuts all woods up to 2 inches thick, also plastics and metal. Table tilts from 0 to 45° for mitering or beveling. Sawdust blower keeps working surfaces free of sawdust. Uses 5 or 6-inch plain-end blade (one supplied). Shipped freight (rail or truck) or express.

99 LR M2072 - Without motor, motor pulley, V-belt. 



Professional quality blades ... made of special alloy steel, scientifically heat treated and hardened for long life and fast, easy cutting action. All blades listed are for use on jig saws. 6-inch plain-end blades can be snapped off to fit machines taking shorter plain-end blades. When cutting metal with blades indicated for metal cutting, lubricate blade with beeswax. Sabre-tooth blades can be used for heavy work, as well as for sabre sawing on jig saws. Please be sure to order by correct catalog number from table at right. Shipping weight per package 2 ounces.

#### **CRAFTSMAN** Jig, Fret, Coping Saw Blades

Number		Width,				Number	Per
Humber	In.	in.	in.	lper in.	Recommended uses	in pkg.	
				(Pin	type blades)	The Property I	H. (*)
(C) 9LR 2688	4	.040	.010	1 18	For wood and plywood, Fit magnetic or		
			No.	100	reciprocating-motor  ig saw	- 0	
9 LR 2687	4	.080	.010	18	For wood and plywood. Fit magnetic or	8	25
		107245475		1,0	reciprocating-motor  ig saw	-	P SEC.
9 LR 26903	5	.095	.015	20	For wood about 19 saw	8	2
		10112	AW FOR	120	For wood, plastic, soft metal. Fit mag-		
D) 9LR 26923	- 5	.187	.015	15	netic or reciprocating-motor jig saw.	4	3
	~	# 5/50°F/	1010.	10	For wood, plastic, soft metal. Fit mag-		
E) 91R 27053	5	.110	.020	15	natic or reciproating-motor [ig saw.	4	3
9 LR 27043	5	.110	.020	10	Medium; for wood	4	3
F. 10. 20. 0.10		ALTO.			Coarse, for wood	4	3
F) 9 LR 26953	6 1	.070	Piain	end bic	ides; for most jig saws)		
T. J. MIL EUYDU	.0	347.00	.010	14	For thin woods, celluloid fiber compo-	- 4	
G) 9LR27113	6	2000	et eve	-	sitian board and hard rubber	8	39
H) 9LR 27103	6	.070	.020	Z	For plastics and metal	5	35
J) 9LR 27003	0	.110	.020		meavy duty; for plastic and metal	5 5	35
K) 9 LR 27013	0	310	.020	10	Coarse; for wood and soft metal.	4	33
	6	.110	.020	15	hine; for wood and soft metal	4	35
L) 9 LR 27023	6	.085	-020	15	Extra fine; for wood and soft metal	4	35
M) 9 LR 27093	6	.110	.020	20	For sheet metals, including steel	4	31
N) 9 LR 27035	6	.070	.020	32	For sheet metals, including steel	4	39
				⇒ (So	bre blades)	- 1	93
P) 9 LR 28673	6	.250	.028	20	For wood and metal	3 1	39
R) 9 LR 28693	6	.187	.028	10	For wood and soft metal	3	39
S) 9 LR 28663	6	.250	.028	7	For coarse cuts in wood	0	20

20 SEARS Zone 4

#### A few of the jobs a drill press can do:



Repetitive drilling

Shoping







Without \$66.95

**DUNLAP Drill Press** 

Light-duty Model Maker A The heaviest drill press we know

of in this price range! 61%-in. depth of throat . . drills to center of

depth of throat...drills to center of 12½ in. circle. 3 porous bronze bearings; ball thrust bearing absorbs spindle thrust. "Floating drive" spindle assembly eliminates side pull of belt and pulley "whip." Adjustable stop collars for repetitive drilling. "Perma-Coil" quill return spring. Rubber shock cushion.

Maximum spindle travel is 3 inches.

spring. Rubber shock cushion.

Maximum spindle travel is 3 inches. Depth gauge graduated in 16ths of an inch. No. 33 Jacobs taper spindle with "Safe-Lock" key chuck (%4 to ½-in. capacity). 7%x7%-inch smooth ground semi-steel table; does not tilt. Table travel: 7½/6 inches.

4-inch, 4-step, matched machine and motor pulleys give 9 speeds (765 to 4000 RPM). Pulleys and V-belt included. Min. of ½-HP, 1750 RPM motor recommended. Height, 26¾ in.; width, 10½ in.; depth 15½ in.

width, 101% im., depth 1372 im.
99 LR M2362—Drill press without motor.
Shpg. wt. 80 lbs. \$5.00 manthly. ... \$66.95
99 LR MT23625—With CRAFTSMAN 167. 110-120-volt. 60-

HP 1750 RPM motor for 110-120-volt, 60-cycle AC, Wt. 106 lbs. \$5.00 monthly. \$87.95



Planing





Vari-Slo Speed Control Change speed in seconds



Vari-Slo Speed Control mounts right on drill press column. No holes to drill or tap. Made of tough alu-minum alloy and cast Tenzaloy. minum anoy and cast renearly. Pulleys mounted on 4 grease-sealed precision ball bearings; lubricated for life. All steel parts are plated to resist rust. With 3 CRAFTSMAN V-belts, set screw wrench and instructions. Speed control only.

9 LR 2340-Control only, Shpg.wt. 5 lbs. 4 az. \$3.00 down, \$5.00 monthly.......\$28.95







CRAFTSMAN "150" Drill Presses

#### **SPECIFICATIONS**

Detail	© 99 LR M2452	D 99 LR M2453
Depth of throat	71/4 inches	7¼ inches
Spindle Bearings	4 sets or	acobs toper
Chuck capacity	0 to 1/2-Inch	0 to ½-inch
Spindle travel	4 inches	4 inches
Quill diameter	1% inches	1% inches
Depth graduations	· · · · Vis inch · · · ·	/16 inch
Work surface	10x10 in	20134- In
Table travel Distance, base to	1328 In	99" 716 !!!
chuck maximum	18 inches	441/2 inches
Machine pulley (incl.)	5-in. 4 step	5-in. 4 step
Motor pulley fincl.1	5-in, 4 step; %	-in. bore (keyed)
V-belt (included)	Vxx45 inches	1/2×45 Inches.:
Motor recommended,	14 140	1750 RPM
minimum 9 speeds from		5000 RPM
Mounting dimensions.		161/16x141/2 in
Height	36 inches	6514 inches
Width		181% inches
Depth	12 inches	24 Inches



(C) (D) Our finest! Extra heavy-duty. Meet the most rigid demands of professional craftsmen. Big 100-square inch table holds all work accurately. Check these outstanding features: (1) Pre-loaded bearings to take up wear . . reduce spindle end play, drill breakage. (2) One-piece pulley and sleeve bearings for greater accuracy and economy. (3) Rubber bumper between quill and head absorbs shock of quill return. (4) "Floating Drive" spindle assembly . . spindle floats freely within pulley. Drill to center of 15½-inch circle . . maximum spindle travel 4 inches; 4 sets of heavy-duty, shielded, precision ball bearings 3-lever feed handle; "Safe-Lock" key chuck, 0 to ½-inch capacity. Safer . . swiveling threaded lock collar screws on spindle. No. 33 Jacobs taper at chuck; positive-acting quill lock permits you to do routing, shaping and mortising using proper attachments. Table rigidly held in perfect alignment at horizontal position . . slotted to hold fixtures. Drill press has 9 speeds, 610 to 5000 RPM with 2 matched 5-inch, 4-step cone pulleys, ½-inch V-belt. curately. Check these outstanding features: (1) Pre-loaded bearings

Bench Model Drill Press without motor, 36 inches high. Base to chuck 18 inches. Maximum table travel 13½ inches.

99 LR M2452—Shipping weight 135 pounds. Only \$5.00 down, \$6.00 monthly..... Cash \$107.50 

D Floor Model Drill Press without motor, 651/4 in. high. Base to chuck 44½ in. Maximum table travel 381¾6 inches. Shipping weight 175 pounds.

99 LR M2453-\$5 00 down, \$6.00 monthly..... Cash \$122.50 99 LR MT24535—As above, but with CRAFISMAN ½-HP 1750 RPM bail-bearing capacitor motor for 110-120-valt, 60-cycle AC. Shpg. wt. 206 lbs. \$5.00 down, \$8.00 manthly...... Cash \$1.56.50



E Drill Press Tool Tray. 12-in. diam. steel tray clamps on col-umn with adjustable steel strap. 9 LR 2459-Shpg. wt. 4 lbs. 8 oz. \$4.49

CRAFTSMAN V-blocks and clamps. Two cast-iron 2x11/2x11/2 V-blocks; two malleable iron clamps Hold rods up to ½-in. diam. Hold round, irregular work on table. 9 LR 40824—Shpg. wt. 2 lbs. 7 oz. \$5.98

6 DUNLAP Drill Press Vise. Cast non-ferrous metal base. 25%-in. jaws with steel faces open 3 inches. 101% in. long over-all. With extra cast-iron jaws; 1 for round or irregular work; I for tapered pieces. 9 LR 2436—Shpg. wr. 4 lbs.....\$4.98 CRAFISMAN Drill Press Angle Vise. For quick accurate set-ups without use of clamps or wedges. Can be adjusted 0 to 90°, or used horizontally. Can be used with magnetic chuck. Steel adjusting screws. Fine pitch thread; long bearing in vise body. 2½-inch jaws open to 2½ inches, 9 inches long over-all. Machined cast iron; steel jaws grooved to hold round or tapered pieces. Rust-teel jaws grooved to hold round or tapered pieces. steel jaws grooved to hold round or tapered pieces. Rustresistant finish.

| Drill Press Milling Vise. Bolts to drill press table . . also adapts to shapers, lathes, milling machines and grinders. Work is locked on 7x7-inch table between adjustable jaws. (4%-inch maximum opening). One jaw swivels, other has movable face. 61%-inch cross feed travel (lower) 53%-inch traverse feed travel (upper). Upper slide graduated 90° right or left. Comes with wrench, bolts.

99 LR 02432K—Shpg. wi. 35 lbs. \$5.00 down, \$5.00 monthly..........................\$52.50

CRAFTSMAN Milling Vise. Dual cross slides; 360° rotary feed. Use as indexing table, rotary table and milling table. For drill presses, milling machines, surface grinders or shapers. 8-inch table rotates 360°; 40:1 worm gear ratio. Rotary dial calibrated in 15-minute intervals. 2 cross slides; 2½ in. over-all. Dials in 1000ths. With removable jaw set 2½ in. wide. Table 5 in. high. 99 LR 02496K-Shpg. wt. 37 lbs. \$5.00 down, \$5.00 monthly....



A Designed, built and priced for toolmakers, model-makers and hobbyists, the CRAFTSMAN 6-inch metal turning lathe is of true professional quality. It actually matches our larger lathes in precision and accuracy . . it's guaranteed accurate within 1/1000 inch. Check the features and specifications at right . . compare Craftsman advantages—you'll find it's the lathe for you!

Complete with operating instructions, 258-page Lathe Manual (B) at right, and all accessories shown above, including: 2-step motor pulley, 4-step machine pulley, 4-step quick-change countershaft, two 60-degree centers, 1/16-inch tool bit, 9 threading gears, 1-inch lathe dog, 3/s-inch V-belt, Allen wrench, 5/4-inch face plate, and two wrenches. Motor not included. Use at least a 1/4-HP 1750

99 LR M2140-Shipping weight 100 lbs.....\$175,50

#### **SPECIFICATIONS**

• Swing over bed	6 inches
<ul> <li>Distance between centers</li> </ul>	
• Spindle: Nose	1 inch x 10 thread
Bore	
<ul> <li>Spindle bearings</li> </ul>	Timken tapered roller
• Thread range8	to 96, right or left hand
• Bed	1-piece cast semi-steel
· Carriage hand wheel for	manual operation; feed

lever for reversible automatic longitudinal power feed Feeds......... Four: .0024, .0039, .0048 and .0078 Back gear ratio.....approximately 6½ to 1

· Countershaft, back gear bearings, 4 porous bronze  • Tailstock taper ... No. 1 Morse
• Tailstock ram travel ... 1¼ inches
• Tailstock setover ... ½6 inch
• Motor recommended, (minimum) 

B Metal Lathe Manual. Complete, up-to-date manual of metal lathe operations and machinists' tables. Easy-to-follow directions on the operation of a metal lathe. Filled with actual photographs and drawings. Index tabs; paper bound, 258 pages.

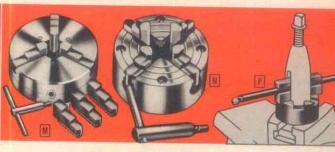
9 LR 2925—Shipping weight 1 lb. 4 oz. . . . . \$2.00











#### **Tool Holders**

Fit 99LRM2140 Lathe above. Special drop forged steel, ex-pertly heat treated, hardened.

- C 9LR2031—Threading Tool. Shpg. wt. 11 oz.\$5.59 P LR 2035—Left-hand Tool Holder, No bit. Shipping weight 8 oz. . . . \$2,49
- F 9 LR 2033—Straight Tool Holder, No bit, Shipping weight 8 oz. . . . \$2.49
- F 9LR2037—Cutoff Tool, Shipping wt, 10 oz. ... \$3.29 9 LR 2009—Extra Cutoff Blade, Shpg. weight 4 oz. . 1.19
- G 9 LR 2034—Right-hand Tool Holder, No bit. Shipping weight 8 oz. . . . \$2.49
- H 9 LR 2036—Knurling Tool, Shpg. wt. 12 oz., 6.49 22 SEARS Zone 4

#### Formed Tool Bit Set

Six-piece set of 3/16-inch tool bits. High speed tool steel; ground, ready to use. Set includes threading bit, left-hand facing bit, left-hand turning bit, right-hand turning bit, right-hand facing bit, and round nose turning bit. Shipping weight 3 ounces.

9 LR 2043-6-pc set.....\$2.69

#### Tool Post Set

| High speed tool steel, Tools High speed tool steel, Tools mount directly in tool post. Set includes the following: 4 boring bars, internal threading tool, external turning tool, and a set of tool post spacers for height spacing. Shipping weight is 2 pounds, 2 ounces.

9 LR 2038—Set . . . . . . \$12.95

#### Mica Undercutter

For reconditioning armatures on 6-inch Lathe above. Screw feed regulates height of cutter; carriage feed moves cutter into commutator slot. For 110-120-volt, 25-60-cycle AC-DC. Complete with motor, switch, cord and 5 undercutting saws. \$5.00 down, \$5.00 monthly. Shipping weight 9 lbs.

9 IR 1518F Cash \$54,00

9 LR 1518F Cash \$54.00 Set of 10 Replacement Saws for above. Ship-ping weight per set, 1 pound.

9 LR 1519F. . . Set \$3.75 Undercutter (L) and Saws sent from factory in Kala-mazoo, Michigan.

#### **CRAFTSMAN** Lathe Chucks

M 3-jaw universal type.

Jaws controlled by single screw and pinion gear ... speedy gripping ... self-centering ... ideal for production work. Extra-strong semi-steel body casting. Special alloy metal scroll; alloy steel pinion. Alloy steel jaws. Fits the 99 LR M2140 lathe above, or any 1-inch x 10-thread spindle. 4-inch diameter. Has two sets of jaws (outside and inside).

With T-handle

With T-handle wrench. Shipping weight 5 pounds 3 ounces. Only \$4.50 down, \$5.00 monthly, on Sears Easy

Terms. 9 LR 21407 . Cash \$42.75

N 4-jaw independent type. For average shop needs. Special alloy steel body has wide, deep jaw slots. Four reversible jaws work independently; work independently; increase usefulness when working on ir-regular shaped pieces. Large-diameter jaw screw. Acme thread-ed. Fits 99LRM2140 metal turning lather above, or any 1-inch x 10-thread spindle. Diameter 4 inches.

Comes complete with T-handlewrench. Fits deep seat. Ship-ping weight each 3 pounds 12 ounces.

Order now. 9 LR 21406...\$12.98

#### Tool Holder

P Boring Tool Holder.
Complete with clamp ring, V-block, plain block and ¾-inch high speed boring tools. Slots hold boring tools of ¾6, ¼6, and ¾-inch diameter.
Order now at Sears low price!
Shipped from factory in Kalamazoo, Michigan, Shipping weight I pound.
9 IR 1515F. \$5.95

9 LR 1515F..... \$5.95

Why not buy your lathe with all needed accessories on Sears Easy Terms? See inside back cover for details

#### CRAFTSMAN Reciprocal-type Hack Saw

Semi-automatic for "hands-off" working

#### SPECIFICATIONS:

Cuts accurately while you work on other jobs. Draw-out type . automatic relieving mechanism lifts blade from work on back stroke. Cuts any shape iron, brass, aluminum, etc. up to 4x4 inches at 90°. Makes angle cuts 90° to 45°.

Heavy cast iron vise is quick locking. Cast semi-steel slide and arm. Conetype arm pivot is adjustable. Takes any standard 12-inch power back saw blade (one included). For extra blades see 9 LR 6582 listed below. \$62.50

CRAFTSMAN 12-inch Power Hack Saw Blades for above. Special alloy steel. 58 inches wide. Choice of 14 or 18 teeth per inch. Please state teeth per inch on order . 2 for \$1.69 9 LR 6582—Shipping weight 5 ounces.....

#### CRAFTSMAN Continuous Blade Hack Saw

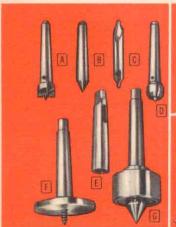
Cuts 10 times faster than reciprocal-type

#### SPECIFICATIONS:

Cuts through 2-in, round, cold rolled steel in 23/4 minutes. Zips through any shape Cuts through 2-in, round, coin found steet in 2% minutes. Zips through any snape steel, cast iron, brass, aluminum, etc. Continuous cutting .. no lost motion as on return stroke of reciprocal saws. Speed of feed adjusts through hydraulic control. Quick-action vise accommodates different work sizes. Stationary vise adjusts angle cuts. Saw blade adjusts through adjustable guide rollers, Nylon pinion for quiet operation. Blade speed 135 ft. per minute. 1/4 in. bore pulley.

99 LR 02292L—With motor pulley, without motor or V-belt, Shpg. wt. 70 lbs. \$97.50
99 LR 01966K—CRAFTSMAN V3-HP 1750 RPM Split-phase Motor, Bearings lubricated for life.
Guaranteed I year, 110-120-volt 60-cycle AC, Shpg. wt. 24 lbs. \$17.49

Extra Blades. For hack saw above. Sent from factory in Chicago, Ill. 9 LR 22926F—10 teeth per inch, Shipping weight 1 pound.
9 LR 22927F—14 teeth per inch, Shipping weight 1 pound.
9 LR 22928F—Skip-tooth (4 teeth per inch), Shipping weight 1 pound...... Each \$2.59





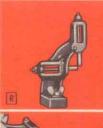
















#### Accessories for CRAFTSMAN 6-inch Metal Turning Lathe on Opposite Page

- A Spur Centers. For wood turning. 9 LR 2106—No. 1 Morse taper shank. Shipping weight 4 punces. , \$1.29 9 LR 2107—No. 2 Morse taper shank, Shipping weight 7 ounces... 1.49
- B 60-degree Centers. For metal turning. 9 LR 2110-No. 1 Morse taper
- C High Speed Center Drill, Choice of 1/4-inch size (1/4-in. body) or 1/64-inch size (1/4-in. body). State size wanted. 9 LR 2060-Shipping wt. 1 oz..... 98c
- D Tailstock Cup Centers. Supports
- work in tailstock. Replaceable center point. 9 LR 2100-No. 1 Morse taper
- shank, Shipping weight 4 ounces...\$1,29 9 LR 2101—No. 2 Morse taper shank, Shipping weight 7 ounces... 1.49 Adopter Sleeve, Reduces No. 2 Morse taper to No. 1 Morse taper, Shpg. wt. 5 oz.

9 LR 2161 ..... \$2.29

- F Screw Centers. For facing and hol-
- Precision ball-bearing 60-degree
- Center, (Center point rotates on ball bearing.) For high-speed operations.

  9 LR 2112—No. I Morse toper shank.

  Shipping Weight 8 ounces. \$3.49

  9 LR 2113—No. 2 Morse toper shank.

  Shipping weight 10 ounces. 3.49
- [H] Work Arbor. For mounting chucks and holding grinding, buffing and wire scratch wheels, etc. ½x20-thread. 2
- Work Arbor with Chuck. 3-jaw, screw-on type chuck, tapped ½-in.x 20 thread; ½-in. capacity. Work arbor has Morse taper on shank end. Shipping weight 1 lb. 8 oz. 9 kR 2247—No. 2 Morse taper shank. \$2.79 9 kR 2234—No. 1 Morse taper shank. 2.79

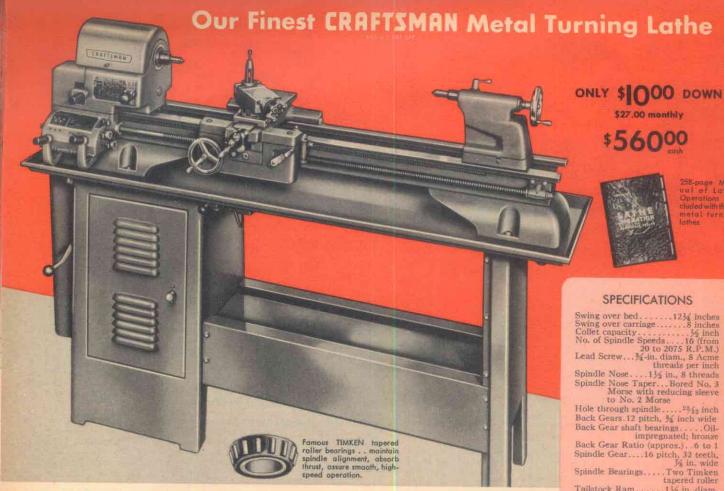
- Holding Collet. Fits headstock; holds threaded-hole, angular milling cutter, keyway cutters and ½-in, end mills. Use with arbors 9LR1566F, 9LR1567F (page 29). 9 LR 21408-Shpg. wt. 1 lb. 10 oz.....\$9.25
- E Face Plate. Use for driving lathe dog and woodturning work, 51/4-inch diameter, For use on 99 LR M2140 lathe (on opposite page) and other lathes with 1-inch 10-thread spindle. 9 LR 21405—Shipping weight 3 lbs.....\$5.25
- M Reversing Switch, Reverses motor and spindle direction in grinding, polishing, tapping, wood or metal finishing. Com-plete instructions.
- 9 LR 2982 Shipping weight 1 lb, 9 oz . . \$7.49
- N Steady Rest. Base clamps securely to bed ways. Gives added support needed when turning long pieces. Handles diameters up to 2% inches, Bronze jaws. 9 LR 2041 - Shipping weight 2 lbs, 8 oz .. \$9.75
- P Milling Attachment. Graduated swivel vise, flat block and V-block for holding cylindrical objects. Vise capacity 2 in.; vertical feed 1% in.; cross feed 3% in. Graduated angular swivel. 9 LR 2057-Shpg. wt. 8 lbs. 6 oz.....\$33.95

- R Follower Rest, Mounts on back of carriage dovetail slide . . moves with cutting tool to provide support needed to prevent deflection when turning long, slender work, 9 LR 2042—Shipping wt. 2 lbs. 2 oz. \$7,45
- S Toper Attochment, Slotted drawbar connects to carriage cross slide and feeds tool at desired taper. Index plate graduated 7° and 3 in. both sides of center line. Maximum travel, 1 setting, 7½ in. Range, right or left, 7° (215% inches per foot).

  9 LR 1516F-5hipping wt. 5 lbs. . . \$35.00
- Clomp Dog. Handles any shape work. Jaws open 214 inches. 9 LR 1512F—Shipping weight 1 lb. .\$7.00
- U Cross Slide Stop, Clamps to cross slide dovetail for delicate cuts.
  9 LR 1517F—Shipping weight 1 lb...\$5.50
- V Carriage Stop. Clamps to bedway of 6-in, and 12-in, lathes, 9 LR 2185F—Shipping wt, 2 lbs. . . . \$8.00

Accessories (5), (T), (U), (V) shipped from factory in Kalamazoo, Michigan.

Zone & SEARS 23



#### 12-inch Floor Model Cabinet Lathe with underneath drive Guaranteed accurate to 1/1000 inch . . . use Sears Special Easy Terms

Our Best CRAFTSMAN heavy-duty Lathe . restyled from head-stock to tailstock. Heavier throughout for greater accuracy, and for smoother, quieter, chatter-free operation. Features a floor-type cabinet of welded ½/g-inch steel plate . a rigid mount for accurate work. The drive is completely enclosed in the cabinet and is within easy reach through a door in the front. Slots in cabinet provide for adjusting countershaft and motor for proper belt tension.

Lathe has a cast semi-steel bed; precision-ground ways. Tim-ken roller bearings in the headstock maintain spindle alignment and carry radial and thrust loads with a minimum of friction. Spindle nose has a No. 3 female Morse taper reduced to No. 2. Reversible power cross feed makes facing work easier. Lever for automatic power feed.

Large, easy-to-read micrometer-type dials, dial locks with large knurled collars, a speed chart conveniently located on the front of the headstock and the fact that all the gears in the apron are cut of steel add to the quality of the lathe.

Designed with a longer carriage, wider cross slide, longer and wider compound slide and swivel to provide greater bearing surface and a more rigid carriage to give you a smoother operation and better work accuracy. Be sure to see specification table at far right on this page.

weight 372 lbs. \$10.00 down, \$23.00 monthly. Cash \$3475,00 The two lathes below are without Quick-change Gear Attachment and cabinet, but have 10 threading gears; cut 4 to 96 threads per inch, right or left (standard); metric .5 to 7.0 mm. Five feeds; .0024; .0035; .005; .0071; .0087 in. 99 LR M2758—24 inches between centers; 45 inches long. Shipping weight 336 lbs. \$10.00 down, \$16.50 monthly. Cash \$348,00 99 LR M2759—36 inches between centers; 57 inches long. Shipping weight 357 lbs. \$10.00 down, \$18.50 monthly. Cash \$389.00

#### **SPECIFICATIONS**

\$27.00 monthly

258-page Man-ual of Lathe Operations in-cluded with these

Swing over bed ... 1234 inches
Swing over carriage ... 8 inches
Collet capacity ... 12 inch
No. of Spindle Speeds ... 16 (from
20 to 2075 R.P.M.)
Lead Screw ... 34 in. diam., 8 Acme
threads per inch
Spindle Nose ... 134 in., 8 threads
Spindle Nose Taper ... Bored No. 3
Morse with reducing sleeve
to No. 2 Morse
Hole through spindle ... 28 inch

Hole through spindle .... 25 12 inch Back Gears 12 pitch, 34 inch wide Back Gear shaft bearings...., Oil-impregnated; bronze

Tailstock Ram graduations...0 to 3 in. by 1/16 in.

holder to hits
bits
Compound Rest Swivel, Graduated
0 to 90° right and left
Motor recommended. 1½ or ½ HP
1750 RPM

Motor Pulley (incl.) 434 in.; 2 step,

Countershaft bearings 2 ball;
2 oil-impregnated; bronze
V-Belts Assection
1/2 inch wide
Drive Pulley (included) 3-inch
diameter, dual pulley



Quick-change \$5.00 DOWN \$5,00 monthly \$98.50

Quick-change Gear Attachment, Fits lathes, model numbers 101-07361, 07362, 07363, 07381, 07381, 07382, 07401, 07402, 07403, State lathe model number when ordering.

Instant selection of 54 threads or feeds: between .0042 and .250 inch per revolution of spindle and all right or left-hand threads from 4 to 240 in the following standards: National Coarse (USS), National Fine (SAE), Acme, Square and Whitworth, No drilling or tapping to mount. Replaces gear change assembly. Shipping weight 40 pounds.









A 6-piece Formed Tool Bit Set. 14-in. size. High speed cutter bits; ground, for metal turning lathes. Fit tool holders listed below. Includes threading bit, left and right-hand facing bits, left, right-hand turning bits, and round-nose turning bit. 9 LR 2205—Shipping weight 5 oz.....\$2.69

Tool Holders. Fit metal turning lathes above. Special drop-forged steel. For use with 34-in. tool bits 9LR2205 above. Shanks 34 in. high; 34 in. wide.

high; % in. wide.

(B) 9 LR 2196—Straight, Wt, 10 oz. \$2.89

(C) 9 LR 2194—Offset, left, Wt, 10 oz. 2.89

(D) 9 LR 2192—Offset, right, Wt, 10 oz. 2.89

(E) 9 LR 2202—Knurling tool, Wt, 13 oz. 6,98

(F) 9 LR 2200—Cut-off, Wt, 12 oz. 3,79

9 LR 2238—Extra blade, Wt, 4 oz. 1,29

(G) 9 LR 2198—Threading, Wt, 10 oz. 5,98

H Tool Post Set. Fits lathes above. Includes 4 boring tools (3/16. 34. 5/16 and 3/5 in.); 3/4-inch inside threading tool; 3/4-in. turning tool; 3/6-in. threading tool; set of tool post spacers.

9 LR 2189—Shipping weight 2 pounds: 2 ounces......\$13.95

Face Plate. For work which cannot be machined on center or in chuck. 814 inch diameter. For 99 LR M2758, 99LRM2759,99LRM2894, 991.RM2759,991.RM2893,991.RM2893, 991.RM2895F and 991.RM2897F (above) and other lathes with 1½-inch 8-thread spindle. Mounts solidly on headstock spindle. Cast iron; with slots to engage lathe dogs.

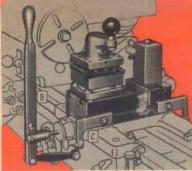
9 LR 24755—Shipping weight 7 pounds Foch \$9.35

Lothe Dog. Forged steel. Heat-treated set screw. Shipping treated set screw, weight each 14 ounces.
9 LR 2183—State size wanted. 5026. 72 in. 74 in. 1 in. 172 in. Each. \$1.20 \$1.50 \$1.75 \$1.95

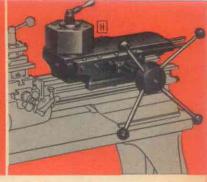
Mico Undercutter. Fastens to back of carriage. Screw feed regulates height of cutter. Carriage feed moves cutter into commutator slot. For 110-120-volt, 25-60-cycle AC-DC. With motor, switch, cord and set of 5 undercutting says. 9 LR 2989-Shpg. wt. 11 lbs. . \$54.75

Set of 10 high Speed Saws, Use with 9 LR 2989 above. Sent from factory in southern Michigan. 9 LR 1519F—Shpg. wt. 1 lb....\$3.75









#### Lathe Table

CRAFTSMAN Lothe Toble, For CRAFTSMAN 12-inch Lathes, Measured work height for less fa-Measured work height for less fa-tigue. Legs are gray, heavy cast iron, thickly ribbed and crossbraced for extra strength. Thick hardwood table top, thoroughly seasoned, shellacked, and varnished. Legs can be securely anchored to floor. Large bottom board is convenient for holding tools and accessories. Over-all height 33% inches. Sent freight (rail or truck) or express. (See Ship-ping Notice at right.)

99 LR M1596F—Lathe Table, fits lathe 45 in. long. Shpg. wt. 170 lbs, \$5.00 down, \$5.00 month. Cash \$64.75

99 LR M1597F-Lathe Table, fits lathe 57 in. long. Shpg. wt. 180 lbs. \$5.00 down, \$5.00 month. Cash \$69.50



B CRAFTSMAN Feed Lever. For CRAFTS-MAN 12-inch metal turning lathe on op-posite page. Helps cut costs, replaces stand-ard screw feed. Includes connections.

9 LR 1587F-Shipping wt. 8 lbs......\$16.95

99 LR 1585KF—Shipping weight 40 lbs. \$5:00 down, \$6:00 monthly..... Cash \$110.00

Convert your 12-inch Lathe to a Turret Lathe D CRAFISMAN Bock Slide Tool Post only.
Use with 9LR1589F below to create a fifth position. Takes %-in. bits (not incl.). 9 LR 1590F—Shpg, wt. 6 lbs.......\$16.75

CRAFTSMAN 4-way Tool Post Turret only.
Released by lock handle and rotated to
any of 4 positions, automatically indexed.
9 LR 1589F—Shioping wt. 12 lbs.....\$58.75

F CRAFTSMAN Double Tool Cross Slide only. Replaces standard compound rest assembly; adapts turret to carriage cross slide dovetails. Front and back stops adjust; may be set to show correctly cut depth. 99 LR 1588F-Shipping wt. 18 lbs..... \$35.75

G CRAFTSMAN "Multi-Stop" Attachment. For lathes on facing page. Gauges length of cut. Mounts near headstock. Gauges 9LR15915F-With screws, brackets, Wt. 3 lbs, \$25,75 For lathes on facing page, 6 tool positions, 6½-in. working travel, 4-in. tool clearance over ram, 2½-in. minimum working stroke. For long work; stock up to ¾ in. wide can pass through turret head, ¾x¾-in. ways. Head indexes automatically clockwise; moves either direction. Wrench incl. Sent freight (rail or truck) or express. Shpg. wt. 117 lbs. 99 IR M1595F—Head finish bored for l-in. tool shonts linstolled on CRAFTSMAN 12-in. metal lathe when ordered from foctory). 310.00 down, \$14.00 month... Cash \$300.00 99 IR M1586F—Head bored to ½ in. Ithead must

99 LR M1586F-Head bared to % in. Head must be finish-bared locally on lathe it is to be used on \$10.00 dn.,\$14.00 mo. Cash \$290.00

SHIPPING NOTICE: All items with catalog numbers ending in "F" sent from Kala-mazoo, Michigan, factory.

















J	Angular-type	Milling	Cutters.	Use adapters
	9LR1566F and	9LR150	7F on page	ge 29.
3 L1	R 2995F-Shpg.	wt. I I	<ol> <li>State si</li> </ol>	se.

Digmoter	1 HTCAHESS	MOTE SIZE	LLICS
11% inches	%6 inch	% inch.	\$9.75
n 9 LR 2996	Keyway Cu	1 lb. State s	, shank.
Diameter	Thic	kness	Price
11/2 inches		nch	7.25
R. H. Cu	t. R. H. Spira R29945 and 9	LR2985 (at	. Use with

Diameter	Flute	Price
16 inch	% inch % inch % inch % inch % inch	4.10

M Holding Collet. For use with straight shank milling cutters and adapters. Hand wheel included.

9 LR 29945-Shpg. wt. 2 lbs. 8 oz. . . . \$10.75 9 LR 2985—4 bushings for use with ¼, ½6, ½, and ½6-inch end mills. Shpg. wt. 8 oz . . . . \$3.00

N Toper Attochment, Eliminates moving tailstock out of alignment, Cuts duplicate tapers on pieces of different lengths. Does internal boring and external work. Index plate is graduated 7° and 3 in. both sides of center line; equals 2½%—in. taper per foot right or left. 9 LR 29845—Wt. 11 lbs. \$4.00 dn. Cash \$39.50

Description of the property of 99LR299BLF-\$5.00dn., \$6.00ma. Cash \$115.00

Grinding Wheels (not shown), use with 99LR2998LF Universal Tool Post Grinder at left. Medium grit. 9 LR 1501F-External wheel for steel. 16 in, thick; 4-in, diam. Shipping weight 1 pound. \$3.25 9 LR 1502F-External wheel for cast iron. 9 LR 1502F-External wheel for cost fron. % In, thick; 4-in, clam, Shipping \$3.50
9 LR 1503F—Internal Wheel, Grind to depth of 2% in, Ni-in, clam, Shipping weight 1 pound. \$1.25
9 LR 1504F—Internal Wheel, Grind to depth of 2% in, Ni-in, clam, Shipping weight 1 pound. \$1.25

9 LR 1505F—Internal Wheel, Grind to depth of 2% in. %-in. diam. Shipping weight 1 pound ......\$1.30

9 LR 1506F—Internal Wheel, Grind to depth of 2% in, 1-in, diam, Ship-ping weight 1 pound......\$1.45

Reversing Switch. For 99LRM2140 6-in, metal lathe on page 22, 1-HP cap. Up to 550 volts, single and 3 phase, With diagram. 9 LR 2982—Shpg, wt. 1 lb. 9 oz.....\$7,49

Reversing Switch. For lathe on opposite page, 1-HP cap. For voltages up to 550, both single and 3-phase circuits. With cord and instructions. 9 LR 2018—Shpg. wt. 4 lbs. 2 oz...\$16.75

Follower Rest. Mounts on back of carriage slide; provides support.

9 LR 2988—Shpg. wt. 3 lbs. 4 oz. \$8.15

U Steody Rest. Clamps to bed ways; has hinge-type bronze jaws. Handles diameter to 2½ inches.

9 LR 20506—Shpg. wt. 8 lbs. \$15.98

Milling Attachment, Graduated swivel vise, flat block and V-block for cylindrical work. Vise capacity 2% in. Vertical feed 3% in. Stpg. wt. 18 lbs. 99 LR 02987—\$4.50 down... Cash \$41.00











W Toilstock Cup Center, Sup-ports work. Hardened steel. Replaceable center point. No. 2 Morse taper. 9 LR 2101—Shpg. wi, 7 oz.\$1.49

Screw Center, Replaceable center, No. 2 Morse taper, 9 LR 2115—Shpg.wt, 14 oz.\$1.89

Y 60° Center. Has No. 2 Morse taper. 9 LR 2111—Shpg. wt. 6 oz.\$1.09 Precision Ball-bearing 60° Center. For high speeds. No. 2 Morse taper.

9 LR 2113-Shpg. wt. 10 oz. \$3.49

Spur Center, Use for wood. No. 2 Morse taper. 9 LR 2107—Shpg. wt.7 oz.\$1.49

BB High Speed Center Drill. Choice of 1/4-in, size (1/4-in, body) or 7/4-in, size (1/4-in, body). State size. 9 LR 2060—Shpg. wt. 1 oz., 98c

CC Crotch Center, Centers round work in tailstock for cross drilling. No. 2 Morse taper, 9 LR 2114-Shpg. wt. 1 lb. . \$1.89

Work Arbor with Chuck. 3 jaw; tapped ½-in.x20-thread. No. 2 Morse taper. 9 LR 2247—Wt. 1 lb. 8 oz. ,\$2.79

EE Drill Pad. Used in tailstock for support. Diam, of face is 3 1/8 in. No. 2 Morse taper. 9 LR 2187-Wt. 1 lb. 2 oz. . \$2.29

FF Adapter Sleeve, To reduce No. 2 to No. 1 Morse taper. 9 LR 2161—Shpg. wt. 5 oz. .\$2.29

GG Work Arbor. 1/2-inch x 20-thread. No. 2 Morse taper, For grinding wheels.

9 LR 2152-Shpg. wt. 11 oz. \$1.49 SPECIAL SHIPPING NOTICE: All items with a catalog number ending in "F" are shipped from factory in Kalamazoo, Michigan. HH CRAFTSMAN Toilstock Turret. Semi-automatic head has six 1/2-in. holes for tool holders; each permits separate operation. Turret head locks; indexes automatically by 6 adjustable screws. Turret travel 3 1/4 fg. in. Freight (rail or truck) or express from factory in Kalamazoo, Mich.

Draw-in Collet Chuck Attachment, For chuck work from ½5 to ½-in. diam. Use for making precision tools, etc. Consists of hollow draw-in spindle with handwheel control, tapered closing sleeve. Rods pass through lathe spindle; hand wheel releases or tightens collet on work. Lathe must be stopped to open or close collet. Split holding collet not included (see below).

9 LR 1507F—Shipping weight 3 lbs......\$27.20 9 LR 1508F—Split Holding Collet, for use in round work. Diam.
½2 to ½ inch by 32nds. When ordering please state diameter.
Shipping weight 1 pound. \$5,25

KK Angle Plote, Simplifies off-center work and machining of oddly shaped pieces. Bolt to face plate. Horizontal face 6x4\%x9\% inches; vertical face measures 6 x 2\%x \% inches. 9 LR 1509F—Shipping weight 10 pounds......\$8.95 MMM Boring Tool Holder. With clamp ring (1¾-in. outside diam., 1½-in. inside diam.) V-block; plain block; one ¾-in. boring tool. Clamp ring has 3 slots to hold ¾-in. boring tool. ¼-in. diameter tools. 9 LR 1511F—Shipping weight 1 lb......\$6.25

NN Cross Slide Stop. Shows depth to stop cross feed. Will not automatically stop cross feed. Clamps to dovetail.

9 LR 1510F-Shipping weight 1 lb.... PLR M2875. Sport State of the second of the

99 LR 1592KF-\$5.00 dn., \$5.00 mo., Cash \$55.00

Accessories on these two pages for use on Lathe on opposite page and on previous 12-inch models



#### 6-inch swing . . the ONLY back-geared, screw-cutting lathe we know of near this low price! Ideal for small jobs

There's no other metal turning lathe like it! A rugged back-geared, screw-cutting lathel Much smoother, more accurate than is ordinarily possible with lathes of this size. Designed for work such as turning armatures, model making, experimental work, tool room work, and scores of other small jobs.

Offset center construction . . increases capacity of lathe . gives greater support to compound . . keeps pressure of work on tool bit between the ways; helps you when handling larger work. Centers offset \*/16-in. back of bed center line. Back gears give slow speed and greater power needed to machine a variety of metals.

Speed range also permits wood and plastic turning. Smooth adjusting compound swivel operates on precision machined, V-way bed.

Spring tension on threaded dial assembly gives positive contact at all times

End play eliminated! Compound rest and cross-feed are accurately gibbed for wear takeup. Headstock has double bearings of porous bronze; adjustable front bearing. Hardened, ground steel spindle threaded ½-in. x 20-thread. Forward and reverse lever-locking plunger; spring operated

Removable No. 0 Morse taper centers. Tailstock may be set over for turning tapers.

Complete with accessories shown above, including Complete with accessories shown above, including two 60-degree centers, ¼-inch tool bit, Allen wrench, ½-inch lathe dog, 4-inch face plate, 8 threading gears, motor pulley, machine pulley, and ¾x36-in. V-belt. Motor not included. We recommend using at least a ⅓-HP 1750 RPM motor, like 90LR01966K on page 40. Only \$5.00 down on Sears Special Easy Payment Plan. Shipping waight 61 rounds.

Shipping weight 61 pounds. 

#### **SPECIFICATIONS**

• Swing over bed 6 inches
• Distance between centers 121/4 inches
• Spindle: Nose size
Taper
Bore ¼ inch
Bearings
• Thread range 8 to 96—right or left hand
* Feeds
Back gear ratio
<ul> <li>Compound rest travel1¾ inches</li> </ul>
• Cross slide travel
Tailstock ram travel
• Tailstock set over
Motor recommended
(minimum)
. Machine pulley (included) 3-step "V" type
. Motor pulley (included) 3-step "V" type
• Speeds
• Mounting dimensions 21 1/16x5 1/16 inches
• Overall dimensions 1034x935x2634 inches

You can buy anything in this book on Sears Easy Terms, if your order totals \$20 or more. See inside back cover for complete information











#### High-quality Accessories designed to increase the usefulness of above CRAFTEMAN lathe

A 6-piece Formed Tool Bit Set. 1/2-in. size. Fits our finest CRAFISMAN metal lathe on page 22.
Threading bit; left hand and right hand facing bits; left hand and right hand round nose turning bits. Shipping weight 5 ounces

9 LR 2205 ..... \$2.69

B 4-pc. Tool Post Set.
Includes: ¼ and
¾i-in. boring tools;
¼-in. threading tool;
and stiffening block.
Tools set on rocker in
tool post with stiffening block over top.
Use with above lathe.
Shpg. wt. 4 oz.

9 LR 2008.....\$5,75

26 SEARS Zone 4

C CRAFTSMAN 3-jaw Universal Lathe Chuck, Self-centering, lever-operated. Holds to tolerances within .003 inch. Only 2 main parts, body and scroll. Knurled rim, Fits ½-in. by 20-thread spindle. Two sets of steel jaws (outside and inside). With wrench. Diameter 3 inches. Shipping weight 3 pounds 5 ounces. 9 LR 2296 ..... \$28.50

CRAFTSMAN 4-jaw in-dependent Lothe Chuck, Steel. 4 reversible jaws; especially useful for holdespecially useful for hold-ing irregularly shaped pieces; deep jaw slots. Acme threaded. Fits ½-in. x 20-thread spindle. With T-handle wrench. Diameter 3 in. Shg. wt. 2 pounds 8 ounces.

9 LR 2157 ..... \$9.98

E Work Arbor. For mounting drill chucks, holding grinding, buffing, wire scratch wheels, etc. Fits 99LR02127L above, or any lathe with No. 0 Morse taper. Two flanges with nut on head end threaded ½-in. x 20-thread for clamping wheels.

9 LR 2117—Shipping weight 8 oz......\$1.39

Work Arbor with Chuck, Three-jaw, acrewon type, Knurled for extra ease in handling, Tapped ½-inch x 20-thread; full ½-inch capacity. Tough, long-life hardened steel jaws center accurately; grip tightly. Work arbor has No. 0 Morse taper shank. 9 LR 2276—Shpg. wt. 1 lb. 4 oz........\$2.69

G Toilstock Cup Center. Replaceable point. No. 0 Morse taper shank. 9 LR 2109—Shipping weight 3 ounces....\$1.19

H Spur Center. For wood turning. No. 0 Morse taper shank. 9 LR 2108—Shipping weight 3 ounces....\$1.19

J 60-degree Center. For accurate centering, No. 0 Morse taper shank. 9 LR 2103—Shipping weight 3 ounces.....98c Chuck Arbor, Precision ground, For Drill chucks 9 LR 2142 and 9 LR 2143 chucks (below). No. 0 Morse, No. 33 Jacobs taper, 9 LR 2131—Shipping weight 1 lb. 5 oz. . . . . \$1.29

Center Rest Chuck, Capacity ¼ to ¾ in. Must be used with No. 3 Jacobs taper arbor. To support centerless armatures, etc. Postpaid.

9 LR 2991 — Shipping weight 3 lbs. 2 oz. . . \$14.25

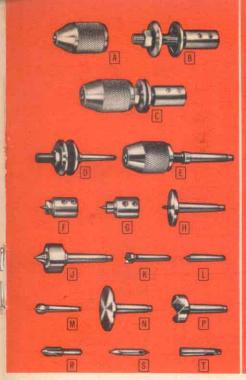
Arbor, For 9LR2991 chuck (listed above), No. 0 Morse and No. 3 Jacobs taper, 9 LR 2133—Shipping weight | lb. 7 oz.....\$1.29

Headstock Chuck, Key-type. Capacity 1/4 to 3/4 in. Fits 11/2 in., 8-thread spindle; can be used with No. 3 Jacobs taper arbor. Postpaid. 9 LR 2144—Shpg. wt. 3 lbs. 12 oz......\$20.00

9 LR 2143—Capacity 0 to 1/2 inch. Shipping weight 1 pound 11 ounces...... 9,59

P Jacobs Commutator Kit. Holds armature shafts. Includes: No. 75A armature driving chuck; No. 100 center rest chuck (½ to ½-in. capacity); two arbors (No. 2 Morse taper shank; No. 3 Jacobs taper head); chuck key. (Needs two 9LR2133 arbors (left) to be used on above lathe.) Metal box. Postpaid. Shipping weight 7 lbs. 4 oz. 9 LR 2129 .....\$28.00

Metal Lathe Monual.
Practical explanation of metal lathe operations. 258 pages, including pages of machinists' tables. Fully
illustrated; indexed sections. Shipping weight
1 pound 4 ounces.
2 18 2925 \$2 00 9 LR 2925 . . . . . . \$2.00











#### Chucks and Accessories for Drill Presses, Lathes, etc.

A Extra-fine Quality CRAFISMAN screw-on 3-way Chucks, Tapped to fit ½-inch by 20-thread spindles. Please state size wanted. 

B CRAFISMAN General-purpose Work Arbor, Converts motor into a grinder, polisher, buffer, etc. Carbon steel. 4% in. long overall. 31%-in. spindle has ½-in. x 20-thread. Has steel flanges. Fits straight unthreaded spindle. State ½-or ½-in. hore.

Arbor with 3-jaw, 1/2-inch Drill Chuck. Chuck and 1/2-in. x 20-thread arbor with steel flanges. Fits unthreaded straight spindle. Fastens with 2 setscrews. Slate 1/2 or 5/2-in. bore. 9 LR 2151—Shipping weight 1 lb. 10 oz......\$2.29

Work Arbors with Chucks, 3-jaw, screw-on type chucks, ½-in. capacity; tapped ½-in. x 20-thread.

9LR2276-No.0 Morse toper, chuck, arbor. Wi. 1 lb. 4 oz. . \$2.69

9LR22347-No.1 Morse toper, chuck, arbor. Wi. 1 lb. 8 oz. . 2.79

9LR2247-No.2 Morse toper, chuck, arbor. Wi. 1 lb. 8 oz. . 2.79

Lathe Centers. For any lathe with %-in. straight unthreaded spindle. Fasten with 2 set screws. Carbon steel. Replaceable center points.

F. 9 LR 2105—Headstock Spur Center, Shpg. wt. 6 oz. \$1.19 G. 9 LR 2102—Tailstock Cup Center, Shpg. wt. 6 oz. 1.09

Ball-bearing 60° Center. For hardwood or metal. 9 LR 2112—No. 1 Morse taper, Shpg. wt, 8 oz. ....\$3.49 9 LR 2113—No. 2 Morse taper, Shpg. wt, 10 oz. ..... 3.49

 K
 Spur Centers. Use for wood turning.

 9 LR 2108—No. 0 Morse taper. Shpg. wt. 3 oz.
 \$1.19

 9 LR 2106—No. 1 Morse taper. Shpg. wt. 4 oz.
 1.29

 9 LR 2107—No. 2 Morse taper. Shpg. wt. 7 oz.
 1.49

60° Centers, For turning hardwoods and metals. 9 LR 2103—No. 0 Morse toper. Shpg. wt. 3 oz. . . 98c. PLR 2110—No. 1 Morse toper. Shipping wt. 4 oz. . 98c. 9 LR 2111—No. 2 Morse toper. Shipping wt. 6 oz. . . . \$1.09

M Tailstock Cup Centers. Support work in tailstock. 9 LR 2109—No. 0 Morse taper. Shpg. wt. 3 oz. . . . \$1.19 LR 2100—No. 1 Morse taper. Shipping wt. 4 oz. . . 1.29 LR 2101—No. 2 Morse taper. Shipping wt. 7 oz. . . 1.49

N 9 LR 2187—Drill Pad, Use in tailstock as rigid support for drilling flat or square work. Diam. of face, 3% in. Ground steel shank has No. 2 Morse taper. Shipping weight pound 2 ounces... \$2.29

P 9 LR 2114—Crotch Center, Automatically centers round work in talistock for cross drilling, Precision machined V-slot, Gound steel shank; No. 2 Morse taper. Shipping weight 1 pound......\$1.89

R 9 LR 6697—82° Center Reamer and Countersink. %-in. size; ¼-in, shank diameter, Shipping weight \$1.49

J 9 LR 2161 — Adapter Sleeve, To reduce from No. 2 to No. 1 Morse taper. Shipping wt. 5 oz. . . . . . . \$2.29

CRAFISMAN Independent 4-jaw Chucks. Precision made. Body of special alloy steel has deep, wide jaw slots for added strength and greater bearing surface. Four reversible jaws, drop forged from a solid bar of special steel, work independently; especially useful for holding irregularly shaped pieces. Large jaw screw. Acme threaded. T-handle wrench included. Fit any lathe with spindle diameters and threads per inch listed below.

Catalog Number	Will fit Spindle	Dlam.	Shipping Weight	Each
9LR2137 9LR2157 9LR2156 9LR21406 9LR2138	1/2 inch by 24 thread 1/2 inch by 20 thread 1/4 inch by 16 thread 1 inch by 10 thread 1 inch by 8 thread	3 in. 3 in. 4 in. 4 in. 4 in.	3 lbs. 12 oz.	9.98 12.98 12.98 12.98
9LR2139 99LR02141K	11/2 Inch by 8 thread 11/2 Inch by 8 thread	6 in. 8 in.	9 lbs. 10 oz. 25 lbs.	23.50 37.50

When ordering please be sure to check and see if you have listed the catalog number correctly.

P CRAFISMAN Universal 3-jaw Chocks . . for medium duty, Self-centering, lever operated. Case hardened, cold rolled steel jaws; polished steel body and scroll. Body casting precision threaded; fits directly on spindle. Has outside and inside sets of jaws. Chuck wrench included.

Catalog Number	Will fit Spindle	Diam.	Shipping weight	Each
	1/2 Inch by 20 thread	3 in.	3 lbs. 5 oz.	
9LR2297	1 inch by 8 thread	4 In.	6 lbs. 5 oz.	33.50
9LR2298	11/2 inch by 8 thread	5 in.	10 lbs	39,95
99LR02299	11/2 inch by 8 thread	6 in.	15 lbs	49.95

When ordering please be sure to check and see if you have listed the catalog number correctly.

W CRAFTSMAN Universal 3-jow Fine Quality Lathe Chucks. Heavy duty self-centering type. Jaws are controlled by single screw and pinion gear. Great accuracy, leverage, holding power. Perfect for centering work. Chuck body casting of semi-steel. Alloy metal scroll and alloy steel pinion. Alloy steel jaws are heat treated and hardened, have raised steps. Complete with inside and outside gripping jaws. T-handle chuck wrench is included.

Catalog Number	Will fit Spindle	Dlam,	Shipping weight	Each
9LR21407	1 inch by 10 thread	4 in.	5 lbs. 3 oz.	\$42.75
9LR2163	1 inch by 8 thread	4 in.	5 lbs. 3 oz.	42.75
9LR2165	1½ inch by 8 thread	5 in.	8 lbs. 6 oz.	50.00

9 LR 2143—Key-type chuck, Fits arbors with No. 33 Jacabs taper, Capacity 0 to ½ in.
Shipping weight 1 pound 11 ounces. \$9.59

Lock-type Key Chucks

Z Safer , swiveling threaded lock collar screws on spindle , keeps chuck firmly seated regardless of thrust. For presses with 1½6 th. x 20-thread collar and Jacobs No. 33 taper. Steel jaws heat treated. Hardened ground body. With key.

9 LR 2962—Copacity 0.10 ½ inch. Shpg. wt. 1 lb. 11 oz. \$10.59

9 LR 2963—Copacity %4 to ½ in. Shpg. wt. 1 lb. 4 oz. . . 9.79

Key Chucks for Electric Drills Key Chucks for Electric Drills

9 LR 2979—Capacity ½4 to ¼ inch. Fits ½-in., 24-thread
spindles. Shipping weight 10 az.

9 LR 2147—Capacity ½4 to ½ inch. Fits ½-in., 24thread spindles. Shipping weight 11 az.

9 LR 29803—Capacity ¾4 to ½ inch. Fits ½-in., 20fitread spindles. Shipp. №1. I lb. 4 az.

9 LR 2136—Capacity ¾4 to ½ inch. Fits ½-in., 16thread spindles. Shipp. 1 lb. 5 az. \$5.89

Chuck Arbors for 9LR2142, 9LR2143 (left below) 9 LR 2131-No. 0 Morse and No. 33 Jacobs tapes BBJ Y LR 2131—No. 0 Morse and No. 33 Jacobs to Shipping weight 1 lb. 5 az. 9 LR 2123—No. 1 Morse and No. 33 Jacobs toper. Shipping weight 1 lb. 6 az. 9 LR 2124—No. 2 Morse and No. 33 Jacobs toper. Shipping weight 1 lb. 9 az.

For 9LR2129, 9LR2144 (below), 9LR2991 Chucks (above) 9 LR 2133—No. 0 Morse and No. 3 Jacobs taper.
Shipping weight 1 lb. 7 oz. \$1,29
9 LR 2154—No. 1 Morse and No. 3 Jacobs toper. | Shipping weight 8 az. | 1.29
| 9 LR 2126—No. 2 Marse and No. 3 Jacobs taper. | Shipping weight 1 lb. 10 az. | 1.29

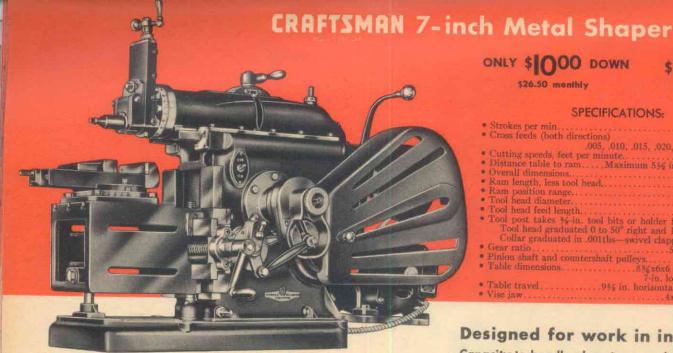
Chuck Keys. Fit Jacobs, Supreme or Sears key chucks as listed below., Order by catalog number.

Cotalog	Jacobs Chuck	Supreme	Soors Chuck	Shpg.	Price Each
9LR2051—fits		-	9LR29783		39c
9LR2052—fits	3, 3A, 3B, 3AE, 6, 6A2A, 6A33, 6B, 6AE, 34, 34B 34VR, 14N, 55B, 55B, 56B, 58B, 75A, 633C	68, 6D, 6T2, 6T33, 6T33C, 8F, 8T3	9LR2143 9LR2962	10 oz.	59c
9LR2053—fits	16N, 18N, 36B, 59B	9F, 9T3		12 oz.	89c
9LR2054—fits	32, 328, 33, 33B, 11N, 3333C	38, 30, 3T2, 58, 5D, 5T33, 5T33C, 15T33, 15T33C	9LR2142 9LR2963 9LR29803	7 oz.	59c
9LR2073—fits	7, 78, 7-1A	4A, 4B, 4C, 4T1, 4T2	9LR2979 2976	7 oz.	49c

DD Commutator Kit. For holding armature shafts. Contains No. 75A armature driving chuck; No. 100 center rest chuck (14 to 14-in. capacity); two arbors (No. 2 Morse taper, shank end; No. 3 Jacobs taper head end); chuck key, metal box. Postpaid.

9 LR 2129—(Shipping weight 7 lbs. 4 oz.)........\$28.00

Use Sears Easy Terms . . see inside back cover



ONLY \$ 000 DOWN

\$26.50 monthly

#### SPECIFICATIONS:

 Cross feeds (both directions)
 O05, 010, 015, 020, 025 in. per stroke
 Cutting speeds, feet per minute. 314 in., minimum 14 in.
 Overall dimensions. 17x36x26 in. • Ram length, less tool head. 17x36x26 in. 17 in.

Ram position range.
 Tool head diameter.

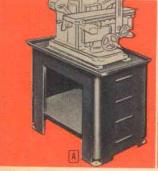
#### Designed for work in industry Capacity to handle almost every shaping job

You can put this Shaper in your shop for only \$10 down. Compact . . easy to operate. Massive construction and precision operating features. Crank-type ram drive . . . ½ to 7-inch ram stroke. ½-HP motor required keeps power costs down. Countershaft bracket is slotted for belt stretch adjustment; countershaft lever stops ram without stopping motor. Hardened, ground countershaft spindle turns on Timken roller bearings. 4-step countershaft and pinion shaft pulleys provide 4 speeds: 45, 78, 122 and 186 strokes per minute. Five automatic crossfeeds for either direction: .005, .010, .015, .020, and .025 in. per stroke. Table has three "T" slots in top for vise or work; vise aligning key-way on right side; two slots in each side for bolting work. Sides of table precision ground. Table top finished

by shaper itself. Vise is graduated 0 to 90° both ways; swivels, and locks at any angle. Steel jaw inserts. Complete with safety guards, vise, countershaft, V-belt drive, crank handle, wrenches, instructions. Shaper is shipped from factory in southern Michigan. Shipped freight, (rail or truck) or express. Shipping weight is 340 pounds.

99 LR M1600F—\$10.00 Down; \$26.50 Monthly.......\$550.00

CRAFTSMAN Capacitor Motor 34-H.P. 1750 RPM for 110-120-volt, 60-cycle AC. %-inch double end shaft; 1/16-inch keyway.













#### CRRFTSMAN Milling Machine and Shaper Attachments and Accessories

A CRAFTSMAN Floor Cabinet. Provides the rigid mounting needed for ac-curate shaper and miller work. Legs, top, and shelf are heavy 13-gauge steel with spot welded joints. Sides of top flared to catch oil. Top has hole for coolant system. Large shelf provides handy storage space for tools, attachments, etc. Cabinet is 28 in. long, 18 in. wide, 3236 in. high. Shipped freight (rail or truck) or express.

99 LR M1551F—Shipping wt. 93 lbs. \$5 down, \$5 monthly.....

B CRAFTSMAN Index Centers. Professional quality. For dividing operations required in splining, fluting, gear cutting, and squaring shafts. Headstock and tailstock lock to T-slot in shaper table—keys maintain alignment with T-slot. Centers position for up to 9 in. long; lock with coordinate clamps. 6-in. swing. Headstock spindle nose has 1-inch diameter. 10-nitch NS. threedes 176, in help the lock in the coordinate clamps. pitch N.S. threads. <sup>17</sup>/<sub>52</sub>-in. hole through spindle. With 9 indexing gears (36, 40, 44, 46, 48, 52, 54, 56 and 64 teeth); <sup>13</sup>/<sub>52</sub>-in. dog, driver, bolts; two 60 degree centers—No. 2 Morse taper for headstock. No. 1 MT for tailstock.

99 LR 1553F—Shipping weight 15 lbs. \$5.00 down, \$5 monthly........\$72.50

SEARS FAMOUS GUARANTEE on all its merchandise insures your satisfaction with every sale. Shop at Sears and savel

CRAFTSMAN Shaper and Miller Lamp. 15-inch flexible cable . . can be turned any way—puts light on work. Universal mounting bracket with clamp screws for fastening lamp to ram plate. Push-through switch heavy metal shade protects light. With 6-foot rubbercovered cord; plug.

9 LR 1557F—Shipping weight 2 lbs, Each \$8.25

D CRAFTSMAN Coolant Tank, Gravityflow tank. A simple, inexpensive coolant device for milling machine. Capacity about 1 quart. Adjustable nozzle and sliding support arm direct coolant stream. Valve regulates flow. Nozzle has oil-proof extruded plastic tip.

9 LR 1558F—Shipping weight 8 lbs....\$12.50

E Set of 7 CRAFTSMAN Formed Cutter Bits, High-speed steel 34x34 inch. Use in Tool Holder 9LR1609F at right.

9 LR 1605F—Shipping wt. 2 lbs.......\$7.00

CRAFTSMAN Unground Cutter Bits Sets. 9LR 1611F—Set of 6 CRAFTSMAN Cutter Bits. 1/1s-in. unground bits. Shipping weight 1 lb...,\$1.25 9 LR 1606F—6 bits: 1/4 inch.

EVERY ITEM IN THIS BOOK can be purchased on Sears Easy Payment Plan. . just build your order to \$20 or more. See inside back cover for complete information about Sears convenient Easy Terms.

F CRAFTSMAN Extension Tool for Shaper. Drop-forged holder, 1/27/4-in, steel bar with broached hole for 1/16-in, cutter bit. With cutter bit and wrench.

9 LR 1610F-Shpg. wt. 2 lbs......\$8.50

G CRAFTSMAN Tool Holder. Use for all angles. Head swivels; locks at any one of 8 positions. With 14-in, high-speed cutter bit. 9 LR 1609F—Shipping weight 2 lbs........\$8.50

H CRAFTSMAN Rotary Index Table. For metal shaper. 3 T-slots for positioning and locking work. Table locks with 2 bolts to circular T-slots in base. Holes spaced to permit indexing table every 30° with plunger and knob. Swivel base graduated 0 to 90° left and right. Table diameter 5½ in. Height 1½ in. With 4 base clamp bolts, wrench. Shipping weight, 14 rounds. weight, 14 pounds.

9 LR 1602F-\$5.00 down, \$5.00 monthly....\$60.00

CRAFTSMAN Rotary Index Table. For milling machine. Table swivels to any angle, locks to base. 3 T-slots (¾ in. x ¾ in.) in top of table. Swivel base graduated 0 to 90° left and right. Indexing holes every 30°. Table diam. 5½ in.; height 1½ in. With 2 base-clamping bolts, wrench. Shipping wt. 15 lbs. 99 LR 1554F-\$5.00 down, \$5.00 monthly...\$60.00

K CRAFTSMAN Swivel Vise. Turns 360°, 3in. wide jaws open 31% in.; height 31% in. Base graduated 0 to 90°. With bolts, crank handle, wrench. Shpg, wt. 15 lbs. 99 LR 1555F-\$4.50 down, \$5.00 monthly. . . \$45.00

CRAFTSMAN Angle plate. For holding small pieces and irregular shapes that can't be gripped in vise or bolted to table. Outer faces are precision ground; 4 holes for bolting work and 2 for bolting plate to shaper table. Base and face each 2½x4x7/6 in. With bolts. 91R1556F-Shpg. wt. 3lbs. \$8.95

CRAFTSMAN Index Centers. For dividing operations. Base casting held to T-slots by cap screws. Outer center support may be posi-tioned for work up to 8 in. long; locked by bolts in two base T-slots. Screw with ball crank operates adjustable center. Two index plates fur-nished, each with two circles of indexing holes engaged by a lock pin (30 and 36 holes, 28 and 48 holes). Spindle locked in position.

Distance between centers 8 in. Maximum swing 514 in. Base 14/5x6x/5 in. thick. With 184 in. clamp dog. etc. Shipped freight (rail or truck) or express.

99 LR M1603F—Shpg. wt. 21 lbs. \$5.00 down \$5.00 monthly.\$63.80

ONLY \$ 000 DOWN \$24.00 monthly

\$49500

Use Sears Easy Terms

#### **SPECIFICATIONS**

- Longitudinal table travel. . 93/16 in. Reversible automatic longitudinal power feeds: Per revolution of spindle: .003, .006, .0125 or .025 in. Range: 0.186 to 11.250 in. per
- Cross table travel, hand operated....
   Vertical table travel. .... 33% inches
- hand-operated... · Center of spindle to table in lowest
- Table dimensions 434x18x134 inches Table T-slots, Top, 36x34x16 inches Side, 34x34x18 inches

- Eight spindle speeds, between . 62 and 2870 R.P.M.
   Timken tapered roller bearings
- Timken tapered roller bearings on spindle spindle. 1-in, diameter; 10-pitch N.S. threads, \$\foxed{1}\frac{1}{2}\frac{1}{2}\$ in, hole through length, nose bored for No. 2 Morse taper.
   Arbor diameter. \$\foxed{1}\frac{1}{2}\$ or 1 in.
   Center of arbor to underside of contents.
- overarm.......214 inches

  \* Backgear ratio
- (approximately) ... 634 to 1
  Portius bronze backgear shafts;
  countershaft spindle bearings.

# **CRAFTSMAN Milling Machine**









CRAFTSMAN Change-O-Matic gives you a selection of 20 reversible automatic table feeds between 0.186 inch and 11.250 inches per minute. 4 automatic feeds for each of 5 spindle speeds. Massive column, spindle head and base. Ways for knee bearings are cost in-tegrally with column and precision ground. Spindle head an-chared to column for positive alignment.

Timken topered roll-er bearings keep accurate spindle alignment, carry all radial and thrust loads . , permit wide range of spindle and surface speeds, Take-up adjustment.

V-belt drive transmits maximum power to spindle at all 8 speeds. spinale at all 8 speeds. Quick-change 1 ype countershaft, 2 position belt tension lever; forward position to release . backward position to engage.

#### Backgeared power for heavy cuts Handles complete range of milling operations

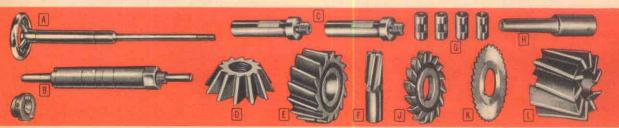
Engineered for accuracy. Designed, built and priced to take its place in almost every kind of shop. . ideal for school and home shops, maintenance shops, laboratories, etc. Does complete range of milling operations: slabbing and end milling, atories, etc. Does complete range of milling operations: slabbing and end milling, gear cutting, profiling, straddle milling, boring, slotting, finishing and layout work, etc.—accurately and at low cost. Famous Timken tapered roller bearings on spindle. Steel cable reinforced rubber belts. operates from 36-H.P. motor. Precision-ground 4½x18-inch table—a massive work support. 9 ½e-inch longitudinal table travel. 3½-inch hand-operated vertical table travel.

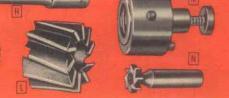
Overarm, support bracket and outboard arbor support (shown on machine) insure accurate work by maintaining rigid horizontal position of arbor and cutters.

Adjusts quickly: easy to remove and mount. Ruggedly built for rigid support of adjusts quickly; easy to remove and mount. Ruggetly built for rigid support of cutter and work—precision machined for accuracy in the complete range of milling operations. Knee casting supported by two 5½-in. bearings on column ways and by telescoping elevation screw. Gib-lock permits rigid position at any height. Machined dovetail for saddle. Saddle casting has 5-in. dovetail bearings on knee, 6-in. on table.

Equipment furnished: Craftsman "Change-O-Matic" controls, integral V-belt countershaft, belts and pulleys for complete V-belt drive; motor pulley for \$\delta\_{\text{s}}\$ in. diameter motor shaft, motor mounting bracket. 12-amp, single phase control switch and cord. Less arbor and motor. Sent freight (rail or truck) or express from actory. Be sure to see shipping notice explained at bottom of this page.

99 LR M1550F—Shipping weight 268 pounds, \$10.00 down, \$24.00 manthly..... Cash \$495.00





#### High-speed Milling Cutters for **CRAFTSMAN** Milling Machine

- A prow-in Bor. Required to hold arbors 9LR1559F or 9LR1560F (see B below) and shank-cutter adapter (Hat right) 9LR1568F in spindle taper. 9 LR 1561F-Shipping weight
- B Cutter Arbors. Ground stressproof steel with full-length keyway and No. 2 Morse taper shank. Driver threaded for spindle nose. Six preci-sion-ground 1%-in.-diam. collars furnished (two 2-in., one 1-in., one ¾-in., one ½-in. and one ¼-in.). Length, shoulder to nut, 6¼ in. 9LR1561F Draw-in Bar (A above) required.
- 9 LR 1559F—1/6-inch diam. (Complete with nut, six collars and driver.) Shipping weight 5 pounds. \$4.00 down, \$5.00 monthly.......\$39.25
- 9 LR 1560F—1-inch diam, (Complete with nut, six collars and driver.) Shipping weight 7 pounds. \$4.50 down, \$5.00 mombly.....\$43.25
- It's easy to buy all your tools on Sears Easy Terms. See inside back cover for details

- Arbors for Angulor Cutters, Required to hold cutters 9 LR 2995F (D below) in shank-cutter adapter 9 LR 1568F (H at right). Wt. each 1 lb. 9 LR 1566F—For 1/15-in, Cutter, 24-thread......\$2.75 9 LR 1567F—For 1/15-in, Cutter, 20-thread......\$2.75
- D Angular Cutters. For face-milling, dovetailing. Threaded hole adapted to shank-cutter adapter 9 LR 1568F (H at right) with arbors listed above. Shipping wt. each 1 lb. State thickness wanted. 9 LR 2995F—7/18-in. (1 ½-in. dlam., ½-in. hole)....\$9.75
  %ie-in. (1 ½-in. dlam., ½-in. hole).....10.90
- Slob Milling Cutter. For plain surfacing. R.H. spiral teeth. Held on arbor 9 LR 1559F (B at left).
- F R.H. Spirol End Mills, For slots, straight keyways, facing, routing, squaring and splining shafts. Held in shamk-cutter adapter 9 LR 1568F (H at right) with bushings 9 LR 2985 (G at right).

Diam, (Please state)	Length flute	Wt.	9 LR 2997F
1/4 Inch	% inch	l lb	\$3,60
5/16 inch	11/16 Inch	1 lb,	3,80
3/9 Inch	3/4 inch	1 lb	. 4,10
7/16 inch			
1/2 Inch	. 15/1s inch.	1 lb	4.75

- End-mill Bushings, Required to adapt all end mills 9 LR 2997F (F at left) except ½-in. diameter to shank-cutter adapter 9 LR 1568F (H below). Shipping weight 8 ounces. 9 LR 2985.....Set of 4 for \$3.00
- H Shank-cuter Adapter. Holds 1/2-in. straight shank cutters (end mills, angular cutters, Woodruff keyway cutters) in spindle with 9 LR 1561F draw-in bar (A at left) required.

  9 LR 1568F—Shipping wt. 1 lb.....\$6.75
- Side Milling Cutter, Teeth have cutting edges on three sides, Held on arbor 9 LR 1559F (B at left), 2½-in, diam., ½-in, face, ½-in, hole. 9 LR 1570F—Shpg. wt. 1 ib. .....\$10.00
- Metal Slitting Saws. Sides taper-ground for proper clearance. Held on arbor 9 LR 1559F (B at left). 34-in. hole, Shipping weight each 1 pound.

Cat. No.	Diam.	Thickness	Each
9 LR 1571F	21/2 in.	1/12 in	\$6,00
9 LR 1572F		1/11 in	6,00
9 LR 1573F		1/2 in	6,00

- R.H. Spiral Shell End Mill, For wide facing cuts, surfacing, end milling. R.H. spiral teeth. Back slotted to fit pins of required driver 9 LR 1565F (M below). 2 in. diam., 1% in. thick, 3/4 in. hole. 9 LR 1569F—Shpg. wr, 3 lbs...\$14.00
- M Shell End Mill Driver, Required for shell end mill 9 LR 1509F (L above). Threaded for spindle mose; 2 driving pins for cutter slot, pilot for cutter hole, retainer screw. 9 LR 1565F—Shpg. wt. 2 lbs. \$12.50
- N Woodruff Keyway Cutters. For cutting Woodruff keyways, slots, grooves, T-slots, etc. Straight shank—held in shank-cutter adapter 9 LR 1568F (H at left). Shipping weight each 1 lb. State size wanted.

Die	ameter	Thickness	9 LR 2996F
		Va inch	
34	inch	- Vie Inch	4.95
k.	Inch	- Vi Inch	. 6.15
		Via inch : .	
134	inch.	- % Inch	8,15



#### CRAFTSMAN 1/2-HP Industrial-type Grinder Our Best for heavy-duty grinding, etc.

Built for industrial use.. the most outstanding ½-HP heavy-duty grinder we've ever sold! Ideal for heavy work in machine shops and factories. For grinding, sanding, buffing, wire brushing. ½-HP precision ball-bearing capacitor motor.. fully enclosed; has nylon insulation; 3450 RPM no-load speed; for 110-120 yeld, 60 grels AC. 110-120-volt, 60-cycle AC.

Multiple position tool rests on steel bar at front of housing.

may be moved into any position. Wheels project 1 inch beyond front of housing; enclosed by removable guards; dust chutes in rear. Guaranteed 1 year against defects in materials and workmanship\* (see below at right). Large, conveniently located water pan in base. Gooseneck lamp. Adjustable 5½x4½-inch eye shields. Approved by Underwriters' Laboratories, Inc. (Industrial Standards). ¾-inch steel motor shaft, turned down to inch at wheel ends.

Height 12 inches . . width 19% inches, Base 9% inches wide. 2% inch wheel flanges. Toggle switch in base. 8-ft. 3-wire cord, adapter, plug; two Craffsman 7x1-inch aluminum oxide grinding wheels (one fine, one coarse). Pedestal not included (see 99 LR 02964K at right).



#### CRAFTSMAN 1/3-HP Heavy-duty Grinder

A Designed and built to withstand rugged use. Ideal for factories, machine shops, garages,

where a top quality, tough grinder is needed.

Larger, with greater power and adjustment than grinder at right, has its features PLUS:

Larger ½-HP ball-bearing capacitor motor; no-load speed 3450 RPM. Wheels enclosed by guards at sides; dust chute at rear of each. Wheel guards

at sides; dust chute at rear of each. Wheel guards and motor housing have 2½-inch clearance. Full 1-inch wheel projection beyond front of motor housing; 5½x4½-inch adjustable eye shields; 3x 2½-inch adjustable tool rests. UL approved.

Cast-iron frame. ¾-inch steel motor shaft, turned down to ½ inch at wheel ends. Height 10 inches; width 17½ inches. Base 9 inches wide, 7½ inches deep. Cast holes for mounting; 7¾ in. between centers. On-off toggle switch.

For 110-120-volt, 60-cycle AC. With 8-ft, 3-

between centers. On-off toggle switch.

For 110-120-volt, 60-cycle AC. With 8-ft. 3wire cord, adapter, plug. With two 7x¾-inch (1
fine and 1 coarse) Craftsman grinding wheels.

Guaranteed 1 year\* (see below), Pedestal not included (99 LR 02964K at right). Shpg. wt. 58 lbs. 

\*GUARANTEE: We will repair any electric grinder on this page found defective in materials and workmanship at no charge, if returned within 1 year of date of purchase.

#### CRAFTSMAN 1/4-HP Grinder

B Our best seller . . fully enclosed 14-HP

B) Our best seller . . fully enclosed ¼-HP split-phase motor with precision ball bearings; adjustable eye shields; nylon insulated windings . . no-load speed of 3450 RPM.

Industrial-type flat face design for 2-wheel grinding; prolongs wheel life. 11¾-inch clearance between the two wheels. Wheels project ½ inch beyond front of motor housing. Removable wheel grants 2-11½ inch beautiful. able wheel guards. 2x111/16-inch tool rests; 21/4-inch wheel flanges. Rugged cast-iron 3/4-inch steel motor shaft, ½ inch at wheel ends; ½ inch x 20 threads, UL approved, For 110–120-volt, 60-cycle AC. Base 7½ inches deep; 8½ inches wide; on-off toggle switch; 8-ft. 2-wire cord; plug. Cast holes for mounting on pedestal below or on bench; 634 in, between centers.

Height 9 in.; width 14% in. With 2 (1 fine, 1 coarse) Craftsman 6x¾-in. vitrified aluminum oxide grinding wheels. Guaranteed one year (see at left).\* Pedestal not incl. (see below).

CRAFTSMAN Grinder Pedestol. For grinders shown at top of this page. 34 in. high. ers shown at top of this page, 34 in, mgn. 12x1214x45-in, cast-iron base has 4 cast holes for bolting to floor, Cast-iron bracket has holes for mounting grinder, 234-in, steel column, 99 LR 02964K—Shipping weight 32 lbs. . . . . . \$18.59



#### CRAFTEMAN Grinder Hone . . easy to buy on Easy Terms

Aluminum oxide 34x6-in, wheel has 60-80 grit; turns at 3450 RPM on sealed ball bearings. Speed reduced to 110 RPM by worm gear or 13x6-in, porous bronze oil-impregnated bearing., for turning 3x5-in, sand-wich-type oilstone. Has 120-grit for whetting, 320 for honing. Gears and spindle run in bath of oil. Two adjustable tool rests. All steel; 8x103x9 in. deep over-all. With guard and machine pulley. Do NOT run grinder spindle over 3450 RPM. Shpg. wt. 21 lbs.

wt, 21 lbs. 99 LR 02267K—\$4.00 down, Cosh \$35.95

\$5.00 monthly. Cash #35.79 99 LR 722675K—Grinder With Vs.-HP 1750 RPM steeve-bearing motor (110–120-volt, 60-cycle AC). 38-in. V-beit, 4-in. motor pulley, Shgg. wt. 46 lbs. \$5.00 down, \$5.00 monthly.Cash \$54.95

#### 8-inch Grinder

CRAFTSMAN. Spinder Dearings sealed and lubricated for life. Each wheel enclosed 65% by guard. Adjustable tool rest. Precision ground 14%x1-in. spindle, reduced to ½ in.10 threads at ends. Wheels project 15% inches in front of housing... permit grinding across front. With 3-inch diameter single V-groove pulley and 40-3-inch diameter single V-groove pulley and 40-in. V-belt. 2 grinding wheels, 8-in. diam. with 1½-in. faces (1 med. coarse, 1 med. fine). Motor not included. We recommend a minimum of ½-HP-1750 RPM motor.

99 LR 06611L — Shpg. wt. 46 lbs., \$29.50

E 99 LR 06617-Sickle Attachment, For 99 tR 06611L Grinder listed and described above. Shpg. wt. 20 lbs. . \$9.29

#### 6-inch Grinder

F CRAFTSMAN 6-in. CRAFTSMAN 6-in. boll-bearing Grinder. Heavy duty; all cast iron. Precision bearings are lubricated for life. Wheels extend 1½ in. in front of grinder. . lets you grind large pieces. 13½x%-in. spindle, ½-in. x 20-thread at ends.

ends,
Removable wheel guards,
adjustable tool rests, V-drive
pulley for ½-in. V-belt (belt
not included). Complete with
2 vitrified grinding wheels 6x
¾ in. (1 coarse, 1 medium).
Power-bronze finish.

79/1K01900K — CKAFTSMAN 75-HP1750-RPM motor for grind-ing head 99/R06604K listed and described above. 110-120-volt, 60-cycle AC. Shipping weight 24 pounds. \$17.49

Build your order to \$20,00 and buy an Sears convenient Easy Payment Plan. See inside back cover for complete Easy Terms Information

#### Wet Grindstone

CRAFTSMAN. No backlash, noisy gears or water splash . . quiet operation. Neoprene-rubber drive roller Neoprene-rubber drive roller squeezes off excess water . . eliminates dirty water splash . . leaves right amount of water for perfect wet grinding. Natural Ohio grindstone; 10-in, diameter; 145-in, face: revolves in water. Use to sharpen anything that needs a keen edge (hunting knives, axes, etc.). For machine shops, home workshops, etc.

etc.). For machine shops, home workshops, etc.
Cast-iron body, bearings. Adjustable 3-in, tool rest. Power-bronze finish. Drain plug. With 2½-in. drive pulley. Use 2-in. motor pulley. Use 2-in. motor pulley with 1750 RPM motor.
991R06622K-Wt, 31 lb. \$18.49
9 1R 6621—Replacement Stone for above. Shgg. wt, 13 lbs. \$4.79

DUNLAP Grinding Wheel Dresser, Steel cutter.

9 LR 6492—12 in. Shpg. wt.
2 lbs. 2 oz... \$1.49

9 LR 6495—Set of 4 Extra Cutters for 9 LR 6492. Wt. 2 oz... 15c

#### Polishing Heads

CRAFTSMAN. Both models have cast tron frames, Power Bronze finish. Drive from rear or below. Take standard accessories. Complete with V-type pulley for ½ or ½-in. V-belt. Not recommended for use with grinding wheels.

30 SEARS Zone 4

# Single-stage Welding Outfit \$850 DOWN \$8.00 monthly 8495 Complete Outfi

#### CRAFTSMAN . . unsurpassed for quality at this low price!

For oxygen and acetylene or LP-gas. Has the same quality features of the welder at right but is a single-stage outfit. Has the same double "O" ring seat construction for leak-free con-nection of gooseneck to torch . . no wrench needed; tighten with hand. Forged bronze-bodied regulators have two pressure gauges with brass cases oxygen and acetylene regulators have patented safety relief mechanism. UL approved

Includes 5 wide-range welding tips (AA-1, AA-2, AA-3, AA-4, AA-5) of one-piece SWAGED solid drawn copper; won't flash back. 25-ft. length of heavy-duty twin "Siameez" hose; assorted welding rods, 1-lb. universal

CRAFTSMAN Cutting Attachment. Will cut steel up to 6 inches thick with acetylene or LP-gas (bottled propane, butane or mixtures thereof) and proper tips. Use with welding outfit 99LR05422K (at the right), or use welding outfit 99LR05476K

3-tube construction, per U.S. Navy Specifica-tions 41T18h. Underwriters' Laboratories approved. New seat angle for easy, leak-free attachment. With B-3 (acetylene) tip, instructions.

flux; 50-mm professional goggles; 2 wrenches; spark lighter; 271-page illustrated Weldors' Handbook.

Outfit may be used for cutting with Cutting Attachment 9LR5477 (below), and Cutting Tips for acetylene or Cutting Tips for LP-gas (available in Sears Big Catalog and retail stores). Attachment, cutting tips are NOT included. 99 LR 05476K—Complete Welding Outfit. W 27 lbs. \$8.50 dn., \$8.00 mo..... Cash \$84.95

Acetylene Regulator Adapters

9LR 5414—Adapter for small Prest-O-lite "8" cylinders with right hand male-outlet threads. Shipping weight 12 oz......\$2.19



#### 2-stage Welding Outfit



#### Our Best CRAFTSMAN . . More efficient . . easier to use!

- Now! Weld without interruption because of accurate gas control
- · Exclusive! Balanced pressure non-flash mixer beyond torch head
- For welding ferrous and non-ferrous metals with oxygen and acetylene
- For welding non-ferrous metals with oxygen and LP-gas\*

Double "O" ring seat construction for leak-free connection of gooseneck to torch. No wrench needed; tighten with hand. All parts solid brass, bronze or Monel metal. Oxygen regulator has safety relief yalve. Forged bronze-bodied regulators have two pressure gauges with brass cases—0 to 100 and 0 to 4,000 lbs. on oxygen regulators; 0 to

30 and 0 to 500 lbs. on acetylene. 1714 in. torch (use right or left hand) can be turned off without disturbing setting of the regulators. . fluted grip. 6-in. forged Naval bronze gooseneck will not bend. Four Times Tested and Approved for your safety: (1) Underwriters' Laboratories, Inc. (2) Associated Factory Mutual Insurance Companies. (3) Sears are charging to the Laboratories. (4) merchandise testing laboratories. (4) Has received N.Y.F.D. Certificate of Approval No. 906.

\* The term LP-gas refers to bottled

Includes: 5 wide-range tips (AA-1, AA-2, AA-3, AA-4, AA-5) of one-piece SWAGED solid drawn copper; won't flash back. CRAFTSMAN 2-stage Oxygen Regulator and 2-stage Acetylene Regu-Regulator and 2-stage Activities Regulators. 25-ft. length of heavy-duty twin "Siameez" hose; assorted welding rods, 1 lb. universal flux; 50-mm weldor's goggles; 271-page Weldor's Handbook.

Outfit may be used for cutting with 9LR5477 Cutting Attachment (at left). Cutting Tips (for LP-gas\*) available in Sears Big Catalog and retail stores.

99 LR 05422K—CRAFTSMAN 2-stage Oxy-Acetylene Welding Outfit, Shpg. wt. 27 lbs. \$10.00 dawn, \$9,00 monthly... Cash \$99.50

Convert your single-stage welding out-fit to 2-stage using regulators below. 9LR5438 — CRAFTSMAN 2-stage Acetylene Regulator, Shipping weight 5 pounds 8 ounces. \$3.50 down, \$5.00 monthly .... Cash \$31.95 9LR5437 — CRAFTSMAN 2-stage Oxygen Regulator. Shipping weight 5 lbs. 8 oz. \$3.50 down, \$5.00 monthly..... Cash \$31.95







#### **CRAFTSMAN** Oxy-Acetylene Welding Accessories

Oxygen Regulator, 0 to 80 and 0 to 4000-lb. gauges; brass cases. 

High-pressure Oxygen Regula-tor. 0 to 300 and 0 to 4000-lb. gauges. Delivery pressure adjust-able, 0 to 150 lbs. Must be used for cutting steel over 3 inches thick, 9LR 5448—UL approved. Shipping weight 6 lbs. 2 az. \$2.50 down, \$5.00 monthly....... Cash \$21.95

Acetylene Regulator, 0 to 30 and 500-lb. gauges; brass cases.  CRAFTSMAN Heating-Brazing Set. Use with "B" type acetylene cylinder to heat, solder, braze, etc. No regulator required. Needs no oxygen or com-

Property of the control of the contr 9 LR 5446—Shipping weight 1 lb. 14 oz......\$10.98

CRAFTSMAN Welding Tips. (Not shown.) Heavy one-piece, swaged, solid drawn copper. Polished bore. For any Craftsman welding torch. For welding use oxy-acetylene only; oxy-acetylene or LP-gas\* for brazing, soldering, etc.

9 LR 5441 - State size, Shipping weight each 6 oz. .\$1.98

#### Cut and Weld with SAME Torch . . just change tips!

CRAFTSMAN. Designed to do most any type of cutting or welding within capacity of outfit. Will cut up to 2 in.; weld up to ½ in. with extra tipe.

Sears exclusive construction. No soldered or brazed joints between handle and torch head. Interchangeable cutting and welding tips swaged from solid copper. Conveniently located valve knobs for easy flame adjustment. Trigger-type lever for cutting. All parts in contact with gases are brass, bronze, or Monel metal. Oxygen and acetylene valves have patented safety relief mechanism. Underwriters' Laboratories approved.

Includes Torch; Oxygen and Acetylene Regulators; 3 Welding Tips; 1 Cutting Tip; Tip Box; 12½ ft. of ½ inch "Siameez" Hose; 50 mm Professional Goggles; Assorted Welding Rods; Spark Lighter; Wrench; Instructions. Not for LP-gas. . see 99LR05476K at above left. Extra welding, cutting tips, and other accessories are available in Sears Big Catalog and retail stores. 99 LR 05515—Complete Outfit. Shipping weight 15 pounds. Terms: \$7.50 down, \$7.00 monthly.

You can fully equip your workshop on Sears Easy Payment Plan . . see inside back cover for complete information about Sears Easy Terms



#### CRAFTSMAN 90-amp. Arc Welder Outfit

- Six heats give a wide range of work . . 40, 50, 60, 70, 80, 90 amps. actual welding current
- Can be used on either a 115-volt or 230-volt line! Underwriters' Labs. approved

Finest small farm or home shop welder we've seen! Anyone who can draw a line can weld with this welder and contact electrodes. For repairing farm equipment, auto and truck bodies; mak-ing wrought-iron furniture, etc. Plug into any 30-amp, fused line.

Welder has 20% duty cycle and automatic voltage regulation. On-off line switch, 18-gauge steel cabinet measures 121/4x101/4x141/4 in. Use 5/64 to 1/4-inch rods (up to 3/32-in. contact rods).

Outfit includes: 2 flexible work cables (7-ft. ground, 9-ft. electrode cable); electrode holder; wire brush; contact rods; standard rods; 3-prong receptacle; helmet; instruction manual. Gwaranteed I year\*. For single phase 115-230-volt, 50-60-cycle AC. Check voltage, phase, cycle and capacity of your line before ordering. Check specifications at right. Pay only \$5.00 down, \$5.00 monthly, on Sears Special Easy Terms... the quick, easy way to buy your power tools. Shipped freight (rail or truck) or express. 99 LR M2030—Shpg. wt. 72 lbs. . . . . Cash \$102.50

SPECIFICATIONS on Volt Systems	230V	115V
Primary amps at maximum output. Maximum short clircuit primary amps Maximum kilowatt Input. Maximum output (amps.) Duty cycle at maximum output. Are volts of maximum output. Maximum open circuit volts. Line tuses required (amps.) Idle amps. Input.	15 27.5 2.5 90 20% 20 65 15	30 45 2.5 90 20% 20 65 30 1.0



#### CRAFTSMAN 180-amp. ACArc Welder

Latest design... Fan blows air down to cool coils, keeps dirt and dust off coils. Ideal for farm, garage, small welding shops. Operates perfectly on most REA and other rural power lines.

Needs 40-amp. line. 16 heats—20 to 180 amps. Range of current allows variety of work. Cuts, brazes, solders and welds metals of all thicknesses. All coils and transformers dipped and baked in insulating varnish to resist moisture absorption and reduce electrical breakdown. UL approved: N.E.M.A. rated.

Guaranteed one year. Double glass covered copper wire. Off-on switch; built-in reactance helps maintain steady arc.. automatically increases voltage on low heats. Max. open circuit secondary v.65; max. KVA8.5, max. KW6.9. 20% duty cycle. 18-ft. electrode, 12-ft. ground cables. 10-ft. primary cable, plug, receptacle.

Outfit includes: Assorted electrodes; holder; wire brush; helmet; manual. Steel cabinet, 18¼x19 ½/ax24 in. For single phase 220–230-volt, 50-60-cycle AC power lines where local distribution transformer is 3 KVA or greater. Check voltage, phase, cycle, capacity for your area before ordering.

#### \*GUARANTEE

If this electric tool shows defects in materials or workmanship, we will repair it at no charge if returned within 1 year of purchase date.



CRAFISMAN Mild Steel Contact-type Welding Rods, Fastest, easiest welding method ever developed. Simply touch tip to work, draw it along joint. Special powdered-iron coating forms shell around wire core. Core burns back slightly inside coating, automatically maintaining proper burning speed and are distance even though outside shell is touching work. Electrode may be held touching work, or a free are may be used, holding electrode just above motten slag and metal. Slag is easily removed after making weld.

Mild Steel Contact-type Rods with self-starting tips. Electrically conductive match heads ignite by current; easily restarted at any point. Meet American Welding Society Specification 6024.

9 LR 20640-%4x9-in, size, 5-lb, package,	
Shipping weight 5 pounds 10 ounces\$;	3.79
9 LR 20646-3/32x9-in, size, 5-lb, package.	
Shipping weight 5 pounds 10 ounces	3.79

Mild Steel Contact-type Rods without self-starting tips. Are upon contact with work; restart automatically. For use with AC or DC (reverse polarity). Meet American Welding Society Specification 6024.

Diam, x lgth,	Size pkg.	Catalog Number	Wr.lbs.	Eo, Pkg.
%4×12 in	10-lb	9 LR 20290 99 LR 020291K.	11	\$7.79
3/3≥×14 In.,.	10-lb	9 LR 20293 99 LR 020294K.	11	6.79
⅓x14 in	10-lb	9 LR 20296 99 LR 020297L.	11	4.39
%2×14 in,	10-lb	9 LR 20298 .99 LR 020299L	11	4.39

B Hobbyist Electrode Assortment, Use with 75 to 100-amp. electrode arc welder. Over 220 small-size coated rods.. every type on page except gas rods. 9 LR 2049—5-lb, pockage. Shipping weight 6 lbs....\$4,19

C Professional Electrode Assortment, 11 sizes and types . . every type shown on this page, except cutting rods and gas rods.

99 LR 02047 K—25-lb. package. Shpg. wt. 26 lbs. . \$12.59

D CRAFTSMAN Mild Steel Rods. For general welding of mild steel For use with AC or DC (reverse polarity). Necessary for vertical or overhead welding.

Diam. x Length	Size pkg.	Catalog Number	Shpg. wt.	En. Pkg
564x12 in		9 LR 20010 99LR020012K	6 lbs 26 lbs	\$3.19
Max12 in.,	5-lb 25-lb	9 LR 20017 99 LR 020018K	. 6 lbs 26 lbs	2.59
⅓x14 in	10-lb 50-lb	9 LR 20031 99 LR020033 L	11 lbs 52 lbs	3.89
%2x14 in	10-lb 50-lb	9 LR 20036 99LR020037 L	11 lbs .52 lbs .	3.98
Max14 in	10-lb	9 LR 20038	11 lbs	3.98

E CRAFTSMAN Cast-iron Rods, For welding cast iron. For use with AC or DC (reverse polarity).

Diam. x Length	Size pkg.	Catalog Number	Shop, wt.	Eu.Pkg.
%xx131/2 in.	1-lb.	9 LR 2027 9 LR 2027	1 lb. 3 oz.	\$3.29
3/12x12 in		9 LR 20550 9 LR 20552 K	6 lbs	\$3.19
%x14 in,	5-lb. 25-lb.	9 LR 20555 99LR020557 K	6 lbs	2.59

F CRAFTSMAN Hard Surfacing Rods. Apply high alloy coating to steel or iron surfaces. Resist wear, impact. For use with AC or DC (either polarity).

Diam. x Length	Size pkg.	Catalog Number	Shpg. wt.	Ea. Pkg
⅓zx12 in	5-lb 25-lb	9 LR 20040 99L R020041 K	. 6 lbs	
%x14 in	5-lb 50-lb	9 LR 20043 99 LR020044 L	6 lbs	35.95
%2x14 in	5-lb 50-lb	9 LR 20046. 99LR020047 L	. 6 lbs 52 lbs	3,98
%sx14 in	5-lb 50-lb	9 LR 20048 99 LR 020049 L	. 6 lbs 52 lbs	3.79

CRAFTSMAN Cutting Rods. Are welding electrodes for cutting ferrous metals. Use with 150-amp. or larger welders. For AC or DC (straight polarity) 91.R2028-3/32x12 in. Shpg. wt. 1 lb. 3 oz. 1-lb. pkg. 85c 91.R20282-1/4x14 in. Shpg. wt. 1 lb. 3 oz. . 1-lb. pkg. 85c Gas Rod Assortment. 105 rods (some flux coated) with two 4-oz. cans of flux. For welding and brazing almost all metals. Rods include: four 3/32-in. aluminum; six 1/16-in. dis-cast; 72 copper-coated steel (1/16, 3/32, ½, 3/16 inch); four ½-in. cast from sixteen 3/32 and ½-in. bronze; four 3/32-in. flux coated bronze rods.

9 LR 2006—All rods 18 in. long. Wt. 5 lbs, 11 oz. . \$5.29

CRAFTSMAN Copper-coated Gas Welding Rods. For mild steel. 5-lb. package. Shipping weight 6 lbs. \$2.29 99 LR 020401—1/16x36 in. (About 160 rods). \$2.29 99 LR 020403—3/32x36 in. (About 70 rods). 2.19 99 LR 020405—[a.x36 in. (About 40 rods). 2.09 99 LR 020405—[a.x36 in. (About 40 rods).

CRAFTSMAN Gas Brazing Rods. Wt. 2 lbs. 89 LR 020451—3/32 in. x36 in. (Pkg. of 13 rods) 89 LR 020453—4/x36 in. (Pkg. of 6 rods) 99 LR 020455—3/16x36 in. (Pkg. of 3 rods) 2.09 1.49

Flux-coated Gas Brazing Rods, Wt. 1 lb. 8 oz. 9 LR 20464—3/32x18 in. (About 25 rods), 1 lb. pkg. 9 LR 20466—4x18 in. (About 14 rods)... 1 lb. pkg.



#### CRAFTSMAN Brazing and Soldering Supplies . . Spatter Shield

CRAFTSMAN Silver Solder Kit. To join metals such as steel, brass, etc. Use with arc welder or propane torch. Includes No. 1175 and No. 1300 silver alloys; soldering flux; brush; instructions.

9 LR 2032—Shipping weight 8 oz........\$2.89

CRAFTSMAN Aluminum Brazing and Soldering Kit.
To join thin aluminum sheets, mend aluminum castings, etc., with arc welder or propane torch. Includes No. 716 brazing wire; No. 803 soldering wire; soldering flux; brazing flux; brushes; instructions.

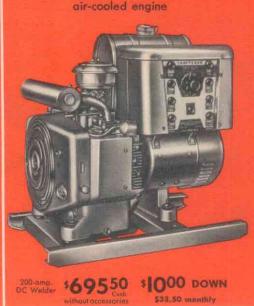
9 LR 2039—Shipping weight 15 oz.......................\$2.69

CRAFTSMAN No. 1 Brazing Flux. Use with brazing rods when brazing steel, malleable iron, cast iron, or galvanized iron. Also use when welding copper, brass, bronze, or other copper alloys. Shipping bronze, or othe weight 6 ounces. 









Onan 13-HP 2-cylinder 4-cycle

#### AC Electric and DC Gasoline Engine Arc Welders . . use Sears Special Easy Terms

CRAFTSMAN 200-amp. AC Welder

For continuous heavy duty service in garages, factories, etc. 16 heats... 20 to 200 amps. actual welding current. Cuts, brazes, solders, welds metals of all thicknesses. Coils double insulated with spun glass dipped in varnish, then baked .. makes it practically impossible to burn out welder if used on correct supply (220-230 volts). Transformer has high power factor for greater efficiency and reduced current consumption. Uses rods up to  $^3/_6$  in. Guaranteed I year (see opposite page).\*

16-gauge steel 28 4x18 4x19 1/2-in. cabinet. 30 arc volts. Maximum line draw 47 amps.; maximum KVA 10.8; maximum KW 7.2; maximum open circuit second-10.8; maximum KW 1,2; maximum open circuit secondary voltage 80. For single-phase 220-230 volt 60-cycle AC. Approved code-type on-off line switch. Built in reactance helps maintain steady arc., automatically increases voltage on low heats. Steel feet in front; large wheels in rear. Stub wire leads for AC connection. Meets UL specifications for industrial welders.

Accessories include: some assorted welding electrodes, wire brush, electrode holder, one 18-ft, electrode cable and one 12-ft, ground cable, welding helmet, manual. Check voltage, cycle, phase and capacity of your line before ordering. Only \$10.00 down, \$12.00 monthly.

99 LR M2017—Shipping weight 256 pounds..... \$247.50 

#### CRRFTSMAN 295-amp. AC Welder

Our highest capacity arc welder for factories, garages, mills, body shops, farms, etc. Similar to 180-amp, welder on opposite page but higher capacity. 75% power factor for lower operating cost. Cooled by dependable, quiet-running 10-in, 4-blade fan. Trans-former coils are spun glass insulated, varnish dipped and baked to eliminate breakdown due to moisture; insures long life, 16-gauge steel 281/4x181/4x191/4-in, cabinet; steel feet in front, large wheels in rear, Guaranteed 1 year (see opposite page)."

24 heats . , 50 to 295 amps, actual welding current. Use electrodes up to ¼-inch. Stub wire leads for AC connection. 30 arc volts; 20% duty cycle, Maximum line draw 74 amps.; maximum KVA 17; maximum KW 12.5; maximum open circuit secondary volts 75. Approved code-type on-off line switch. Built-in reactance helps maintain steady arc; auto-matically increases voltage on low heats.

Accessories include: some assorted welding elec-Accessories include: some assorted weiding electrodes; wire brush; electrode holder; two heavy duty cables (one 18-ft. electrode, one 12-ft. ground); welding helmet; manual. For single-phase 220-230 volt 60-cycle AC. Check voltage, cycle, phase and capacity of your line before ordering. Only \$10.00 down, \$13.00 monthly on Sears Special Easy Terms.

99 LR M2019-Shipping weight 270 pounds..... \$262.50

#### 200-amp. DC Gasoline Welder

Industrial quality, gasoline engine-driven arc welder . , for farms, general maintenance work, construc-tion work, pipeline work etc. . , any place where welder must be taken to the work. Use it not only for welding, but also for driving electric tools, electric drills, grinders, light plants, etc. Two receptacles furnished. Furnishes 1½ KW (1500 watts)... gives you 115-volt AC—same power as in your home.

Onan 13-HP horizontally opposed Z-cylinder, 4-cycle

air-cooled engine drives directly-coupled, four pole, self-excited shunt generator with interpoles for im-proved trouble-free commutation. Five gallon capacity gas tank. Welder mounted on welded, channel steel skid. Extremely compact unit.. stands 32 inches high, 1916 inches wide, 30 inches long. Unit has speed change-over lever for welding and for AC power.

Eight heat taps with overlapping ranges. Variable shunt field rheostat on control panel for voltage control. Number of heats from approximately 70 to 200 amps, actual welding current. 30 arc volts; 50% duty cycle. Cuts, brazes, solders metals of all thicknesses. Use rods up to ½6 inch. No accessories included... see our Welder Kit at lower right.

From factory in St. Louis, Missouri. Shipped freight (rail or truck) or express. 99 LR M2099F—Shipping weight 420 lbs......\$695.50

CRAFTSMAN Twin Carbon Torch, Industrial type. Increases utility of your welder. For brazing, soldering, heating, etc. on AC arc welders. Large insulated fiber grip; feather touch quick-sliding control. Positive off switch. 15% inches long. With 2 cored carbons, 5-foot cables.

9 LR 2007—Shipping wt. 4 lbs. 6 oz.....\$14.98

Cored Carbons for above twin carbon torch.

Order by correct catalog number.

9 LR 2020— ½x6 in. Wt. 6 oz... Pkg. of 10 \$1.39

9 LR 2021— ½6x6 in. Wt. 6 oz... Pkg. of 8 1.39

9 LR 2022— ¾x6 in. Wt. 7 oz... Pkg. of 6 1.39

B Rod Holder. Industrial type for heavy duty continuous arc welding. 200-amp. capacity. Special copper alloy conductors for high conductivity—and cool, efficient operation. Molded asbestos jaw covers. Compact and fully insulated. Adjustable spring tension for positive electrode grip on the conductive control of the conductive control of the conductive conductive conductivity. all sizes of electrodes up to ¼ inch—with easy, instantaneous release. Actual weight 11 ounces. Overall length 7¾ inches. 9 LR 2071 - Shipping weight 12 ounces....\$4.59

Ground Clomp. Wide jaw opening; broad, flat base. Special copper alloy. High electrical conductivity and arc-resistance. For currents up to 200 amp. Powerful spring. 9 18 2076—Shipping weight 12 oz...\$2.39

E Ground Cable Extension. For CRAFTSMAN are welders except 99 LR M2030. No. 2 cable; heavy rubber cover. 25-ft. length; male connector on 1 end, female on other. 9 LR 2069—Shipping weight 9 lbs. \$14.98

Electrode Cable Extension. For CRAFTSMAN arc welders except 99 LR M2030, No. 2 cable, heavy rub-ber cover. 25-ft. length; male and female connectors on opposite ends 9 LR 2070-Shipping wt. 9 lbs...\$14.98

Industrial Welding Helmets, Vulcanized shockproof fiber. Adjusts to size. Throw back without removing.

Fabricated. Stop joints for welding or "up" position. Glass holder. With cover glass, No. 10 filter plate.

9 LR 1326—Shipping weight

Extra Filter Plates and Cover Glass. For arc welding, 2x41/4 in, Fit most helmets.

9 LR 1327—No. 10 shade, For 75 to 250 amp, Shipping weight 5 ounces. . . \$1,00 9 LR 1328—No. 12 shade, For 250 amp, or greater welding. Shipping wt. 5 oz.....\$1,00 9 LR 1329—Clear Cover Glass.Wt. 5 oz.9c

H Fiberglas Helmet . . Our Bestl 1-piece, smooth, molded surface. Easy "on-off" tension and head size adjustment. Slide-in lens holder. Ad-justable chin rest. With cover glass. State No. 10 or 12 filter plate. 9 LR 13225—Shipping weight

Welder Kit For DC Welder above

Com- \$2495 \$2.50 down plate \$5.00 monthly



Complete Welding Kit for DC Gasoline Engine Arc Welder above.

Includes one of each: heavy duty 18-ft. electrode cable and 12-ft. ground cable; completely insulated electrode holder; industrial welding helmet; wire brush; "Arc-Weld-it-Yourself" instruction manual; and a supply of assorted welding electrodes.

Shipped from factory in St. Louis, Missouri. Shipping weight 15 pounds.

99 18 20905F—Kii. ...... \$24.95

99 LR 20995F-Kil.....\$24.95

Order your complete welding autfit on Sears Special Easy Terms...see inside back cover

Zone 4 SEARS 33



#### **CRAFTSMAN** Benches for Bench Power Tools

A CRAFTSMAN 26x26-inch Power Tool Bench. Sturdy, heavy gauge steel construction.
greater rigidity throughout . less vibrating. Designed for single tool mounting, especially bench saws. Tools specified in table at right mount quickly and easily. Legs adjust for 22 or 25¼ inches in height and also for floor leveling; legs are punched to take wheel set 9 LR 2244 below.

NOTE: Be sure to consult chart at right to find out what power tools will fit this bench. With 2 slide rails, bolts, instructions. Unassembled. See listings below for extra cross slide rails.

99 LR 010425L-Shipping weight 46 pounds...\$17.98

Heavy duty Power Tool Bench. (Not shown.) Same as above but longer (26x44-inch top) with sliding motor mount. With 4 slide rails, bolts, instructions, Shipped unassembled. \$2.50 down. 99 LR 010435L-Shipping weight 62 pounds....\$24.50 

CRAFTSMAN Adjustable Power Tool Bench. Top measures 1634x30 inches. Height adjusts from 2334 to 2936 inches. Strong steel construction. Legs have floor-leveling adjustment. Cross slide clamps designed to hold tools in rigid posi-tion. Bench designed to mount individual tools such as bench saws, jig saws, band saws, sanders, etc, Legs are punched to take wheel set 9LR2244

NOTE: Consult chart at right for tools for which bench is recommended. Includes 2 cross slides, hardware and instructions. Unassembled.

99 LR 010525K-Shipping weight 28 pounds...\$13.59 9LR2729—Extra Cross Slides. Welded steel. For power tool bench 99LR010525K above, Shpg. wt. 1 lb. 14 oz. Each \$1.19

CRAFTSMAN Wheel Set. Fit benches above. Feet punched, ready to attach. Makes moving of bench and power tool easy. Heavy plate steel with hard rubber wheels. Works like wheelbarrow. 9 LR 2244-Shpg. wt. 2 lbs. 4 oz....Set of 2 for \$1.79

**CRAFTSMAN** Workbench Lamps

Bench-type Power Tool	Cat. No. of Power Tool	Extra V-belt (size)	Cross Mount Slide 9LR2730
99 LR 010525K w	rorks with the i	following	power tools:
Band Saw	99LRM2455 99LRM2428	45 in. 50 in.	1 :: 1
Belt Sander	99LR02236 99LR02250L	37 in. 42 in.	1 :: 1
Bench Saw	99LRM2999 99LRM2000 99LR02104L 99LR02465 K	included included	nonenone nonenone nonenone
Drill Press	99LRM2452 99LRM2362		nonenone
Hack Saw	99LR02292L	44 in:	1 1
Jig Saw	99LRM2072	54 In.	f as f
Jointer-Planer	99LRM2067 99LR02186L 99LRM2066	43 In. 43 In. 45 In.	1 ** 1
Thickness Planer	99LRM2370	54 in.	1 1

99 LR 010425L w	orks with the	following	power tools:
Bench Saw	99LRM2999	Included	none none
	99LRM2000	included	none none
	99LR02104L	included	none none
Swing Saw,		included	none none
Shoper	99LRM2392	included	nonenone

99 LR 010435L works with the following power tool: Jointer-Planer.... | 99LRM2066 | 41 in, |none|...none

Swivel Motor Mount, Rocking motor mount bracket for use on 99LR010525K CRAFTS-MAN adjustable power tool bench listed and described at left. For power tools that need mount, see table above.

Fastens to motor base; helps maintain proper V-belt tension. Can be mounted on top rail of bench or on cross slide, beneath top rail. Steel, punched for bolts. Bolts not included.

9 LR 2730-Shipping weight 1 lb, 9 oz.....\$1,19

#### CRAFTSMAN Steel Bench

CRAFTSMAN Steel Work Bench and Accessories keep your shop organized . . make it easier for you to work . . provide a center for most of your shop work.

These workshop aids have been especially developed and designed for use in every type workshop... large or small. They're ideal for factories, machine shops, farm shops, home workshops, etc. You'll do better work, faster and easier, in a shop that is well'organized. Check the advantages of the CRAFTSMAN Bench and Accessories . . you get more for your "shop dollar."

CRAFTSMAN Steel Work Bench. Solid side panel ends. heavy duty all-steel construction, cross-braced in back for greater rigidity. Steel legs adjust for uneven floors. Bench accommodates 10 drawers to provide for easy tool storage. Pressed, bonded wood top; SOLID—harder than maple! Laminated on both sides. Resists oil and grease; smooth surface resists warping. Top size: 60x24x1½ in. overall; 34 in. high. Will accommodate woodworking vise at either end. Attractive bronze finish. Bolts, nuts needed for assembly included. Drawers, Powr-Strip not included. 

Steel Drawers. (10 shown on bench.) Handy storage for your small tools, etc. Designed to fit Craftsman Work Bench above; matching bronze finish. Inside dimensions: 16¾ in. left to right; 4 in. top to bottom; 16¾ in. front to back.

99 LR 01068M-Shipping weight 9 pounds....

CRAFTSMAN Powr-Strip. (Shown on Steel Tool Bench above.) Features convenience of electrical outlets plus safety of built-in circuit breaker. Powr-Strip has a multitude of applications. Mounts easily on work benches for portable tools, soldering irons, etc. Also for power tools, trouble lights, etc. Prevents overloading of stalled motors and eliminates going to fuse box for restoring current. Once trouble is corrected, the flip of the switch returns current to Powr-Strip. Mount it vertically, horizontally, along baseboards. . almost anywhere multiple outlets are needed. 3 power receptacles. . built-in 15 ampere circuit breaker. On-off switch. For AC only, 36 inches long.

99 LR 02130—Shipping weight 4 pounds......\$7.59

it'S EASY TO ORDER on Sears Easy Terms . . just build your order to \$20 or more and pay only 10% down, balance monthly





E Gooseneck type. Metal bracket fastens to all power tool benches or pedestal stands, or mounts on flat work surface. For bench saws, jointerplaners, shapers, etc. 18-inch flexible gooseneck. Interlocking socket. Metal shade swivels 360°. With 6-foot cord. Power bronze finish. UL approved. Use 60-watt builb (not incl.). 91R2536-Wt, 3 lbs. \$4.49

9 LR 2504..... Each \$6.49

#### Power-Pak, Switch for workshops, industrial use

G CRAFTSMAN Powr-Pok is the safer way to G CRAFTSMAN Powr-Pak is the safer way to hook up power tools, motor and tool light. It's convenient—centers all power at one point . eliminates hazard of reaching over moving parts to turn motor on and off. On-off toggle switch located on front of receptacle box. Fits benches listed above and also pedestal-type stands. Can also be used on other wood or metal tool benches.

stands. Can also be used on the tool benches,
Heavy duty 1-HP rated switch, 125–250 volts,
AC or DC. Comes complete with one double
prong receptacle that receives power. two
plug-in taps to plug in motor and light. Order
one for each power tool bench in your shop..
increase the efficiency of your workshop.
9 LR 21205—Shpg. wt. 1 lb. 3 oz. . . . . . 54.39

Why not add handy CRAFTSMAN Accessories to your Easy Terms order?

Heavy duty Switch. Withstands heavy abuse. Primarily for industrial use, but useful wherever you need a heavy duty switch.

Double pole switch breaks both sides of power line. Mounting bolts and bracket included for adapting to wood or metal benches.

May be used with Floor Model Saws 991.RM2242 and 991.RM2262 listed and described on page 8; also use it with our former numbers 2727, 2444 and 2468.

Extra heavy duty 1½-HP rated switch. 125-230 volts, AC or DC. Easy to install and use. Shipping weight each 2 pounds.

9 LR 2961 ..... Each \$6.95

#### Saw Horse Brackets

Heavy doty Sow Horse Brockets. No nails or bolts needed. Easy to set up and take down. Steel, enamel finish. (Use 2x4s—not included.) Shpg. wt. per pair, 6 lbs. 9 LR 2849-Pair...\$4.19

Use with nails. Hinge action provides easy folding of saw horse. Enameled steel. (Use 2x4s—not included.) Order several pairs. Shipping weight per pair, 2 lbs. 8 oz.

9 LR 2887 - Pair ... \$1.98



CRAFTSMAN Pedestal-type Tool Stands have features found in no other tool stand. You get mobility, rigidity and compactness... all at a low price.

Stands have easy-rolling ball-type casters which may be purchased as accessories (see below table at right). You can move any power tool in your shop from one place to another.

For extra rigidity . . heavy cast iron base provides maximum support; high quality steel column and cast iron bracket support the tool absolutely level. Engineers designed these stands to provide you with more room in your shop. The motor mount fits snugly under the power tool or to the .. all in one unit. When you are not using the tools, four or five can be stored in one corner making room for other projects.

in one corner making room for other projects.

There is a Craftsman Pedestal-type Power Tool Stand for every power tool in your workshop. (See chart at right). We believe this is the largest assortment offered today by anyone. Use them in machine shops, garages, factories, farms and in home workshops. Metal guard accessory available. Sturdy guard fits compactly and rigidly over V-belt leading from motor to power tool providing maximum safety for operator. When ordering be sure to state catalog number, both for Tool Stand and for Tool Stand Guard.

Why not include Tool Stands in your Easy Terms order? It's the easy way to buy ... pay only \$5.00 down with your order, the balance in small monthly amounts. See inside back cover for full details.

	CR	Tool Stand Guards					
	Catalog No.	fits Tool	Shpg. wt.	Price	Catalog Number	Shpg. wt. Lbs.   Oz.	Price
(A)	99 LR 02228L	10-in, Bench Saw—99LRM2999 9-in, Bench Saw—99LRM2000 8-in, Bench Saw—99LR021041	61	\$29.95	None None None		*:+:*:*:
(B)	99 LR 02203L	8-in, Bench Saw-99LR02424L	55	29.50	None	COUNTY PROPERTY.	
(C)	99 LR 02226L	Wood Shaper-991RM2392	111.45:11	26.50	None	1200 0000	BAAA
(D)	99 LR 02204L	6-in, Sander—99LR02250L	46	29.50	9 LR 2251	2 13	\$5.5
(E)	99 LR M2249	Wood Turning Lathe 99LR02160L,		anal ac			
		99LR02388L or 103,23870	72	39.50	None	1237 222	5,5
(F)	99 LR 02958L	18-in, Jig Sow—991RM2072	52	29.50	9 LR 29115	4 5	
(G)	99 LR 02957L	2-wheel 8and Saw-99LRM2428	51	29.50	9 LR 2907	4 4	5.5
(H)	99 LR 02223L	3-wheel Band Saw-99LRM2455	49	29.50	9 LR 2907	4 4	5.5
(1)	99 LR 02224L	Thickness Planer-99LRM2370	54	29.50	None	Water Caraca	B (B (B) 4
(K)	99 LR M2960	6-in, Jointer-Planer-99LRM2066.	75	39.50	9 LR 2908	4 7	6.9
(L)	99 LR 02959L	41/s -in. Jointer-Planer-99LR02186L	54	29.95	9 LR 2907	4 4	5.5
(M)	99 LR 020687L	4%-in, Jointer-Planer-99LRM2067	57	29.50	9 LR 29115	4 5	5.3

Casters for Tool Stands above. Set of four easy-rolling casters. Easy to install in base. Order a set for each stand in your shop. 









#### Cut and polish your own gems with a CRAFTSMAN Gem Maker

Strong aluminum alloy castings, 3 aluminum alloy legs for bolting to bench. Wheels run in horizontal position...change easily. Lubrication cup moves around rim. Deep lipped splash rim keeps liquids from splashing out. Riffed-drilled shaft for forced lubrication to bearing. Use ½-HP motor at 1750 RPM.. and 2-in. motor pulley with 32 to 48-in. V-belt. (Order motor, pulley and V-belt separately.) Order extra supplies for gem making from listings at right.

#### 6-inch Gem Maker

N Complete 6-in, supercharged diamond wheel; 6-in, cast iron lap wheel; 6-in, silicon carbide grinding wheel; 6-in, wood scratch wheel; 6-in, silicon carbide scratch wheel; 6-in, solicon carbide scratch wheel; 6-in, polishing wheel; 4 oz. each of No. 100 and No. 220 grinding compound; 3 oz. polishing compound; 3 brushes; 6 dop sticks; 1 stick dop cement; assorted stones for cutting; ½ pint soluble oil; instructions. Height, with cup, 11½ in. 99 LR 01400—6-inch Gem Maker.

Shipping weight 18 pounds. . . . \$39.95

99LR01966K—CRAFTSMAN ½-HP1750RPM split phase motor for above; 110-120 volt, 60-cycle AC, Use 2-in, motor pul-ley; 32 to 48-in, V-belt, Wt, 24 lbs.; \$17.49

#### 10-inch Gem Maker

Complete 10-in. Gem Maker; 10-in. supercharged diamond wheel; 10-in. cast iron lap wheel; 8-in. silicon carbide grinding wheel; 8-in. silicon carbide scratch wheel; 8-in. felt polishing wheel; 4 oz. No. 100 grit compound; 4 oz. 

Shipping wargin 10 los.

99tR01966K—CRAFTSMAN ½-HP 1750 RPM
split phose motor for above, For 110–120-volt,
60-cycle AC, Use 2-in, motor pulley,
32 to 48-in, V-belt, Shpg, wt. 24 lbs. \$17.49

Grinding Compound, Silicon carbide, 1 package each of No. 100 and No. 220 grit. 12-oz. packages. Shipping weight 2 pounds 4 ounces.

.2 pkgs. for \$1.29 9 LR 1441. Polishing Compound. In 12-ounce pkg. 9 LR 1403—Shpg. wt. 1 lb. 2 oz....\$1.59 Soluble Oil for Sewing. In one pint can. 9 LR 1429—Shpg. wt. 1 lb. 12 oz......69c Replacement Discs. For 9LR 1406 scratch wheels. Silicon carbide.

9 LR 1405—State diameter wanted.

6-inch. Shpg. wt. 2 oz. . . . . 4 for \$1.29 8-inch, Shpg. wt. 4 oz. . . . . 3 for 1,29 Scratch Wheels, Silicon carbide, 220 grit. To take fine scratches out of gems. 9 LR 1406—State diameter wanted.

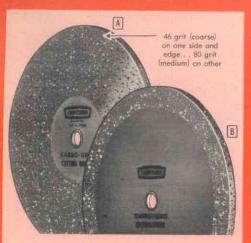
Felt on wood Polishing Wheels, 6 or 8-in, diam.

1/2-in, bore.
9 LR 1410—State diameter wanted. 

| Cat. No. | Str. 1418 | Str. 1418 | Str. 12 in. | Str. | Shpg. wt, 9 oz, 1 lb, 2 oz, 1 lb, 2 lbs, Each.... \$13,98 \$22,50 \$16,98 \$29,50

Zone 4 SEARS 35

# New Karbo Grit\* Tools last a lifetime!



#### Karbo Grit Saw Blades

- · Saws, dadoes, shapes, sands, ploughs
- · Sands surface smooth while you saw
- · Absolutely safe . . no teeth to snag
- A Full-surface Abrasive Wheel. Designed especially for bench and radial arm saws. Round center hole. Knockout bushed to fit arbor sizes listed. 9 LR 3000—Places state blade diameter wanted. 8-in. diam., %- ½-in. center hole. Wt. 2 lbs. 10 ox... \$5.98 10-in. diam., ¼- ¼-in. center hole. Wt. 4 lbs. 2 oz... 9,98
- B Cutoff Wheel. As above but exposes less sanding surface. Less drag . blade cuts faster. Recommended for electric hand saws.

9 LR 3008 — Pierse state blade diameter wanted.
6½-in, diam. ½-½-in, center hole, Wt, 1 lb, 4 oz. \$3,98
7½-in, diam. ½-½-in, center hole, Wt, 1 lb, 9 oz. 4,98
8-in, diam, ½-½-in, center hole, Wt, 2 lbs, 10 oz. 5,49
10-in, diam. ¼-¼-in, center hole, Wt, 4 lbs, 2 oz. 8,98

Outdate all old-fashioned tools because they cut and smooth:

ALL WOODS PLASTICS FORMICA COMPOSITION LAMINATES WALL BOARD

PLYWOOD PLASTER MASONITE FIBER GLASS ALUMINUM BRASS

\* An amazing new abrasive . . made possible by a new low cost manufacturing process. Diamond-hard tungsten carbide grits brazed on steel. Won't wear out-stay sharp for

years. As long as the permanently bonded grits last . . . these tools will cut and smooth. Easily cleaned with a wire brush or CRAFTS-MAN Gum and Pitch Remover.





#### Hand Sander

New Karbo Grit Hand Sander outlasts hundreds of sandpaper sheets. At its best on sanding dry wall joints . . won't load with plaster. 234x 51/2-in. platen with felt back-up pad,

Please state grit wanted: medium or fine. 

#### Electric Sander Sheets and Discs

Sands twice as fast as sandpaper. Eliminates changing of wornout, torn sandpaper. If it clogs . . just lift sander off work—sanding motion shakes waste free. Wire brush or solvent removes gummy paint or varnish. Please state size and grit: fine, medium or coarse.

- D Sanding Discs. For rotary motion sanders.
- E Sheets. For orbital or double arc sanders. 9 LR 3004—2¾x8 in. Shpg. wt. 5 oz. .....98c 9 LR 3005—3½x9 in. Shpg. wt. 7 oz. .......\$1.39

#### Woodworking Files

Removes waste twice as fast as an ordinary file. Cuts on both forward and back strokes (or sideways and in circles too). Does many jobs impossible with ordi-nary rasps. Wide-spaced grits give self-cleaning action, 10 inches long. With wood handle.

- F 9 LR 3001 Flat Blade, Medium and coarse sides, Wt. 13 oz.....\$1,98
- G 9 LR 3003—Half-round Blade. State grit medium or coarse. 34-in. radius. Shpg. wt. 12 oz......\$1.98



- Rubber-bonded Cut-off Wheel. Aluminum oxide. Cuts metal bars, tubing, glass, plastic, etc. Max. RPM 6000. Use coolant, 8-in. diam.; \$\frac{1}{2}\sigma\_2\$ in. thick. Center hole in. bished to \$\frac{1}{2}\$ in. Fits both \$\frac{1}{2}\sigma\_2\$ in. and \$\frac{1}{2}\sigma\_2\$ in. round arbors.

  \$1.29
- Resincid-bonded Reinforced Cut-off Wheels. Resist wobble, less danger of breaking. \$\frac{3}{2}\_2\$ in. thick. Max. RPM 6000. Not for cutting wood.

  Bin. diam. Center hole \$\frac{5}{2}\$ in. bushed to \$\frac{1}{2}\$ in. this both \$\frac{5}{2}\$, \$\frac{1}{2}\$ in. round arbors.

  PLR 6465—Aluminum oxide, for steel sheets, ubing, Shpg. wt. 10 oz. Each \$2.69 of the companion oxide. For the porcelain, etc. Shpg. wt. 10 oz. Each \$2.69 of the companion oxide. For cast from concrete, etc. Shpg. wt. 10 oz. Each \$2.69 of the companion oxide. For cast from concrete, etc. Shpg. wt. 10 oz. Each \$2.69 of the diameter. Silicon carbide. General purpose. 2 center hole sizes: \$\frac{1}{2}\_2\$-inch square (fits \$\frac{1}{2}\_3\$ inch round); \$\frac{1}{2}\_3\$ inch round.

  PLR 6468—State \$\frac{1}{2}\$ or \$\frac{1}{2}\_3\$-inch center hole sizes. \$\frac{1}{2}\_3\$-in. center hole bushed to \$\frac{1}{2}\_3\$-in. (Fits both \$\frac{1}{2}\$ and \$\frac{1}{2}\_3\$-in. round arbors); Multipurpose—fits arbors \$\frac{1}{2}\_3\$ in. square, diamond, or 1 in. round. Ships, wt. 10 oz. Each \$2.59 \frac{1}{2}\_3\$-in. center hole bushed to \$\frac{1}{2}\_3\$-in. diam. Silicon corbide. General purpose. Not for wood. Fits 2 center hole sizes. \$\frac{1}{2}\_3\$-in. square or round: \$\frac{1}{2}\$ in. square or round: \$\f

"Craft-flex" Cutting and Polishing Wheel. For cutting metal, conduit, cable, tubing, plastic, etc.; for sharpening cutting tools, chisels, knives, etc. 1-in. center hole. Bushings furnished for ½5, ½6 or ¾4-in. shafts.

9.18.6428—Not for wood. State diam., art. center hole size.

Diameter Thick	kness	RPM		Grit	Sh	pg. wt.	Each
6 Inch.	inch	7500 7500 6500 6500 6500 5700	80 120 80 24 120 80	(medium) (coarse) (medium) (coarse) (fine) (medium)		ounces ounces ounces ounces ounces ounces ounces ounces	1.7 2.1 1.9 2.3 2.8 2.4 2.9 3.7

- CRAFTSMAN Rubber Polishing Wheel. Abra-sive in rubber. For rust resive in rubber. For rust removal, die working, deburring, sharpening, etc. ½ in. thick; ½ in. center hole. Maximum speed: 3800 RPM. Fine or medium. State grit. Shpg. wt. 9 oz. 9 LR 2928-4-in.....\$1.29
- Abrasive Discs. Aluminum oxide on paper, or use on wood or metal.

4-inch. Fits sanding plates to 4-in. diam. (2 fine, 2 med.,

4 ounces....Pkg. of 6 for 39c

5-inch. Fit sanding plates 4½ to 5-in. diam. (3 fine, 3 medium.) Shpg. wt. 4 oz. 9 LR 2543... Pkg. of 6 for 39c

5-inch Open coat grit, for heavy, old stock gummy material, varnish or paint removal. Shpg. wt. 2 oz. 9 LR 2542... Pkg. of 3 for 39c

N Our Best 5½-inch Cloth-backed Pre-gummed Abrosive Discs. No addition-al adhesive necessary. Alu-minum oxide. For wood or metal. State fine, medium, or coarse grit. Wt. 2 oz. 9 LR 2612...Pkg. of 2 for 39c

P 6-inch Abrasive Discs. Aluminum oxide abrasive on paper backing, For use on wood or metal. Hole in center for easy mounting. Fit any 6-inch perforated or solid replacement discs. Use with flexible shaft acces-sories, page 39. Open-coat discs for heavy, old stock or paint or varnish removal.

9 LR 2532—State grit. Fine, Pkg. of 6, Wt. 5 oz..., 49c Med. Pkg. of 6, Wt. 7 oz... 49c Course, Pkg. of 4. Wt. 6 oz. 49c Open-coat coarse, Shipping weight 6 az... Pkg. of 3 for 49c

Assorted, 12 fine, 2 medium carse.) Wt. 6 oz.Pkg. of 6 for 49c

R 7-inch Abrasive Discs. Aluminum oxide, for use on wood or metal. Our Best 7-inch Cloth-backed Pre-gummed Abrasive Discs. Fits 9LR2611 sanding plate (opposite page) or 7-in. sanding plate. Fine, medium, or coarse grit. State grit. Shpg. wt. 3 oz. 9 LR 2613—Pkg. of 2 for 59c

7-inch Aluminum Oxide Disc on paper backing. Fits any 7 inch sanding plate. Pkg, of 6 (2 fine, 2 med., 2 coarse). Shpg. wt. 9 pz. 9 LR 2531-Pkg, of 6 for 69c S 8-inch Discs. Aluminum oxide on paper. For wood or metal. For 9 LR 2341, 9 LR 2491 on opposite page, other 8-in. plates. Shpg. wt. 8 oz.

9 LR 2525 — State grit. fine. . . Pkg. of 6 for 79c Medium . Pkg. of 6 for 79c Coarse . Pkg. of 5 for 79c

9-in. Discs. Aluminum oxide on paper. For wood or metal. Fits sander 99LR02Z50Land former 2730, other 9-in, plates.

PLR 2526 - Shape wt. per pkg, 10 oz, State arit, fine. . . Pkg, of 6 for 98c Medium. Pkg, of 6 for 98c Coarse. . Pkg, of 5 for 98c

Abrasive Disc Holder. Convert lathe, etc. into sander or polisher.

9 LR 2446 -11/2-in, diam Has A-In, straight shank Shpg. wt. 5 az. . . . . 89







### Sears is headquarters for Abrasive and Sanding Supplies

B Liquid Disc Coment. Fastens abrasive discs to metal plates. Holds firmly. 9 LR 2535—1/2-pint bottle. Wt. 1 lb. 2 oz. 59c

Sanding Plates. Exceptionally high quality. Cast iron. Set screw tocks plate on spindle. One abrasive disc for sanding wood attached. Extra discs on opposite page.

attached. Extra discs on opposite page.

8-inch diam. Fits any lathe with %-inch straight unthreaded arbor.

9 LR 2341—Shipping weight 2 lbs. . . . \$5.69

8-inch diam. Fits lathe 99LR02388L (oz. 15)

or any %-in.xl6 right-hund thread arbor.

9 LR 2491—Shipping wt. 2 lbs. 8 oz. . \$5.69

Replacement Sanding Discs for 9LR2272 and 9LR2274 above, 3-in, center hole, Package of 6 discs; 2 fine, 2 medium and 2 coarse. 9 LR 2273—State dismeter wasted. 8-in, diameter, Shipping wt. 7 oz... Pkg. 79c 10-in, diameter, Shpg. wt. 10 oz... Pkg. 98c

7-in, discs shown on opposite page. 9 LR 2611—Shipping wt. 1 lb. 5 oz. . . . \$1.79

Sanding Belts. Exceptionally high quality throughout. Endless construction, one piece aluminum oxide on cloth. For sanding wood or metal.

4x521/2 inches. State fine, medium, coars 9 LR 2211-Shipping weight 7 oz ... 79c

6x48 inches. State fine, medium or coarse. 9 LR 2167—Shipping weight 11 oz.\$1.39

H CRAFTSMAN 5-in. Rotary Surface Sander Kit. For fine finishing. Use with ½-in, electric drill. Rubber backup plate; ¼-in, rubber-bonded ball and joint chuck adapter; 12 sanding discs. 9 LR 2847—Shipping weight 12 oz.\$2.98

5-inch Rough Sanding, Polishing Kit. (Not shown.) Rubber plate; ¼-in. chuck adapter; 3 sanding discs; lamb's wool

9 LR 2841-Shipping wt. 1 lb .... \$1.49

CRAFTSMAN Buffing Wheels. Highest quality high-count one-piece discs; last longer; stand up better under high speeds. Raked edges.

Spiral-sewed Buffs, Made from bleached muslin. Minimum 64x64-thread count. State catalog number and diameter, 9 LR 6493—Double Thickness Buffs,

Diam.	Center Hole	Layers.	Shpg. wt.	Each
4 in	½ inch	30	3 oz.	49c
6 in	½ inch		6 oz.	75c
8 in	½ inch		11 oz.	\$1.09

9 LR 6494—Loose Concentric-sewed Buffs. Same quality as above. Please be sure to state diameter.

Diam.			Sewing		vt.	Each
4 in 6 in 8 in	1/2	inch	2	4	ox	45a 69c \$1.09

Tampico Fiber Wheel Brush. Tampico Fiber; metal center, 6-in, diameter, %-inch face. ½-inch center hole.
9 LR 6486—Shipping weight 11 oz...\$1.29

M CRAFTSMAN Buffing Compound Set One 5-ounce bar each of Emery (black), Tripoli (brown), Red and White Rouge.

CRAFTSMAN Buffing Compound Bars. All-purpose buffing compound for plastics All-purpose buffing compound for plastics or metals, Professional quality, 9 LR 2865—5-ounce bar, Shpg. wt. 8 oz. 29c

N CRAFTSMAN Buffing Set. For ½-in. shafts. Includes 6-inch double-thick muslin buffing wheel; 5-ounce bar Red Rouse buffing compound; 5-ounce bar Tripoli (brown) buffing compound. 9 LR 2864—Shpg, wt. 1 lb. 1 oz. . . . \$1,19

P Carbon Removing Brush. For hard-to-get-at jobs, irregularly shaped cast-ings, etc. I sinch diameter; ¼-inch shank. 9 LR 6484—Shipping weight 6 oz....98c

Wire Cup Brush. Removes rust, etc. 2%-in, diameter, ½-in, center hole. 9 LR 6485—Shipping weight 6 ounces,\$1,39

S Wire Cup Brush. For cleaning or polishing 1% inch diameter; 14-inch shank State choice of fine or coarse, 9 LR 6488—Shipping weight 4 ounces.
Fine...\$1.49 Coarse...\$1.29

Sanding Drum. 3-inch face. 21/4-inch. diameter. Screws on 1/2-inch 20-thread shaft. Medium grit sleeve over expanding rubber drum. 9 LR 25245—Shipping wt. 14 oz...\$1.98

Sanding Sleeve. For use with sanding drum above. Choice of fine, medium or coarse grit. State grit wanted. 9 LR 2522-Shipping wt. 2 oz. Each 19c

Lamb's Wool Polishing Drum with drawstring. Fits over sanding drum. 3 in. longs2½-in. diam. 1-in. wool pile. 9 LR 2533—Shipping weight 3 oz....98c

Wire Scratch Wheels. Use to re-move rust, paint etc. Contractors use them to finish concrete walls. Please state catalog number, diameter and center hole size wanted.

#### 9 LR 6480-Coarse

Diam.	Width	Hole	Shpg. wt.	Each
4 in.	% in.	% in	5 oz	79c
6 in.		% or % in.	11 oz	\$1.29
8 in.		% or % in.	1 lb	1.59

#### 9 LR 6482-Fine

Diam.	Width	Hole	Shpg. wt.	Each
4 in.	% in.	1/2 (n	5 DZ	\$1.19
8 in.	% in.	6 in	1 lb	2.19

#### 9 LR 6483-Heavy Duty

Diam.	Width	Hole	Shpg. wt.	Each
6 in	114 in	% in. % or % in. % in.	1 lb. 12 oz.	3.29

Wire Wheel Brushes. 4-in. spindle. For polishing, cleaning or finishing, Use with electric drills, flexible shafts, drill presses. 2½ and 3-in. diameters. State fine or coarse. Ships. wt. each 4-oz. 9 LR 6489-2½ in. Fine \$1.49; Coarse.\$1.29 9 LR 6490-3 in.. Fine \$1.49; Coarse 1.29

[X] Floor Brush. For scrubbing and waxing floors, etc. 6-in. diameter; ½-in. center hole. Tampico fibers 1 in, long. 9 LR 6487—Shpg. wt. 1 ib, 2 oz... \$1.89





Glue. Makes a stronger bond than ordinary glue. Just mix with water. For wood, paper, cloth fine for use where dampness occurs. Shipping weight 1 pound. 9LR 8092—11-oz. can 89e

Liquid Glue. Use for wood, leather, glass, etc. Ready to use no mixing necessary. 9 LR 8089—4 ounce bottle. Shipping wt. 14 oz. 356

A DUNLAP White Give. A fast-setting liquid resin glue. Use for wood, leather and paper. Dries clear.
9 LR 8087—State size.

4-ounce bottle. Shipping wt. 7 oz. . . 55c 12-ounce bottle. Shpg. wt. 1 lb. 2 oz.\$1.29

B DUNLAP High-quality Steel Wool, Handy around the shop, home. Four grades in handy palm-size pads: 0—fine; 1—medium; 2— medium coarse; 3— coarse. State grade. 9LR6791—Pkg. of 16 pads. Wt. 1 lb. 4 oz. 65c

Build your order to \$20 and buy on Sears con-venient Easy Terms. See inside back cover.

Grits of Abrasive Papers and their uses:

1 Coarse, medium coarse and me-dium grif for fast removal of material.

2 Medium fine and fine grit for semi-finishing and light re-moval of material.

3 Extra fine grit for finishing, polishing, etc.

Garnet Paper. 9x11-inch 9 LR 6795—Pkg. of 6. State grit.

 Grit
 Shpg. wt.
 6 for

 Extra fine.
 6 ounces.
 .45e

 Fine.
 7 ounces.
 .45e

 Medium.
 9 ounces.
 .59e

 Coarse.
 15 ounces.
 .69e

Garnet Finishing Paper. 9x11-inch sheets, Flexible, Finishes both wood and metal, Package of 6.

9 LR 3015-State grit wanted.				
Grit	Shpg. wt.	6 for		
6/0 Super fine 4/0 Extra fine 2/0 Medium fine	3 ounces 3 ounces 3 ounces	25c		

Silicon Carbide Watersand Fin-ishing Paper. 9x11-inch sheets. Use dry or with water or rubbing oil. For fine polishing on wood or metal. Package of 6.

FU 3011 - 31016	Else mares	14
Grit	Shpg. wt.	6 for
Super fine	4 ounces	590
Extra fine	4 ounces	59c
Medium fine	4 ounces	59c

Assorted Grits of Silicon Carbide Watersand Finishing Paper, Handy household package of 10; 4½x5½-inch sheet

9 LR 3010—Shipping wt. 2 oz. 25c

D Emery Cloth. Sold in units of three 9x 11-inch sheets. Please state grit wanted. Shipping weight 3 ounces.

Emery Cloth. Smaller 4½x5½-inch sheets; assorted grits. 6 sheets per pkg. 9 LR 6799—Shpg. wt, 3oz, Pkg. of 6 for 15c

E Aluminum Oxide Cloth. 9x11-inch sheets. Extremely tough . penetrates almost all metals. 9 LR 6789—State grit wanted.

Grit	Shipping weight	3 for
Medium	6 ounces 6 ounces	

F Flint or Sandpaper. Handy around household, 9x10-inch sheets; sold in units of 12. For general woodwork; especially good for soft woods. For hardwood use garnet which is tougher.

9 LR 6793—State grit wanted.

Grit	Shipping weight	12 for	
Extra fine		250	
Medium	12 ounces	290	

Filet or Sandpaper. Smaller 4½x5-inch sheets. 20 sheets in package. Assorted grits. 9 LR 6794—Shipping weight 4 oz ..... 15c

G DUNLAP Sanding Block. Curved to fit the hand. Makes sanding much easier. 6-inch sturdy steel block frame with 30x1%-inch roll of medium grit garnet paper; paper stretched over flat, soft felt cushion. Pull out new section as garnet paper wears out.
9 LR 3681—Shipping weight 12 oz.....89c

### CRAFTSMAN Grinding Wheels

REGUS-PAIOFF.
Sides and face dressed square. Fastcutting aluminum oxide abrosive...
uniform structure. Bonded and vitrified in electrically controlled furnace. Wheels up to and including
s-inch diam. have 1-inch center
holes. Leaded arbor (\*) Bushing
furnished for shafts %. ½, %. %
and %-inch diameter.
See Safety Information below.
State shaft diameter wanted.

#### HOW TO ORDER

Please be sure to give: (1) Catalog number: (2) diameter of wheel; (3) thickness of wheel; (4) shaft diam. 3x1/2 inch



FINE. for knives, keen edged tools, finishing, polishing.
MED. FINE . for woodcutting tools, preparation for finish.
MED. COARSE . for machine shop, or fast removal of stock.
Safety information: (1) Don't grind on side of wheel. (2) Use only on machines equipped with proper size flanges. (3) Use guard and shatterproof glass shield covering % of wheel.
(4) Don't exceed RPM shown. (5) Wear safety goggles. (6) Stand aside for 1 minute after starting wheel. (7) Follow safety instructions shown.

	3 in. Dia		in RPM	8276
Diam, Wheel	5 in Dia	m. Flange 1 %	in RPM	4966
	6 in Dia		inRPM	
Diam. Wheel	8 in. Dia	m. Flange 3	inRPM	3103

Diameter and	Centerhole*	Shipping	9LR6412		9 LR 6415
thickness	Inches	wt., Ibs.	Fine	Medium Fine	Medium Coarse
3x 1/2 in.	and the same	. 1	496.,	490	
	and the	1	55c		NAMES OF TAXABLE PARTY.
	****				*********
4x % in_	and leave	Z			LINE PRINCE
4x1 in.		2	1 20	1 29	E 0 4 3 C R 9 2 C R 0 C R
5x % in.		100 m	1.39		and the state of t
5x1 in.		3	1,59		
6x 1/2 in.		3	1.39	1.39	\$1,39
6x % in.		3	1.59		1.59
ox1 in.	manage and	TEL TOPE	1.79.	1.79	1.79
7x 16 in.	1	4	4.00		1.98
	1				
8x % in.	I	. 5	2.29	2.29	2.29
8x1 in.		6	2.69	2.69.	2.69
8x1 /4 in.	errollero	- I	EXPLICATION		3.09
8x1 /2 in.	1	1000 9	2.59.	3.59	3.59

Zone & SEARS 37





### Line Shaft Accessories

To drive group of tools from permanently mounted motor. Can be mounted on beach or for overhead drive. Use 1/2-HP motor or larger.

Line shaft: use 1/2-in. for light tools: %-in. or %-in. for heavier machines and larger motors. Rigid couplings connect sections of line shafting. Line shaft collars prevent endwise "drift" of shaft.

His shaft county prevent endwise drut of shaft, Flexible couplings connect motor to line shaft; self aligning. Hangers have bronze bearings, ad-justable for shaft height. Hinged cap offer used in place of plugs. Space ½-in. hangers every 18 in.; % or ¾-in. every 24 inches. Order by correct catalog number or numbers from table below.

Pateline No.			
Catalog No.	Accessory	Shpg. wt.	Each
A 9 LR 2750	Pillow Blocks (specify ½, % or %-inch bare size.)	12 oz	\$1,49
B 9 LR 2839	Rigid Coupling (Specify 1/2, 3/8 or 34-in, bore size.).	6 oz	65a
C 9 LR 2820	Hinged cap oiler	1 az	90
D 9 LR 2824 9 LR 2826	½-inch Line Shaft Collar.	2 oz	290
9 LR 2825	%-inch Line Shaft Collar. %-inch Line	3 oz	29 c
F 9 LR 2833	Shaft Collar. ½-in.x24-in.	3 oz	290
99 LR 02834	Steel Shaft 1/2-in. x 48-in. Steel Shaft	1 lb. 15 oz.	89¢
99 L R 02830	%-in. x 48-in. Steel Shaft.	3 lbs	1.49
99 L R 02835	%-in. x 48-in. Steel Shaft	5 lbs	2.69
9 LR 2828	1/2-in, Shaft Hanger	1 lb. 8 oz.	2.49
9 LR 2829	%-in, Shaft Hanger %-in, Shaft	1 lb, 10 oz,	2.49
0 9 LR 2840	Hanger Flexible Cou-	1 lb. 12 oz.	2.49
	pling (Specify 1/2. % or %-inch bore size.).	9 oz	890

### 3, 4, 5, 6-groove V-Pulleys

Heavy cast fron; balanced: true running. Bore sizes increase by 16-inch increments. Bore sizes in 3-groove, from ½ to 1½ in (up to 7.0-in. diam); from 1 to 2½ in (from 7.8-in. to 18.8-in. diam). Bore sizes in 4, 5 and 6-groove, from ½ to 13½ in. (up to 7.0-in. diam). From 1 to 5.5 in. (from 7.8-in. to 18.8-in. diam). Standard keyways in bores from 5 in. and larger For V-belts ½ in. (A section) or % in. (B section) or 6 in. (B section), or 8 in. when using % in. (B section), or 8 in. when using ½ in. (A section) V-belts. From factory in Chicago, Ill. You must state Catalog No., diameter and bore size.

Out-	3-gr	pave	4-gro	ove	5-groot	(0)	6-gro	ove
diam.	Shpg. wt.	Each	Shpg. wt.	Each	Shpg.	Each	Shpg.	Each
	9 LR	2905F	9 LR 2	906F	9 LR 281	7F	9 LR 2	RISE
3.8 4.6 5.6 6.0 7.0	4 lbs. 5 lbs. 6 lbs. 7 lbs. 7 lbs. 9 lbs.	\$ 7.29 7.59 7.79 7.98 8.59 8.98 10.29	5 lbs. 6 lbs. 7 lbs. 8 lbs. 9 lbs. 10 lbs. 13 lbs.	\$ 8.59 8.79 9.29 9.79 10.59 11.29 13.59	7 lbs. \$1 8 lbs. 1 10 lbs. 1 10 lbs. 1 12 lbs. 1 14 lbs. 1	0.79 1.29 1.79 2.29 3.29 3.79	7 lbs, 8 lbs, 10 lbs, 11 lbs, 14 lbs, 16 lbs,	\$12.79 13.59 13.59 14.59 15.29 16.29
7.8	14 lbs.	11.59	16 lbs.	14.98	20 lbs, 2;	2.50	16 lbs. 20 lbs.	23.50 29.50
9.0	* C YE		-		9 LR 2817	KF	9 LR 28	18KF
	16 lbs. 17 lbs.	13.59	19 lbs. 20 lbs.	16.59 17.59	21 lbs. \$25 24 lbs. 24	3.50		\$32.50
			9 LR 29	DEMF	- AUDITOR -	210.0		33.30
	20 lbs.   R 2905		23 lbs.	\$19.59	26 Ibs.   27	.50	30 lbs.	35.50
	23 lbs.		26 lbs.	22.50	30 lb#.   28	.95	34 lbs.	37.50
	0.1				9 LR 2817		9 LR 281	
	30 lbs.		34 Ibs.	25.50	45 lbs. \$33		46 lbs. 1	
	R 2905L		9 LR 290	GLF			-11111111111111111111111111111111111111	
18.8	13 Ibs.	\$25.50	45 lbs.	32.50	48 lbs.   38	.50	62 lbs.	46.50

56-in. (8 Section) Matched V-belts for multiple drives. Extra heavy. Shng. wts.: 38 to 63 in., 1 lb.; 68 to 183 in., 2 lbs.; 198 in., 3 lbs. From factory in Chicago, Ill.

rengm	WITS, NO.	Each	Length	Mir's. No.	Each	Length	Mfr's, No.	Each
38 in. 41 in. 45 in. 49 in. 53 in. 54 in. 56 in. 58 in. 63 in.	B35 B38 B42 B46 B50 B51 B53 B55 B60	\$1.59 1.79 1.89 1.98 2.19 2.19 2.19 2.29 2.39	68 In. 71 in. 78 in. 84 in. 88 in. 93 in. 96 in. 100 in. 103 in.	B68 B75 B81 B85 B90 B93	\$2.49 2.59 2.79 2.98 3.19 3.39 3.49 3.69 3.79	108 in 115 in. 123 in. 131 in. 147 in. 161 in. 176 in. 183 in. 198 in.		\$3.85 4.15 4.45 4.75 5.35 5.85 6.79 7.29



#### Rotary Grinder and Points

CRAFTSMAN Electric Rotary Grinder. A rugged, high quality precision hand tool for shop or tool room. Now improved for smoother operation with grease-sealed hall bearings. Grinder handles 12. 14. Apr. 17,000 Rph. motor for 110-120-volt. 25-60-cycle AC-DC; 8-ft. cord. plug. Extra versatility. sand, sharpen, grind, saw, etc., faster and easier in wood, metal, glass, plastics and other materials. Aluminum slip sleeve covers chuck for safety. Guaranteed I year. Approved by Underwirers' Labs., Inc. With wrenches, collets. Shig. wt. 4 lbs. 9 LR 2582-\$2.50 down. \$5.00 monthly. Cash \$24.95

Mounted Grinding Points. Vitrified aluminum oxide, dressed and absolutely true. For finish work, die cutting, etc. ¼-inch steel shafte. Sizes are stone sizes. Shipping weight each 3 ounces.

Catalog Number	Diameter	Length	Each
(P) 9 LR 6459 (R) 9 LR 6457 (S) 9 LR 6443	% inch % inch % inch %	2½ inches. 2 inches. 2 inches. 	65c 65c 65c 65c
(T) 9 LR 6458 (U) 9 LR 6460 (V) 9 LR 6444	T treet	*** 2h (nch.	650

W speed steel cutters: ½, inch diameter shanks. For flexible shafts, electric drills, etc. For wood, plastics, metal (except hardened steel). One cach of cutters below, Separate prices total \$9.74. Shop. wt. 6 oz. 9 LR 2965—Same \$1.76.

Rotary Cutters.	Shipping weight each 3 ounces.
LR 2967 4-in	ch Tree shape (pointed end) \$1.89
LR 2968-14-in	ck Elliofical
LR 2971 — 4-in LR 2969 — 4-in	ch Conical. 1.49 ch Tree shape (radius end). 1.49



As low 55c

### CRRFTSMRH Non-slip V-belts

Slip-resistant Craftsman V-belts are built for maximum power transmission. Each belt has an extra heavy, closely woven cotton jacket around pliable, heat-resistant rubber, Each belt gives positive non-slip grip. Reinforcing cords are pre-treated in liquid rubber. HOW JO MEASURE M. HOW TO MEASURE: Measure around outside edge of pulley (not in groove) to get correct length (circumference); use steel tape for greatest accuracy.

%-in. (B section). For V-pulleys 3 in. in diameter or larger. Order by calalog number. Shipping weights: 33 to 36 in., 6 oz.; 38 to 40 in., 7 oz.; 52 in., 8 oz.

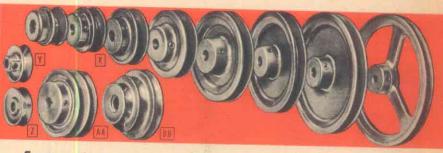
Number .	Lungth	Mfr's No.	Each	Catalog Number	Longth	Mfr's No.	Each
9 LR 1733 9 LR 1734 9 LR 1736	34 in.	51.340	98c	9 LR 1738 9 LR 17405 9 LR 1752	40 100	STUADO	18 18 19

CRAFTSMAN | 5-inch V-Belts. (A Section). The correct size for applications with V-pulleys 2 inches in diameter or larger. Order by catalog number from table below. Shipping weights: 19 to 29 in., 4 oz.; 30 to 33 in., 5 oz.; 34 to 37 in., 6 oz.; 38 to 54 in., 7 oz.; 56 to 64 in., 8 oz.; 66 to 72 in., 9 oz.; 84 in., 10 oz.

Numbe	r Length	No.	Each	Catalog Number	Length	Mfr's	Each
99999999999999999999999999999999999999	Length 19 in	4L190 4L200 4L210 4L220 4L230 4L240 4L250 4L260 4L270 4L280 4L270 4L300 4L310 4L310 4L320 4L310 4L320 4L320 4L340	59c 59c 59c 59c 59c 59c 59c 69c 69c 69c 79c 79c	9 LR 1641 9 LR 1643 9 LR 1643 9 LR 1644 9 LR 1646 9 LR 1646 9 LR 1648 9 LR 1652 9 LR 1652 9 LR 1656 9 LR 1656 9 LR 1656 9 LR 1658 9 LR 1658	41 in. 42 in. 43 in. 44 in. 45 in. 47 in. 47 in. 49 in. 50 in. 51 in. 52 in. 54 in. 56 in. 56 in.	Mfr's No. 4L410 4L420 4L440 4L440 4L450 4L460 4L470 4L480 4L510 4L510 4L510 4L500 4L	89c 89c 89c 89c 98c 98c 98c 98c 98c 98c
9 LR 16	35 35 in. 36 36 in.	4L350 4L360	79c 79c 79c	9 LR 1660 9 LR 1662 9 LR 1664	60 in. 62 in. 64 in.	41.600 41.620	1.09
9 LR 16: 9 LR 16: 9 LR 16: 9 LR 16:	37 37 in. 38 38 in. 39 39 in.	4L370 4L380 4L390	79c 79c 89c	9 LR 1656 9 LR 1670 9 LR 1672	66 in. 70 in. 72 in.	4L640 4L660 4L700 4L720	1.19 1.19 1.29 1.29
O. P. 11 101	en 1 au tu-	41.400	89c	9 LR 1684	84 in	4T SAD	1 49

CRAFTSMAN % -inch V-Belts. (0 Section.) Correct size for small diam, pulleys. See "How to Measure" above. Order by catalog number from table below. Shpg. wt. 4 oz.

Catalog Number	Length	Mfr's No.	Each	Catalog Number	Langth	Mfr's No.	Each
9 LR 1520 9 LR 1524 9 LR 1528	24 100	3T 240		9 LR 1530		3L300	



### CRAFTSMAN V-Pulleys . . run true

CRAFISMAN pulleys are scientifically designed for greatest working efficiency and are carefully and accurately made to gain top working performance from machinery and power tools.

Grooves are accurately machined so that belts will run truel All bores are reamed to exact size. Diameters given in the tables below refer to the outer edge of the pulleys, not to the pitch diameter or bottom of groove. You must state Catalog No., diameter and bore size.

Y CRAFTSMAN Cast Iron Single-groove V-R Pulleys. Heavy duty. Professional quality. Use to replace single V-bett pulleys. Has socket head set screw. ½-in. bores have no keyway. %-inch or larger bores have standard keyway. For % (O section) or ½-inch (A section) V-belts. Gray finish. State Catalog No. and bore size.

Catalog No.	Out.diam.	Bore, inches	Shpg. wt.	Each
9L R2880 9L R2881	1 1/2 in. 2 in.	16 56	9 oz	79c
9LR2882 9LR2883	21/2 in. 3 in.	G. 86 . 85 . 85	15 oz.	89c 98c \$1.39
9LR2884 9LR2885	4 in. 5 in.	56. 第一名 第	2 lbs. 3 oz. 2 lbs. 7 oz.	1.69
9LR2886 9LR2808	6 in.	2. %. ¾. 1 2. %. ¾. 1	4 lbs. 4 oz.	2.29
9LR2810 9LR2812 9LR2814	10 in.		4 lbs. 7 oz. 5 lbs. 11 oz.	3.59 4.59
04112014	15 in.	Service Page Land	9 lbs. 11 oz	8.98

CRAFTSMAN Dis-cast Single-Groove V-Pulleys, Zinc alloy... aluminum finish, Socket acad set screw, % or % inch bores have standard teyway. For % (O section) or ½-in. (A section) V-belts, except 9 LR 2800 which is for %-in. belt mly. State Catalog No. and bore size.

Catalog No.	Out. diam.	Born, inches	Shpg. wt.	Each
9 LR 2800 9 LR 2801 9 LR 2802 9 LR 2803 9 LR 2804 9 LR 2805 9 LR 2806	1½ in. 2½ in. 2½ in. 34 in. 55 in.	15 16 16 16 16 16 16 16 16 16 16 16 16 16	3 oz 5 oz	65c 69c 75c 95c \$1.09

#### HOW TO DETERMINE V-PULLEY DIAMETERS

Motor Pulley Diameter: Multiply diameter of ma-chine pulley by mochine RPM wanted. Divide by motor RPM for motor pulley diameter. Machine Pulley Diameter. Multiply diameter of motor pulley by mator RPM. Divide by machine RPM wanted for machine pulley diameter.

Add pulleys to your Easy Terms order . . see inside back cover for details

CRAFTSMAN Hubless V-Pulleys. Zinc alloy. Aluminum finish. Use side by side for multiple drives. Socket head set acrew. For \$\frac{1}{2}\sin\$. (O section) or \$\frac{1}{2}\sin\$. (A section) V-belts, except 9 LR 2901 for \$\frac{1}{2}\sin\$. (asly 9 LR 2903 in \$\frac{1}{2}\sin\$ and \$\frac{3}{2}\sin\$. In bores have standard keyway. State Catalog No. and bore size.

Catalog No.	Out. diam.	Bore, inches	Shpg. wt.	Each
9 LR 2901 9 LR 2902 9 LR 2903	4 /2 (II	· 2 % %	. 6 ounces	750
AA CRAF	TSMAN C	ast Iron 2-	PRANTA V.B.	lleys.

All Heavy cast from the language of Policy production work. Machined groovers, precision-reamed bores. Standard keywaya. Two socket head set screws with wrench, For ½ or ¾-inch V-belts.

9 LR 2904—State pulley diameter and bore size wasted.

	diam.		Shipping weight	Ench
4	in.	% % % % 1,1% % % % 1,1%	1 lb. 10 oz 2 lbs. 11 oz 4 lbs. 1 oz	\$3.69
7 8	in	%, %, 1, 1% %, 1	. 6 юн. 6 оп	8.98

BB CRAFTSMAN Die-cast Cone V-Pulleys, Alum num finish, For variable speed applications. 3 or step, Socket head set screw, For % or ½-in, V-belts, 1 and 34-in, bore have standard keyway. State size bore.

Catalog No.	Bore, in-	Step diam., in.	Shpg. wt.	Each
9 LR 2788 9 LR 2792 9 LR 2793	100 · 100 ·	3%, 2%, 2 4, 3%, 2%, 2 5, 4, 3, 2	1 lb. 4 oz. 1 lb. 10 oz.	\$1,49 1,89 2,09



#### CRRFTSMAN 50-inch and 72-inch Flexible Shafts . . deliver power anywhere you want it!











Removing rust



Drilling in wood or metal

, fast . . easy

A CRAFTSMAN Portable Shaft Outfit. Portable Base only, Three ball-bearing swivel casters. Base tilts about 30 degrees on its rim. Has holes for mounting 9 LR 2621 Multispeed Device (below). With bolts. Power bronze finish.

9 LR 2620-Shpg. wt. 6 lbs..........\$6.59

Multispeed Device only. For Base 9LR2620 above when using 50 or 72-inch Flexible Shaft, and ¼, ¼, or ½-HP 1750 RPM motor. Gives 3 speeds; about 875, 1750 and 3450 RPM. %-inch ballbearing shaft; smooth, quiet running. 2 cone-type pulleys; floating motor mount; V-belt; bolts. Power bronze finish. Height 12½ inches.

9 LR 2621—Shpg. wt. 9 lbs......\$23.95

CRAFTSMAN 50-inch Flexible Shaft. Fits ½ or %-in. motor shaft. Aluminum alloy handpiece and motor coupling. Precision ball-bearings. Black rust-resistant steel end fittings. 3/4-inch core. Spindle is 34-inch by 20 thread.

9 LR 2633—Flexible Shaft only, Ship-\$14.49 eight 6 pounds.....

9 LR 2634—Shaft Extension, 38 Inches long, Makes shaft above 88 Inches long, Shipping weight 3 pounds 2 ounces. , \$5.98

CRAFTSMAN 72-inch Flexible Shaft. Extra heavy duty construc tion. Extra long . . . get in more diffi-cult places for high speed drilling and grinding. Strong casing has spiral steel liner, an oil-resistant fabric jack-et, and a steel wire and braid reinforced heavy synthetic rubber cover. Will not scratch surfaces.

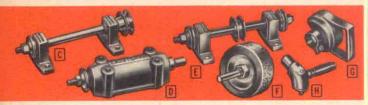
Chrome-plated steel handpiece and motor coupling both have extra large precision ball bearings for smoother operation and longer wear. Hand-piece is knurled for firm grip. Spiral steel outer reinforcement at motor end protects casing at point of wear, Black steel end fittings, Fits ½-in. or ¾-in. motor shaft; has ½-inch steel wire core. Spindle ½-inch by 20 thread.

Consists of casing, core, motor coupling and handpiece.

99 LR 02655L—Flexible Shaft without motor, Shipping weight 12 pounds. \$39.95

9 LR 2682-Replacement Core for above. Weight 3 pounds 4 ounces... 8.98

9 LR 2622-Replacement Core for 50-inch Rexible shaft or extension at left, Shipping weight 1 lb. 2 oz..... ...\$3.19



#### CRAFTSMAN Mandrels . . to build your saw, grinder, jack shaft, etc.

CRAFTSMAN Bronze-bearing Sow Mandrels. Steel shaft extends 1½ in. at threaded end; pulley end flattened for set screw. Washer diam. 1¾ in. 2 porous, permanently lubricated bronze bearings; ½-in. size (shaft ¾ in.) has 2½-in. diam. V-pulley. ¾-in. size (shaft ¾ in.) has 2½-in. diam. V-pulley. For ½-in. V-belt. Right-hand thread.

Catalog	Size	Shaft	Arbor End		VI.	Each
Number	in.	length	Threaded	lbs.	oz.	A. Care III
9 LR 4940	1/2	913/37 in.	½x20 in.	4	5	\$4.79
9 LR 4941	5/8	115/16 in.	%x18 in.	4	-11	4.98

D CRAFTSMAN Bull-bearing Sow Mondrels. Compact, one-piece cast-iron housing eliminates twist and misalignment. Mounting brings shaft closer up under top of table giving greater depth of cut. §4-in. steel shaft with machined flanges (one fixed, one removable). Washer diam. 1½ in. Pulley end of shaft extends 1½ in. has flat area for pulley set screw. Right hand thread only.

Catalog	Shaft	Arbor	Wt.		Each	
Number		Threaded	Extends	lbs.	oz.	cucii
9 LR 4953 9 LR 4954	918/32 in.	½×20 %×18	1¼ in. 1¾ in.	3	5	. \$6.98

New CRAFTSMAN Double-end Mondrel. Designed for more versatile operations. Use two attacks Fig. New CRAFISMAN Double-end Mondrel. Designed for more versatile operations. Use two attachments at the same time on right and left-hand threaded (½x20) spindle ends. With two porous, permanently lubricated bronze bearings. ½=in. diam. steel spindle (½=in. diam. at threaded ends) extends 1¼ in. beyond inside flange at each end, 2-in. diam. pulley (supplied) for ½-in. V-belt. Washers (2 at each end) are 1¾ inches in diam. Overall dimensions: height, 2.7½ inches; width, 3½ inches, length 9½ inches. 

Head Guards. With hand grip. Use with any 4-in, grinding or wire-scratch wheel. Shpg. wt each 1 lb. 3 oz.

9 LR 2637—For flexible short

with 15/16-In, diam, hand-piece, 19LR2633 above), \$3.98 9 LR 2638—For flexible shaft with 1%-in, diam, handpiece, (99LR02655L above)....\$3.98

G Sanding Drums. 1-inch face. For flexible shafts, drill presses etc. 1/4-in. plain spindle, 13/2 in. long. Use with collet chuck. With 1 abrasive sleeve, held by rubber drum.

Cat. No.	Diam.	Shpg. wt.	Price
9 LR 2497	1½	5 oz.	\$1.09
9 LR 2498	2¾is	6 oz.	1.19
9 LR 2499	3	9 oz.	1.49

9 LR 2442—Sanding Sleeves, For drums above, Fine, medium or coarse. State drameter and grif. Shpg. wt. 3 oz. Pkg. . 6 for 49c

H Angle Head. Cast aluminum head. Ball and needle bearings, 1-to-1 gear ratio. Rubber grip. Fits 99LR02655L flexible shaft

9 LR 2628—Shipping weight 2 lbs. 8 oz. . . . \$34.50



9 LR 2990—State Pattern Numbers wanted 4 f	or \$1.00

Number 1-Window Valance Number 83-Barnyard Animals Number 9-Bird Feeder Number 111-Wren House Number 313-Telephone Shelf Number 24-Wall Shelf Number 25-Magazine Rack Number 353-Tot's Step-Stool Number 580—Geese Wall Plaques Number 27-Window Valance Number 30-Window Valance Number 581—Rooster Wall Plaque Number 34-Giraffe Clothestree Number 587—Wise Owl Driveway Number 71-Tool Chest Marker Number 81-Lawn Ornaments Number 539-Primitives

#### 9 LR 2990—State Pattern Numbers wanted...... 3 for \$1.00

Number 309-Coffee Table Number 21-Hanging Bookshelf Number 311 — Modern Chair Number 435 — Colossal Candy Cane Number 29—Bathroom Valet Number 35-Knickknack Shelf Number 193-Modern Cabinet Number 533—Rooster Pin-up Lamp Number 301-Shadow Boxes

#### 9 LR 2990—State Pattern Numbers wanted...... 2 for \$1.00

Number 18-Bookcase Hide-A-Desk Number 247—Cartop Swimming Float Number 28-Dog House Number 263-Storage Wall on Casters Number 264-Wall-to-Wall Bookcase Number 32-Lawn Chair Number 33—Dream Doll House Number 312-Beverly Hills Chaise Number 323—Folding Picnic Table Number 42-Modern Bookcase Number 51-Tool or Garden House Number 331-Outdoor Xmas Greeting Number 430—Sliding Door Wall Number 53-Pony Ride Rocker Number 56-Foldaway Chair Number 431—Santa Claus Decoration Number 433 — Christmas Reindeer Number 73—Outdoor Fireplace Number 434-The Santa Claus Sleigh Number 78-Garden Chaise Number 315-Williamsburg Fence Number 90-Stand-up Bar Number 101-One-Car Garage and Gate Number 436-Record Cabinet Number 544 - Radiator Enclosure Number 531-Noel Christmas Greeting Number 548-Modern Web Chair Number 540-Madonna Christmas Number 554—Outdoor Dining Table

Number 576-Foldaway Workshop Card (4 feet high) Number 562-Choir Boys Christmas Number 586-Colonial Cobblers Bench Number 592—Outdoor Christmas Card Greeting Number 568-Stor-all Workbench Number 936—Outdoor Easter Greeting

Number 524—Rooster Weathervane Number 937—Garden Privacy Number 962-Storage Chest Partition Number 941-Rail Fence and Gate Number 126-Headboard Storage Unit

9 LR 2990—State Pattern Numbers wanted...... 2 for \$1.50

Number 270-Hutch Cabinet Number 89-Lean-To Tool Shed Number 589—Colonial Cupola Number 139-Wardrobe Number 155-Lawn Glider

#### 9 LR 2990—State Pattern Numbers wanted...... I for \$1.00

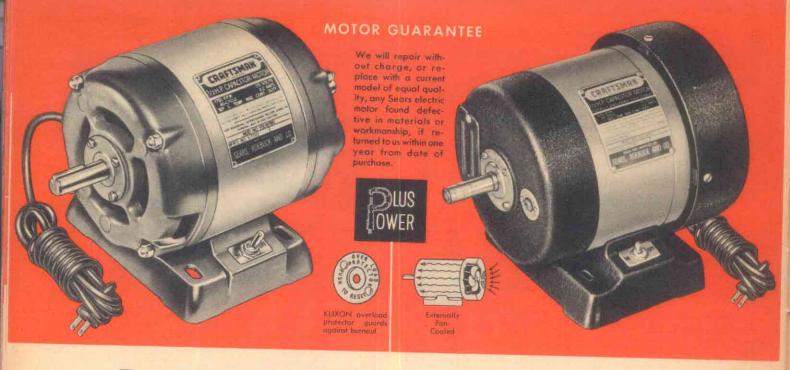
Number 85-Utility Boat Number 201-Kitchen Cabinets Number 266-Sportsman's Cabinet Number 575—6-foot Santa Claus Number 942A-Paint-it-Yourself

Number 15-Handy Workbeach

Number 113-Garage and Tool House Number 113—Garage and 1001 Ho Number 317—Sportsman's Kayak Number 249—Garden Tool House Number 112—Greenhouse Number 761—Two-Car Garage

Number 130-Rod and Gun Cabinet

Zone 4 SEARS 39 Xmas Mural, Window Size, 4x6 ft.



# Famous CRAFTSMAN Capacitor Motors

For medium to heavy starting loads . . Fully equipped . . Guaranteed one year

1/50 RPM \$350 DOWN \$3450

Ball-bearing Capacitor Motors . . built-in condenser reduces starting current; motor starts loads about 50% heavier than split-phase motors of the same rating. Will run continuously without strain or loss of efficiency. Grease-sealed precision ball bearings never need lubrication; permit use of motor in any position. All windings fully insulated with top-quality Nylon or Formvar insulation. Specially designed fan and baffles keep all parts of motor cool. Convenient on-off switch.

"Breakdown torque" (maximum turning strength) exceeds N.E.M.A. standards. All keyway shafts slotted for proper connection with pulley, tool, etc. \*/16-inch keyways; \*%-inch double-end shaft. With 8-foot cord and plug. For 115-volt, 60-cycle AC. Cast iron base; mounting dimensions 334x5 inches.

The second secon					
Catalog No.	H.P.	R.P.M.	Shpg. wt.	Cash Price	Terms
99 LR 01978K 99 LR 01980K 99 LR 01979K 99 LR 01981K	1/2 1/2 3/4 3/4	1750 3450 1750 3450	31 lbs. 29 lbs. 35 lbs. 33 lbs.		\$3.50 down \$5 mo. 3.50 down 5 mo. 4.00 down 5 mo.

Sleeve-Bearing Capacitor Motors. (Not shown.) As above, but have precision sleeve bearings; lubricated for normal life. Without on-off switch, overload protector. 4-foot cord, plug.

Catalog No.	H.P.	R.P.M.	Shpg. wt.	Cash Price	Terms
99 LR 01919K 99 LR 01930K 99 LR 01932K 99 LR 01931K	1/2 3/4 3/4	3450 1750 3450 3450	28 lbs. 36 lbs. 32 lbs. 38 lbs.	\$25.50 33.50 29.50 36.50	\$3.00 down \$5 mo. 3.50 down 5 mo. 3.00 down 5 mo. 4.00 down 5 mo.

LOW PRICES ALWAYS! Sears does not establish artificial "list" prices in order to allow so-called discount selling. Sears original prices are low prices.

### IMPORTANT

Buy the right motor to suit your needs

Split-Phase Motors: For easy starting loads or where maximum load is applied at full motor speed . . light power tools, etc.

Capacitor Motors: For medium to heavy starting loads, such as heavier power tools, paint sprayers, pumps, compressors, etc.

Mill-type Capacitor Motors: For hard-starting loads on production equipment, industrial bench saws, plan-

Repulsion-Induction Motors: For those extra-hard starting jobs. For low voltage lines or REA. Perfect for heavy-duty farm work.

**Totally enclosed Capacitor Motors** Protected from dust, dirt, moisture, etc.

1/2 HP \$350 DOWN \$3350 CEAR

For use on bench saws, jointer-planers and other wood working equipment. Totally enclosed . externally fan-cooled. Ideal for high-speed power tool use . with bench saw, jointer-planer, etc. . also for light industry. Guaranteed one full year against defects in materials and workmanship.

New Departure grease scaled, precision ball bearings. no lubrication. You can mount and use motor in any position. Nylon insulation resists heat and abrasion. Built-in condenser reduces starting current. KLIXON overload protector prevents motor burnout.

Each motor has single end keyway shaft; %-inch diameter; 1% inches long on 1-HP, and 14-HP; 21/4 inches long on 1-HP, Mounting dimensions 33/4x5 inches, For 110-120-volt, 60-cycle AC, except 1-HP motor which is for 115-230-volt, 60-cycle AC. With on-off switch, 8-foot cord and plug.

Order by catalog number from table below. Buy on Sears Easy Terms and equip your workshop NOW! See inside back cover for complete details.

Catalog No.	H.P.	R.P.M.	Shpg, wt.	Cash Price	Terms
99 LR 01901K	-36	3450	31 lbs.	\$33.50	\$3.50 dawn \$5 ma.
99 LR 01902K		3450	37 lbs.	37.50	4.00 dawn 5 ma.
99 LR 01903K		3450	40 lbs.	43.50	4.50 dawn 5 ma

Build your order up to \$20 or more ... use Sears Easy Terms to equip your shop. See inside back cover

### **NEW! Special-purpose Replacement Motors**

You can save yourself costly service calls by replacing defective appliance motors now. Keep a spare handy and avoid the worry and discomfort of an unexpected appliance failure.

Mringer-type Domestic Wosher Motors. Universal mounting with extended through bolts fits most makes. 4/6-HP 1725-RPM split-phase motor. 115-volt 60-cycle AC. 1/2-in. flatted shaft with 1/4-in. drilled hole. Rotation reversible at terminal board. 9 1R 1989—Shep. wt. 13 Pres. 17 50 9 LR 1989—Shpg. wt. 13 lbs.....\$17.50

B Oil Burner Motor, Replaces both 18 and 34-HP oil burner motors, 36-HP 1725-RPM split-phase motor, 110-120-yolt, 60-cycle AC. Meets N.E.M.A. standards. Rotation reversible at terminal board. Manual reset overload switch. 16-in. flatted shaft. Sleeve bearings. 20-in, lead length. 2-lug flange mounting. 73-in. between lugs. 99 LR 01984K-Shpg. wt. 24 lbs....\$20.95 C Single-speed Blower Motors. Replaces 16, 16, 14 and 16-HP furnace blower motors. 16-HP 1725-RPM split-phase motor. 115-volt 60-cycle AC, 65% overload capacity. Rated 5.8 amps. Rotation reversible at terminal board. Automatic overload reset. Single end 16-in. flatted shaft (with \$6-in. shaft adapter). Sleeve bearings. Mounting dimensions: 3 x 434 in. for 56 frame; 27/6x 414 for 48 frame. Single end 32-16 multing dimensions: 3 x 4 ½ in. for 56 frame; 2 1/16x 4 ½ for 48 frame.

99 LR 01983 - 56 frame, Wt. 20 lbs, \$2.50 down \$5 monthly. Cash \$20.95 99 LR 019835 - 48 frame, Wt. 19 lbs, \$2.50 down \$5 monthly... Cash 20.95

Two-speed Summer Cooling Fan Motor. As above but 1140 and 1725 RPM split-phase motor rated at 6.2 amp. 50% overload capacity. 99 LR 01971K—Shpg. wt. 30 lbs. \$2.50 down \$5 monthly....Cosh \$24.95

D Jet Pump Ball-bearing Motors, 3450-RPM Capacitor motors, 65% overload capacity. Clockwise rotation only. Automatic overload reset switch. 56-in. shaft. Sealed ball bearings, 576-in. between mounting lugs (4). N.E.M.A. standard face mounting.

Calding 140.		tage Amp,	Shop, wt.	Price
99 LR 01990K   99 LR 01991K	1/4 I	15 5.8 -230 8-4	25 pounds 27 pounds	\$26.95 29.95
99 LR 019905K   99 LR 019915K	16×20-inch	threaded stain!	ess steel shaft 25 pounds 27 pounds	\$28.95





### **Appliance Motors**

CRAFTSMAN 1/3-HP Capacitor Motor. Increased starting torque motor designed for replacement purposes on stokers, compressors, pumps, etc. Exceeds N.E.M.A. specifications for breakdown torque. Can handle more than TWICE its rated horsepower! Condenser re duces starting current; motor starts loads about 50% heavier than split-phase motors of

about 50% heavier than split-phase motors of same rating. Has overload protection. Precision bronze sleeve-type bearings. Motor can be mounted in any position. Easily reversed. Nylon insulated windings. Single-end %-inch shaft; 1¾ in. long; ¾<sub>16</sub>-inch keyway. Steel cradle-type base with rubber mounting. For 110-120-volt, 60-cycle AC. 1750 RPM. Mounting dimensions 3x4¾ inches. Guaranteed one full year against defects in materials or workmanship. Let \$2.50 down. in materials or workmanship. Just \$2.50 down and \$5 monthly.

99 LR 01970K-Shpg. wt. 26 lbs......\$23,50

CRAFTSMAN 1/2-HP Capacitor-start Motor. Same as above but more power for heavier applications. 1725-RPM, 115-230-volts, 60cycle AC, Rated 8.8 amp. (for 115 volts) or 4.4 amp. (for 230 volts). %-in. shaft. Mounting dimensions 3x3 1/4 in.

### Mill-type Motors

CRAFTSMAN Capacitor. 1 HP, 3450 RPM. For hard-starting loads in mills, factories, farms, etc. Ideal for compressors, larger saws, planers, production equipment, Formvar in-sulation, Built-in condenser, Shielded ball bearings, "KLIXON" overload protector. reversed, Guaranteed 1 year-see

opposite page.
On-off toggle switch in base. 1%-inch dou

ble-end shaft extends 1½ inches on both ends; ½6-inch keyways.

For 115-230-volt, 60-cycle AC. Mounting dimensions 5x5½ inches. With heavy 8-foot cord and unbreakable plug.

99 LR 01904L—Same motor as above, but has no cord, overload protector, on-off switch. Shipping weight 45 lbs. \$4.50 down, \$5.00 monthly. Cash \$40.50

CRAFTSMAN Heavy-duty Mill-Type Capacitor Motors. For factory, farm, construction use. 115-230 volt. Easily reversed.

%-inch single-end shaft extends 25/16

inches; 3/16-inch keyway. Mounting dimensions 5x5/4 inches.

99 LR 01987L—1-HP 1750 RPM, Shipping weight 61 pounds, \$5.00 down, \$5.00 monthly. Cash \$56.95 99 LR 01988L—1½-HP 3450 RPM, Shipping weight 58 pounds, \$5.00 down, \$5.00 monthly. Cash \$64.50

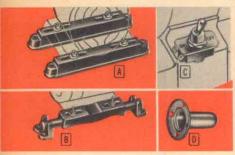
### **CRAFTSMAN Repulsion-Induction**

Guarantsed 1 year—see opposite page. We believe there are no better motors of this type made. Specially designed for hard-starting loads. Develops THREE to FIVE times rated HP when starting. Repulsion start, induction run. Low amperage draw when starting. Ideal for farm and R.E.A. lines, low voltage lines. Excellent for deep well pumps, large compressors, feed grinders, freezers, milking machines, etc. Meets all A.I.E.E., N.E.M.A., and central station requirements.

All have shielded precision ball bearings. . lubricated for 5000 hours . . can be run in any position. Cast iron frame . . efficient ventilation. Large air vents and powerful fan keep extra heavy windings cool. Easily reversed. Shafts have keyway, Instructions.

Sizes for almost every farm need. For best results use motor size recommended by manufacturer of unit to be driven, or a larger size. (Recommended size is usually on name plate.) Single phase, for 115-230-volt, 60-cycle AC. Check with power company on voltage, cycle, phase and capacity of your line.

Catalog Number	HP	RPM	Shaft size	Key Size	Base Mounting	Wt. Ibs.	Cash
99 LR 01936L 99 LR 01937L 99 LR M1938	16	1725 1725 1725	34 In. 34 In. 34 in.	% in.	5 x 5½ in. 5 x 5½ in. 5½ x 8 in.	41 65 83	\$46,95 58,95 87,95
99 LR 01939L 99 LR M1940	11/4	3450 1725	34 in. 34 in.	% in.	5 x 5% in. 6½ x 8 in.	43 93	70.95 115,95 89,95
99 LR 01933L 99 LR M1941 99 LR M1942	11/2	3450 1725 3450	34 In. 1 In. 14 in.	Marin.	5 x 5% in. 6% x 9 in. 6% x 8 in.	46 139 89	155,95
99 LR M1943 99 LR M1944	3 5	1725 1725	1 in. 1½ in.	½ in. ¼ in.	7½x 9 in. 8¼x10 in.	160 196	195.95 316.95



# 1/3-HP Split-phase Motors

E CRAFTSMAN for lightweight power tools, office machines, small ventilating fans, etc. Have power of many motors carrying a higher HP rating! 1750-RPM. Precision sleeve bearings; lubricated for normal life of motor; mount motor in any position. Nylon insulated windings resist heat and abrasion. Single-end %-inch shaft extends 1½ in. %-fe-in. keyway. For 110-120-volt, 60-cycle AC, Reversible. Cast iron base; mounting dimensions 3½x5½ in. 8-ft. cord, rubber plug. Guaranteed one full year.

light motor for the work loads your motor will handle. A larger motor of more powerful type will last years longer than one slightly too small. 99 LR 01966K—Shipping weight 24 pounds.....\$17.49

F Our finest CRAFTSMAN Split-phase Motor, Heavi-

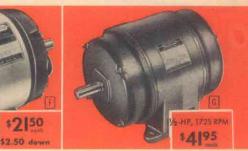
F Our finest CRAFTSMAN Split-phose Motor. Heavier duty than split-phase motor above. For use on easy-starting loads such as light power tools, fans, etc. Superior overload capacity can handle TWICE its rated horsepower.

Nylon insulated windings for better resistance to heat and abrasion. Exceeds maximum breakdown torques set down by N.E.M.A. New Departure grease-scaled ball bearings never need lubrication. Motor can be mounted in any position. Deep endbells, large fan and baffles cool motor. Double-end \$\frac{1}{2}\sigma\_1\$, in shaft extends 1\frac{1}{2}\text{ inches; }\frac{1}{2}\text{-in.}\text{ keyways.}

1750 RPM, For 110-120-volt, 60-cycle AC. Easily reversed. Cast iron base. Mounting dimensions \$\frac{1}{2}\text{-in.}\text{ inches. Motor comes complete with 8-ft. cord, plug. Guaranteed one full year against defects in materials or workmanship.

\$\frac{1}{2}\text{ PSI}\text{-Shipping weight 26 pounds. ....\$21.50}

99 LR 01975K-Shipping weight 26 pounds.....\$21.50



#### **CRAFTXMAN** 3-phase Motors

G Designed for hard-starting loads .. heavy-duty production work in shaps and factories. For steady day-in-day-out production work. Tremendous overload capacity for the tough jobs! Develop from 3 to 5 times their rated HP when starting. For 220-440-volt 60-cycle AC.

Equivalent replacements for motors on industrial, farm, construction equipment. Draw less current than single-phase motors of same rating. Meet all A.I.E.E., N.E.M.A. and central station requirements.

#### GUARANTEED ONE YEAR-SEE OPPOSITE PAGE

Shielded precision ball-bearings. You can use the motor in any position. Rugged cast iron frame for protection in use. . large air vents and powerful fan keep windings cool. Drip-proof housing enclosure. All windings Formvar insulated. Easily reversed. With key-way shafts.

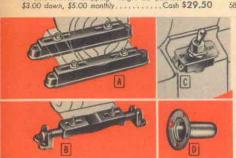
Motors weighing over 70 pounds are shipped freight (rail or truck) or express. All motors listed are sent from factory in Dayton, Ohio.

Use on 3-phase current only. More and more farms are being equipped with 3-phase current usually found only in industrial areas. Be sure to check with your power company before ordering.

Catalog Number	HP	RPM	Shaft size	Key Size	Base Mounting	Wi. Ibs.	Cosh
99 LR 1910KF 99 LR 1911KF 99 LR 1912LF 99 LR 1913LF 99 LR M1914F 99 LR M1915F 99 LR M1916F	1/2 3/4 1 11/2 2 3 5	1725 1725 1725 1725 1725 1725 1725 1725	% in. % in. % in. % in. % in. 1 in. 1½ in.	in in.	3 x 4% in. 3 x 4% in. 4½x 7½ in. 5½x 7½ in. 5½x 7½ in. 7½x 9 in. 8¼x10 in.	32 34 60 68 73 112 145	\$41.95 51.95 69.95 81.95 94.95 105.95 126.95

Only \$4.50 to \$5 down for any CRAFTSMAN 3-phase motor listed above

Zens 4 SEARS #41





9 LR 2279-Shipping wt. 3 lbs.,.....Pair \$1.69

B Floating Motor Rolls. Fasten clips near each tool, shift motor with rail attached, from tool to tool. For any motor less than 1 HP with 23% to 5-in. base mounting holes from center to center.

9 LR 2275—Roll and one pair clips included. Shipping weight 1 lb. 13 oz.....\$1.29

9 LR 2277—One pair of rail clips only. Shipping weight 9 ounces......39c

© "On-off" Motor Switch. Same as on motors 99LR01901K, 99LR01902K, 99LR01978K, 99LR01978K, 99LR01980K, 99LR01981K (on facing page) and grinders 99LR01950L, 99LR01951L, 99LRM1952 page 30. For ½-HP, 3450 RPM or smaller, Toggle handle, U.L. Appr.

9 LR 1921—Shipping weight 3 ounces.....79c D Shoft Sofety Cover, For unused end of double-end shafts. Reduces hazards of exposed whirling shafts. Protects operator from injury, protects shaft from damage. For 99LR01904L, 99LR01905L, 99LR01975K above and 99LR01978K, 99LR01975K, 99LR01980K, 99LR01980K of accing page. 9 LR 1967—Shipping weight 6 ounces.....35c

# **Budget priced Electric Hand Saws**



### EVERYDAY LOW PRICES

on Electric Hand Saws

Sears does not establish artificially high "list" prices in order to allow so-called "discount" selling. Sears original prices are LOW prices, designed to save you money every day.

### Versatile 61/4-inch model

Supery court, . guards against motor burnout . . prolongs blade life. 6¼-inch blade easily cuts 2x4's at 45°. Universal motor develops over 1 HP. Precision sleeve bearings. Sawdust blower clears midd line. Safety clutch . . guards against motor burnout Sawdust blower clears guide line of sawdust. Aluminum alloy housing; mottled-tan finish.

Maximum depth of cut, 23% in. at 90°; 13% in. at 45°, 110-120-volt 25-60-cycle AC, DC. UL approved. With chisel-tooth combination blade (%-in. round center hole), 8-ft. 2-wire cord, wrench. Guaranteed for 90 days against defects in material and workmanship.

99 LR 02784 - Saw without case, Shipping wt. 10 lbs... 

### Our lowest priced 61/2-inch saw

The ideal medium-duty saw for home workshops, do-it-yourself projects. Safety clutch protects saw against abuse and burnout. Saw cuts 2x4's at 45°. Motor develops 1¾ HP; 110–120-volt, 25 to 60-cycle AC, DC, UL approved. Precision bronze bearings. Depth of cut, 0 to 2 inches at 90°; to 1¼ inches at 45°. Aluminum alloy die-cast housing; mottled-bronze finish. Sawdust blower. With 6¾-inch chisel-tooth combination blade (¾ inch round center hole), 10-ft. 3-wire cord, plug adapter, wrenches. Entire saw guaranteed 90 days against defects. Saw converts to bench saw, chain saw or planer with accessories below. For extra blades

saw, chain saw or planer with accessories below. For extra blades and cut-off wheel see below.

99 LR 02790—Saw without case, Shipping weight 16 pounds. \$34,95 99 LR 027907K—Saw with case, Shpg. wt. 27 lbs, \$4,50 down... Cash 41,50

### \$3 TO \$5 DOWN buys any Sears Electric Hand Saw



### Low-priced Accessories to increase Portable Power Saw versatility

(A) (B) CRAFISMAN Ploning Accessories. Use horsepower of your electric hand saw to do BOTH portable and bench-type planing! Remove saw blade, attach portable planer attachment 9LR28454—and you can plane door edges, trim, etc., fast and accurately. Turn saw over with planer attached, clamp on legs and attach blade guard of kit 9 LR 28453—and you have a bench-type jointer-planer!

A Portable Planer Attachment. Use with saws on these 2 pages, or Black & Decker U-60, U-61, U-62, U-70; Skil 686, 687, 698; Porter Cable 125, A-6, 115, 507; Millers Falls 600, 610, 700; Stanley W-6; Mall 60; Portable Electric 614. Die-cast aluminum body, 2-knife blade moves at triple saw RPM. Fence adjusts to 45°. Cuts 2½ in. wide to ½ in. deep. 7½-in. shoe. 2 pulleys; V-belt; instructions. 20¾ in. long. 5aw not included.

9 LR 28454—Shipping wt. 9 lbs. 13 oz. \$3 dawn. . . . . . Cash \$29.95

B Bench Planer Conversion Kit. For use with 9LR28454 above to convert electric hand saw to bench-type jointer-planer.

Steel legs; removable planer blade guard; clamps, Holes for mounting on work bench. Instructions,

9 LR 28453—Sow not included. Shipping wt. 5 lbs............ \$4.95

C New automatic recoil Extension-cord Reel for portable power tools. Brings a clean, straight line of power anywhere it's needed. Eliminates hazardous tangled wire.

15-foot 3-wire cord rolls in and out from any position ... in any direction. Cord "latches" in any place ... slight pull "unlatches" for extension or retraction. Eyebolt mounting permits installation on wall or ceiling. UL approved.

9 IR 25024—Shipping weight 4 lbs. 4 oz. ... \$9.98 9 LR 25024—Shipping weight 4 lbs. 4 oz..... \$9.98

D Portoble Saw Guide. Use with any electric hand saw or portable sabre saw. For making fast, accurate angle cuts, compound miters (using bevel adjustment on saw), for laying out carpentry jobs, or use as regular protractor. Can be set at any angle from 0 to 75° right or left instantly. Heavy-duty 16-gauge steel.

Cuts can be made with a minimum of work by olacing saw sube adjusent to saw guide.

by placing saw shoe adjacent to saw guide straight-edge and guiding it along edge. 9 LR 1719—Shipping weight 3 pounds......\$3.95 E CRAFTSMANKromedge corbide-tipped Blodes, Long-wearing tungsten-carbide cutting tips make blades last 100 times longer than ordinary steel blades. Blade impregnated with hard, rust-resisting chrome deposits. helps throw off pitch and gim., resists rust, 6-tooth design., specially for electric hand saws. Round center hole knockout-bushed to take ½-finch or ½-inch arbor.

9 LR 3246—State blade dameter wonled.
614-inch diameter. Shipping weight 1 pound. Each \$8.95-614-inch diameter. Shipping weight 1 pound. Each \$8.95-714-inch diameter. Shipping weight 1 b, 10 cz. Each 9.50

General-purpose Cut-off Wheels. Use on electric hand saw, bench saw, grinder, polishing head, etc. For cement, tile, metals, etc. (NOT for wood.) Silicon carbide,  $^{1}_{1/2}$  in. thick. Max. RPM 10,000, Use with shatterproof glass shield or metal guards on tool.

9 LR 6471—6-inch diam. Fits 2 center hole sizes ½-in. square or round: % in. round. State shalf diameter. Shpg. wt. 5 az... \$1.49 9 LR 6474—7-inch diameter. Multipurpose fits arbors 13½ in. square, 1 in. round and 1 in. diamond, General purpose; % in. round center hole, bushed to ½ inch, Shpg. wt. 10 az... \$1.69

42 SEARS Zone 4

Table Top. Converts saws on these 2 pages to bench saws. 26x30-in. heavy-gauge steel; hinged for fast conversion. 2 miter-gauge grooves. Rip fence. Holes for bolting to bench. Miter gauge, saw guard not included.

99 LR 01718L—Shipping weight 33 lbs......\$21.95 9 LR 21046—Saw Guard Assembly for above. Guard,

olltter, non-kickback pawls. hpg. wt. 2 lbs. 4 oz..... 9 LR 2760—Miter Gauge, Fits above table top. See page 9 for description. Shpg. wt. 5 lbs. 2 oz.. 8.95

Chain-saw Attachment. Converts only 99LR 02789, 99LR02787, 99LR02796, 99LR02790 electric hand saws on these 2 pages to chain saws. Cuts timber to 10 in, thick with power to spare. Rips, crosscuts. For pruning and trimming trees, ripping heavy logs. Does many jobs in construction, building and industrial maintenance. Starts its own hole cuts through floors, walls and ceilings, Lightweight . easily, quickly attached. Saw not included. 33 down.

9 LR 27905-Shpg. wt. 3 lbs. 10 oz.. Cash \$29.95 9 LR 27904—Extra Chain-saw Blade for above, Shipping weight 10 ounces . . . Each 12.50



# Electric Hand Saws..guaranteed I year



Our most powerful saw . . motor develops over 2 HP (11-amp. rating)

· New electro safety switch protects motor against abuse from overloading . . automatically "cuts out" when motor is overloaded

CRAFTSMAN 71/2-inch Professional model

- · New automatic arbor lock . . just touch a button and arbor locks in place for quick blade changes. Use wrench in one hand for changing blades
- . Two-position guide knob . . adjusts to your comfort for easy, accurate operation
- · New telescoping rip fence . . compact . . self-storing . . accurately graduated

Our biggest and best contractor-type saw exclusively equipped with many of the latest advancements in electric hand saw engineering! Ideal for carpenters, contractors, factories, hobbyists, etc. Maximum depth of cut at 90°, 27/16 inches; at 45°, 21/16 inches. No-load speed 5800 RPM; full-load speed, 3800 RPM. Sealed ball and needle bearings. Graduated steel base plate.

With 7½-inch Kromedge chisel-tooth combination blade (½-inch round arbor hole) that lasts 3 to 5 times longer than conventional blades; 10-ft. 3-wire cord, plug adapter, wrench. Guaranteed 1 year (see above at right). See other important advantages described above at right. Saw converts to bench saw, chain saw, or planer with accessories listed and described on opposite page.

Steel Carrying Case. Fits any electric hand saw on these 2 pages. Space for blades, cord. 

### CRAFTSMAN 61/2-inch model

Heavy-duty contractor type .. our best 6½-inch electric hand saw! With safety clutch that protects motor against burnout and abuse from overloading. Kromedge blade lasts 3 to 5 times longer than conventional blades. Sealed ball and needle bearings. Graduated base plate and rip fence. Same guide line for all angles of cut. UL industrial approval.

Motor develops 1½ HP. Saw will cut a 2x4 at 45°. Tilt adjustment, 45° to 90°. Depth of cut, 0 to 2 in. at 90°; 1½ in. at 45°. No-load speed 4600 RPM; full-load speed 3400 RPM. With 6½-in. Kromedge chisel-tooth combination blade (½-in. round arbor hole); 10-ft. 3-wire cord, plug adapter; wrenches. Guaranteed 1 vear (see above). See other important

wrenches. Guaranteed 1 year (see above). See other important advantages described above. Saw converts to bench saw with table top 9LR01718L; to

chain saw with attachment 9LR27905; to portable or bench-type planer with 9LR28454 and 9LR28453—all on opposite page. For extra blades and cut-off wheel see opposite page. 

Zone 1, 4 SEARS :43



### You can put your faith in Sears Low Prices

Sears does not establish artificial "list" prices in order to allow so-called "discount" selling. Sears original prices are LOW prices, designed to save you money every time.

### CRAFTSMAN 1/4-inch Heavy-duty Drill Kit . . choose pistol or saw grip

You get a fine-quality, powerful Crapts-man drill in your choice of either saw or pistol-type grip styles—plus drill bits for use on wood, metal or masonity; screw pilots for drilling, countersinking and coun-terboring screwholes—and a heavy-duty steel case that holds entire outfit.

CRAFTSMAN ½-inch capacity electric drill is same as drills 9LR770 and 9LR771 described on page 46. Develops ½ HP. Precision ball and needle bearings. For 110-120-volt, 25-60-cycle AC or DC. Entire drill UL approved. (Industrial Standards). Guaranteed by Sears for one year against defects in materials and workmanship.

Complete 55-piece set also contains: 6 solid-shank power wood boring Complete 55-piece set also contains: 6 solid-shank power wood boring bits (§§ to 1-in. diameters); 4 carbide-tipped masonry drill bits (sizes ½ to ½ inch), for drilling holes in concrete, brick, stone, etc.; 13 high-speed jobber-length drill bits (sizes ½ 16 to ½ in.) for use in wood or metal; 13-piece wood-screw pilot bit set (with depth adapter) for screw sizes 4 to 12; twelve 6-inch sanding discs; 5½-inch rubber back-up disc; adapter; and 6½-inch lamb's wool polishing bonnet.

Set comes packed in 7½-X10x13-in. steel carrying case with these features: a spring clip that firmly holds saw-grip or pistol-grip electric drill and stores electric cord; two compartments for other attachments; and a portable drill bit holder that carries all 36 drill bits included in set. Case stands up or mounts on workshop wall, has drop front for easy access to accessories.

99 LR 01802—55-pc. Set with pistol-grip Drill. Shpg. wt. 15 lbs. . . . . Cash 44.95





#### CRAFTSMAN Medium-duty 42-piece 1/4-inch Drill Kit . . choice of drills

Good basic kit for home or shop. Choose pistol-grip or saw-grip Craftsman 1/6-HP 1/4-Inch intermittent-duty electric drill, same as 9LR790 or 9LR791 described on page 46. UL approved. Drill guaranteed by Sears for 1 year against defects. For 110-120-volt, 25 to 60-cycle AC-DC.

42-piece set also includes: 10 high-speed jobber-length drill bits (sizes 1/4, to 1/4 in.) for wood or metal; 9-piece interchangeable power wood bit set (sizes 1/4 to 1 in.); 5 woodscrew pilots for drilling, countersinking or counterboring holes for wood screws (for screw sizes 4 to 12), with depth adapter; twelve 5-inch sanding discs; 4/4-in. rubber backup disc; adapter; and 5/4-in. lamb's wood polishing bonnet. Entire kit packed in 6/4x7/4x13-inch steel carrying case that stands up or pounts on well. mounts on wall.

#### Light-duty 32-piece 1/4-inch Electric Drill Kit

Our lowest priced electric drill kit. Provides enough equipment to give you good results at a saving. Contains accessories for drilling, sanding, polishing and grinding jobs in the home workshop. Lightweight, compact, intermittent-duty, ¼-inch capacity, pistol-grip drill is same as described under pLR764 on page 46. Has geared key chuck. Drill UL approved; guaranteed by Sears for 90 days against defects in materials or workmanship. For use on 110-120 volt 60-cycle AC only, 32-piece set also includes: 5 high-speed drill bits; twelve 5-inch sanding diese; rubber back-up dies; buffing-compound bar; grinding wheel; buffing wheel; wire wheel; buffing bonnet; 5-piece screw pilot set; arbor; washers; 7x4x11½-inch metal box.



A CRAFTSMAN Doweling Jig. Six twist drill size holes (2/16, 34, 3/16, 36, 14, 16, 18) turret.

Sliding carriage adjusts back and forth. Takes material up to 4 inches in width. Extra sturdy cast aluminum alloy frame. Size 614x3x234 inches.

9 LR 4186—Shipping wt. 3 lbs.......\$5.98

B Power Sewer Auger. Fits directly onto your ¼-inch electric drill. Avoids costly clogged sewers.

25-foot auger clears sinks, bathtubs, toilet bowls, floor drains and outside sewers of sand, paper, grease, etc.

Spring steel with revolving spear point digs through stoppages. Flexible for sewers with short, sharp bends. 25 ft, long, ¼ in. round. Won't kink.

90 tR 01845—Shop, wt 15 lbs. 99 LR 01845-Shpg. wt. 15 lbs. .... \$19.98



storage case. 9 LR 6711—Shpg. wt. 1 lb.....\$10.98

9 LR 6711—Shpg. wt. 1 lb. ... \$10.98

CRAFTSMAN Carbide-tipped Masenry Drills. Our best! Screwtype flutes clean out drilled holes. Tungsten carbide tips—bardest metal made by man! Set of 6. One each, sizes ¼ to % inch listed under 9LR6730 below. In bandy case. Wt. 1 bi. 1 oz. 9 LR 6731—Set of 6 for \$11.49

9 LR 6731—Set of 6 for \$11.49

9 LR 6730—Individual Sizes. Please state size wanted from table below.

Size Shank | Length | Shpg. wt. | Each | Signature | Sign

E CRAFTSMAN Carbide-tipped Masonry Drills with spiral flutes. Drill quickly, easily to 3 in deep, 9 LR 6747—4-piace Set. One each of 4-inch sizes below. In plastic case \$4.49 Shipping weight 60. inch sizes below. In plastic case Shipping weight 6 oz. \$4.4 9 LR 6745—Individual drills. Case not included State size

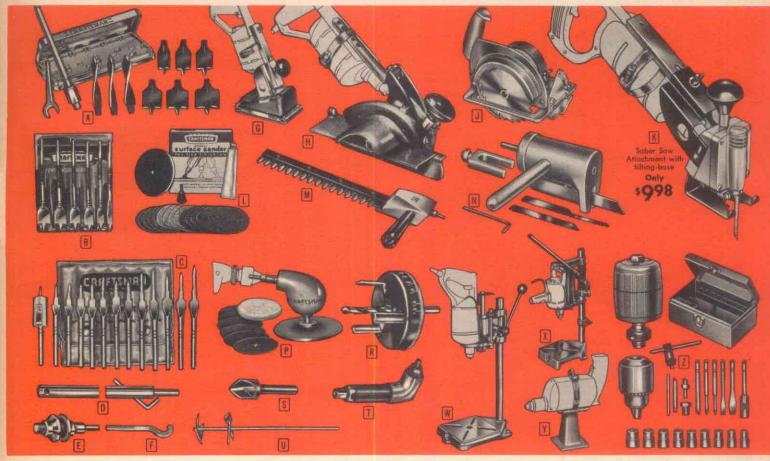
with the same	THE PARTY OF THE P										
Size   S		Shank	Length	Shpg. wt.	Each						
1/4	in.	14 in.	4 in.	1 oz.	98c						
16	in.	1/4 in.	4 in.	1 oz.	\$1.19						
36	in.	14 in.	4 in.	2 02.	1.29						
	in.	¼ in.	4 in.	3 oz.	1.59						
1/2	in.	38 in.	6 in.	5 02.	1.98						
76	in.	1/2 in.	6 in.	8 oz.	2.49						
26	in.	/2 in.	6 in.	10 oz.	2.98						
78	III.	12 in.	6 in.	12 oz.	3.98						
-10	111	1/6 177	fo in	15 00	4 50						

CRAFTSMAN 4-pc. Wood Drill
Use with //z-bon steel: ½-in. shanks.
Use with //z-bon steel: ½-in. shanks.
½-in. 53/6-in. long. Plastic caste.
½-in. 53/6-in. long. Plastic caste.
½-in. 53/6-in. long. Plastic caste.
½-in. 52/39
§-LR 6717—Individual CRAFTSMAN Wood Drills. As in set above.
Shpg. wt. 4-oz. State size.
½-in. Each 55e ½-in. Each 57e.
½-in. In Each 55e ½-in. Each 57e.
½-in. In metal or wood. Sizes ½-½-½-in.
½-in. long. In plastic case.
½-in. ½-in. jul. 19-in. Jul. 19-in.
½-in. long. In plastic case.
½-in. 5e in. 24-in. shanks.
½-in. 5e in. 24-in. shanks.
½-in. 5e in. 3e in. Jul. 19-in. Jul. 19-in.
Each. 5e in. 3e in. Jul. 19-in. 9 LR 8839—Shpg, wt. 12 oz., \$5.49
CRAFTSMAN 7-pc. High Speed
Drill Set. (Not shown.) Can be used
in cast iron, steel and steel forgings.
16. 372, 34. 532, 34e, 372, and 34-in.
Lengths 134 to 4-in. Plastic case.
9 LR 8637—Wt. 7 oz., ... Set \$2.98
CRAFTSMAN 10-pc. Drill Sets
(not shown). In sizes: 156. 354 132.
364. 764. 364. 372, 34e, 372, 34e.
9 LR 8638—High Speed Steel. In
plastic case. Shpg. wt. 8 oz., Set \$3.89
9 LR 8632—Carbon Steel. In plastic
pouch. Shpg. wt. 4 oz. ... Set \$2.19



44 SEARS Zone 1, 2, 3, 4

### Make your Drill a new power tool every time you change Accessories



B CRAFTSMAN Power Wood Boring
Bits. New design permits quick, easy
drilling with ½ or ½-inch power drills
or drill press. Bores smooth, accurate
holes (¾ to 1-in. diameter; up to 5
inches deep) in hard or soft wood in.
ANY direction. even through knots.
Chips clear automatically. Made of
alloy steel, 6½ in. long.
9 LR 2092—Set of 6, One each of
sizes up to 1-in. below. Wt. 12 oz. Set \$3.69

#### Individual Power Boring Bits.

Catalog No.	Size	Shpg. wt.	Each
9 LR 2093	% in	2 oz	59c
9 LR 2094	1/2 in	2 oz	59c
9 LR 2095			
9 LR 2096			
9 LR 2097			
9 LR 2098			
9 LR 20982			
9 LR 20983	. 1/4 in	5 OZ	79c

C CRAFTSMAN Wood Screw Pilot Bits for countersinking, counterboring. 9 LR 4204—13-pc. Set. One each of sizes listed under 9LR4201 below plus "stop." Plastic pouch. Wt. 1 lb. . . . . \$3.98

9 LR 4203—5-pc. Set. Sizes 4-5x% in.; 6-7x% in., 8-9x1 in.; 8-9x1 ½ in.; 10-12x1 ½ in. Automatic "stop." Shpg. wt. 8 oz...\$1.69

### 9 LR 4201 —Individual Wood Screw Pilot Bits.

Length	Screw Size	Shpg. wt.	Each
1/2 in	4 and 5	2 oz	290
	4 and 5		
% in	4 and 5	2 oz	290
% in	6 and 7	2 oz	290
% in	6 and 7	2 oz	290
I in	6 and 7	2 oz	290
	8 and 9		
1 in	8 and 9	2 oz	290
1 1/4 in	8 and 9	2 oz	290
11/2 in	8 and 9	. , 2 oz	290
	10 and 12	2 oz	290
11/4 in	10 and 12	2 oz	290
11/2 in	10 and 12	2 oz	290

D 12-inch Power Bit Extension. 9 LR 2090—With setscrew wrench. Fits bits at left, Wt. 10 oz.......\$1.59

F CRAFTSMAN Chuck Wrench. 9 LR 20515—Shpg. wt. 3 oz....... 19c

G CRAFTSMAN Sanding Attachment. Fits most 1/4-inch electric drills. Die-cast housing, Rubber-mounted base, 2-to-1 ratio.

9 LR 2719—Wt. 4 lbs, 13 oz.......\$9.98

CRAFTSMAN Planer Attachment, Cuts 113/6 in. wide; adjusts to ½-in. maximum depth of cut. Fence adjusts to a full 15°; 10½ in. long. Steel bevel gears give 2-to-1 ratio over drill speed. 1-in. steel 6-flute cutter (outside diam.). 9 LR 2632—Shpg. wt. 4 lbs. 8 az...\$10.98 9 LR 26325—Replacement Cutter for 9LR2632 above. Shpg. wt. 3 oz......\$1.98

CRAFTSMAN Saw Attachment. For most ½-in. electric drills, especially those with power of 9LR770 or 9LR771 (page 46). Base tilts 45°. 5½-inch blade; cuts 2x4's at 90°.

9 LR 2626—Shpg. wt. 3 lbs. 5 oz....\$9.98

Kromedge Chisel-tooth Combination Blade.

Please state blade size wanted.

9 LR 3240—For obove, 5/2x3/4—/2-in.
round center hole. Shpg. wt. 8 oz...\$2.25

9 LR 3240—For former no. 2606. 4x1/2 -%-in, center hole, Shpg. wt. 5 oz...\$1,49

CRAFTSMAN Saber Saw Attachment. Fits any 1/2-in. electric drill. For wood cutting. Die-cast housing. 9 LR 1852—Wt. 3 lbs. 10 oz........\$9.98

CRAFTSMAN 5-inch Rotary Surface Sander Kit. Rubber universal joint allows drill to be used at almost any angle to work surface . . disc surface maintains full contact. Use with any 14-inch electric drill. 9 LR 2847—Shipping wt. 12 oz.....\$2.98

CRAFTSMAN Sanding and Polishing Kit. For ¼-inch electric drills or flexible shafts. Rubber back-up pad; ¼-inch chuck adapter and mounts; abrasive discs listed; lamb's wool bonnet. 9 LR 2841 — With three 5-in. obrasive discs, Shpg, wt. 1 lb........\$1.49 N CRAFTSMAN Roto-Saw Attachment.
Converts 1/4-in. electric drill, drill
press to power saw, filing machine. Cuts
straight, irregular shapes in wood, metal, etc. 5-in. hard rubber handle; wrench;
drill press adapter. With 3 blades,
9 LR 2508—Shpg, wt. 2 lbs. \$9.98

Star 2008—shpp, w. 2108.

Extra Blades. State fine, medium, coarse, 9 LR 2507—fine tooth edge. 24 teeth.

Shipping weight 3 oz. Set of 3 for 49c
Medium tooth edge. 14 teeth. Shipping weight 3 ounces Set of 3 for 49c

Coarse tooth edge. 7 teeth. Shipping weight 4 ounces Set of 2 for 49c

P CRAFTSMAN 10-piece Angle-drive Buffer-Sander-Polisher, Adds 2 more drill speeds. Never needs oil, With angle head, speed adapter, polishing bonnet, rubber plate, six 5-in. sanding discs. For extra discs, see below.

9 LR 2604—Shpg. wt. 2 lbs......\$6.98 

Open coof grif for heavy or old stock, or gummy materials. Package of 3, 9 LR 2542—Shpg. wt. 2 oz....... 3 for 39c

R Hole Saw Attachment. Drills any size in wood from 1½ to 2½-in. diam. dial indicator sets exact size. 9 LR 2566—Depth of cut 1½ in. Shipping wt. 1 lb. 8 oz. \$4.98

Extra Blades. Set of 3, same size; for 9LR2566. Used as a unit.

Size..... Long Medium Short
Depth cut. . 13½ in. 1½ in. 1½ in.
9 LR 25665—Wt. 3 az. State size. . Set 49c

Schrisman Countersink Bit. High speed steel. For metal, wood. Use in electric drill, drill press, hand drill. 5 flutes; 82° head. ½-in. size. 9 LR 6716—¼-in, round shank.
Shipping weight 4 ounces.....\$1.49

CRAFTSMAN Angle-head Attachment. Fits any ¼-in. electric hand drill with ¾-in. x 24 spindle. 9 LR 1850-Shpg. wt. 1 lb. 10 oz.....\$4.98 New "feature-packed" Electric Drill Stand, Universal mounting bracket fits all Sears A and ½-in. drills (and most competitive models). Has rack and pinion mechanism; 1-inch heavy rolled tubing for the column; universal type mounting for other drills. Locking depth gauge . . 0 to 3-in. 18 in. high. 4½-in. throat depth. 6x6-in. slotted work surface. Cast aluminum frame.

9 LR 2592—Shipping wt. 7 lbs. 14 oz.....\$9.98 X CRAFISMAN Electric Drill Stand. Converts 9LR25831 and 9LR25802 (page 47). ½-inch electric drills to drill presses. 27 in. high. Head rotates 360°. Throat depth 6 in. 7½x 7½-in. work surface. 99 LR 02563K-Shipping wt. 26 lbs.....\$19.98

9 LR 25654-Wt. 6 lbs. 2 oz.... CRAFTSMAN Reversible Screwdriver and Speed Reducer Attachment, Fits any electric drill, drill Reducer Attachment, Fits any electric drill, drill press... increases torque 6 to 7 times! Drives all screws... or removes them. Use with ¼-in. drive socket to install or remove nuts, bolts.-pc, aluminum housing. With medium size standard screwdriver bit; No. 2 Phillips-type screwdriver bit; ¼-in. square drive adapter; chuck adapter; wrench pin; instructions. For drilling and tapping use with ½-in. chuck (9LR2142 on page 27).

9 LR 25656—Shpg. wt. 1 lb. 15 oz......\$14,98

9 LR 25656—Shpg. wt. 1 lb. 15 oz......\$14.98 9 LR 4199—3 Regular Replacement Screwdriver Bits. (Small, medium, largel for CRAFTSMAN 91R25656 above, 91R25952 below. Wt. 6 oz.......\$1.89

CRAFTSMAN Screwdriver Attochment, (Not shown.) For ¼-in, electric drills. With one standard and one No. 2 Phillips-type bit. 9 LR 25952—Shpg. wt. 1 lb. 3 oz.........\$4.98

Zone 1, 2, 3, 4 SEARS 45

# You can put your faith in Sears Low Prices

Sears does not establish artificial "list" prices in order to allow so-called "discount" selling. Sears original prices are LOW PRICES every time.

## CRAFTSMAN Drills offer so much more

### Get these Plus Power advantages with every **CRAFTXMAN** Drill

- Aluminum alloy die-cast housing. Lightweight . . compact . . won't rust
- Entire drill-not just the cord-Underwriters' Labs., Inc., approved
- Trigger switch locks for continuous running; safety release
- ▲ Precision-geared key or industrial type self-tightening chuck
- Universal motor for 110-120-volt 25-60-cycle AC or DC
- Built to handle all 14-inch drill accessories . not just for drilling



### CRAFTSMAN 1/4 and 5/16-inch capacity Electric Drills.. backed by I-year guarantee

#### CRRFTSMAN 1/4-inch Medium-duty Drill

For the shopowner who wants both power and For the snopowner who wants both power and dependability. Die-cast aluminum alloy frame. Precision-geared key chuck (3/-inch capacity). Single-reduction steel gears. Precision bronze bearings; nylon thrust bearing. Trigger switch lock for continuous running. UL approved.

No-load speed, 2250 RPM; full-load, about 1400 RPM. Develops 1/4 HP. 1.6-amp. motor; 110-120-volt, 25-60-cycle AC-DC. 6-ft. cord, plug. Drill bit not included.

A 9 LR 790—Pistol-grip Drill without case. Shipping weight 3 lbs. 8 oz. . . . . . . . . . \$14.98

B 9 LR 791—Saw-grip Drill without case. Shipping weight 3 lbs. 12 oz..... With case. (See 9 LR 1830 at right.)

9 LR 1831—Pistol-grip, Shipping weight 8 lbs, 2 oz. Drill bit not included. ..... 18.98 9 LR 1832—Saw-grip. Shipping weight 8 lbs. 6 oz. Drill bit not included

CRRFTSMAN 1/4-in. Drill develops 1/5 HP

Handles ALL 14-inch accessories. Die-cast aluminum alloy frame. Precision ball and needle bearings. Double reduction gears. Precision-geared key chuck; 14-inch capacity. Chuck speed: 1900 RPM no load; about 1200 RPM full load. 2 appr. preter develops. 14 19, 120. speed: 1900 RPM no load; about 1200 RPM full load. 2-amp. motor develops ½ HP; 110-120-volt, 25-60-cycle AC-DC. With 10-foot, 3-wire cord, plug, and adapter. Guaranteed 1 year. UL. approved (Industrial Standards). Drill bit not included. Shpg. wt. 4 lbs. 4 oz.

C. 9 LR 770—Pistol-grip, 7½ in, long......\$19.98
D. 9 LR 771—Sow-grip, 10½ in, long......\$19.98

Drill with case. (Case same as 9 LR 1830 at right.) Drill bit not included. \$2.50 down.

9 LR 1838—Pistol-grip, Shpg. wt. 8 lbs. 10 oz. \$23,95 9 LR 1839—Saw-grip, Shpg. wt. 8 lbs. 14 oz. . 23.95 GUARANTEED! If any Craftsman electric drill on this page shows any defects in materials or work-manship, we will repair it at no charge to you if returned within one year from purchase date. CRRFTSMAN 1/6-inch Drill with exclusive chuck

Develops 3/2 HP. Now with the best chuck we've ever seen! Same type 3-jaw tool-steel chuck as used on precision machines in industry where great holding power and accuracy count most.

Flip chuck collar and bit locks rigidly in place . won't come loose even if drill stalls under load. Chuck unlocks with easy twist . lets you change drill bits fast. Drill has exclusive spindle lock device for removing chuck. 3-amp. motor. Double reduction chrome-moly-steel gears. Ball and needle bearings. No-load speed 1800 RPM; full-load about 1200 RPM. With 10-foot, 3-wire cord, plug, and adapter. UL approved (Industrial Standards). Bit not included.

Drill without carrying case. Drill with case. (Case described below.) 9 LR 18375—Pistol-grip, Shipping weight 9 pounds 12 ounces. \$40.95 9 LR 18365—Saw-grip, Shipping weight 11 pounds. 40.95

9 LR 18365—Saw-grip, Shipping weight 11 pounds.
9 LR 1830—Steel Case, 6½x7½x/3 in, For ¼, ½s, and ½-inch drills on this page, Shipping weight 4 pounds 10 ounces.
\$4.98
9 LR 2304—Chuck only (described above). %-inch x 24 thread. Shipping weight 14 ounces.
\$14.98

### /4-inch Economy Electric Drill

...... 18.98



Our lowest priced drill for intermittent duty. Small and compact.. will fit into small spaces for close-quarters work. Light-duty drill for handyman use around the house or workshop.

1.6-amp. 16-HP universal motor for 110-120-volt, 60-cycle AC. Has geared key chuck. Die-cast aluminum alloy housing is rust resistant. Popular pistolgrip handle. grip handle.

Oil-impregnated self-lubricating pre-cision sleeve bearings. ½-inch capacity. Formwar insulation. Single-reduction gears. Locking trigger switch for con-tinuous running. Safety release on switch. Approved by UL Lob. Inc. Drill guaranteed for 90 days against defects in materials or workmanship. 8% in-ches long. With 6-foot cord and plug. 9 LR 764-Shipping wt. 3 lbs. 12 oz . . \$12.98

EQUIP YOUR WORKSHOP on Sears Easy Terms. See inside back cover

### CRAFTSMAN 3/8-inch Standard duty Drill



Bigger capacity chuck and slower speeds deliver more power for heavier jobs. Drives masonry bits, Guaranteed 1 year, Universal motor for 110–120-volt, 25–60-cycle AC-DC. Double reduction steel gears, Precision ball and needle bearing construction. Precision-geared key chuck; <sup>1</sup>/<sub>16</sub> to <sup>3</sup>/<sub>5</sub>-inch capacity. No-load speed: 1150 RPM. Trigger switch. 10-foot 3-wire cord; plug and adapter. Bit not included, UL approved (Industrial Standards).

G 9 LR 785—Pistol-grip without case. 8½ in, long. Shpg. wt. 4 lbs. 10 oz. \$27.95

9 LR 784-Saw-grip without case, 11% in. long. Shpg. \$27.95

With case, (Same as 9 LR 1830.) 

9 LA 1834 Saw-grip, Shpg. 31.95



### **CRAFTSMAN Impact Tool**

#### A portable powerhouse for workshop, farmers, mechanics, etc.

It's really an amazing tool! Look what it can do: Bore wood to 2-inch diam.; drill steel to ½-inch diam.; thread rod to ½-inch diam.; drill masonry to ½-inch diam.; set and remove nuts, bolts; works as power screwdriver. ½-inch square drive impact tool (4-amp.) with grease-sealed ball bearings. . develops over 100 ft.-lbs. driving torque. Reversing switch in handle. For 110-120-volt, 25-60-cycle AC-DC. With 15-foot 3-prong safety cord and adapter. Bit and chuck not included.

9 LR 1885—Impact Tool only, Shipping weight 11 pounds..... 99 LR 018853—Impact Tool, Carrying Case and Chuck (9LR2253 below). Shpg. wt. 19 lbs. 76.95 

### CRAFTSMAN 2-speed Sander-Polisher

#### Easily converts to %-inch 2-speed Drill with available chuck

It's the power tool for all the family. Heavy enough to handle Dad's big jobs around the workshop, garage, etc., yet light enough for Mom to use on furniture etc. You get the right speed for every job because this sander-polisher has two speeds to work for you... high (2400 RPM) for sanding and low (750 RPM) for polishing. Trigger switch has safety lock... stays on for continuous running. Handle mounts on either side for better control. 110-120-volt, 60-cycle AC.

Has 5-inch capacity. Polished aluminum finish... aluminum alloy housing. Comes complete with polishing bonnet, rubber back-up disc, 6 sanding discs (2 fine, 2 medium, 2 coarse), 6-foot cord. UL approved. Guaranteed 1 year.

\$24.95

9 LR 2776 - Shipping weight 5 pounds 14 ounces...

Precision-geored Key Chuck, with key. 1/64 to 34-inch capacity. Converts Sander-Polisher above to a 34-inch capacity drill. This makes the tool even more versatile! Use the low speed for 34-in, drill bits and the high speed for 1/4-in, and smaller.

CRRFTSMAN Guarantee: If any CRAFTSMAN partable electric hand tools show defects in materials or workmanship, Sears will repair or replace it at no extra charge if it is returned within one year from date of purchase



### CRAFTSMAN quality Drills . . for home, farm, garage and industrial use

#### 1/2-inch "Close-quarters" Drill

Our lowest priced 1/2-inch electric drill. Inexpensive enough for the home workshop, yet has features of more costly drills.

Small enough for handling ease, yet develops 1/4 HP. Perfect for garage, farm, installation or repair work because of high capacity, light weight (just 7 lbs. 12 oz.). Triple reduction gears. Drives 14-inch bit into steel, I-inch bit into hardwood without stalling.

Aluminum alloy housing. Locking switch.

Specifications: No load speed 425 RPM. Capacity.

Specifications: No-load speed 425 Krim. Capacity, ½ in. Ball and self-lubricating bronze bearing con-struction. Thrust bearing on spindle. Length, 14 in. Motor 110–120-volt, 25–60 cycle, AC-DC. Geared key chuck. 7-foot, 3-wire cord, plug adapter. UL ap-proved. (Industrial Standards.) Drill bit not included.

9 LR 25831—Shipping weight 10 pounds. \$3.00 down, \$5 month......\$29.95

#### 1/2-inch Drill with great new chuck

New CRAFTSMAN continuous-duty Electric Drill now with amazing new 3-jaw chuck. Same type as used on

with amazing new 3-jaw chuck. Same type as used on precision machines in industry where great holding power and accuracy count most. Flip chuck collar and bit (not included) locks rigidly in place. grips with the power of a vise. unlocks fast for easy bit changing. It's our best ½-inch drill. 4.5-ampere motor develops ¾ HP. Ideal for farm use, plumbers, electricians, light industry, etc. Anti-friction bearings. ball-bearing armature. Triple reduction gears. Double-pole switch. Auxiliary top handle removable. UL approved. (Industrial Standards.) 13 inches long. No-load speed 550 RPM; full-load about 350 RPM. With 7-ft. 3-wire cord, plug adapter. Bit not included. plug adapter. Bit not included.

9 LR 25802-Shipping wt. 12 lbs. \$5.00 down, \$5 month. \$46.95 9 LR 2305—New 3-jaw tool steel chuck for above. Ball-bearing mounted. 1/2x16 thread. Shipping weight 2 lbs. 3 oz. . . . . \$15.98

#### 3/4-inch Production-type Drill

CRAFTSMAN industrial quality electric drill. Our finest professional model. Meets the most exacting requirements of shop or factory use. Plenty of surplus power...won't stall ever when used with 34-in, drill bit. Powerful 7.5-amp. motor develops over 1 HP.

Triple reduction gears mean greater torque for fast, clean cutting. Ball and needle bearings. Underwriters Laboratories approved. (Industrial Standards.)

Double-pole switch locks for continuous running. Top and rear handles removable for working in tight spaces, No-load speed 300 RPM; full-load 175 RPM.

With 10-ft. 3-wire cord. plug adapter. Universal motor 110-120-volt, 25-60-cycle AC-DC. Drill bil shown in drill not included.

99 LR 02587K-Shpg, wt. 22 lbs. \$5 down, \$5 month. .\$79.95

Mon# 1, 3, 8, 4 SEARS 47

# Portable Sabre Saws offer workshop versatility

### Get these 6 Plus Power advantages with all 3 Sabre Saws on this page

- Eight Saws in One . . rip saw, crosseut saw, coping saw, jig saw, band saw, scroll saw, keyhole saw, and hack saw.
- 2 Cut wood, plastics, plywood, wallboard, leather, metals, hard rubber.
- Cut large sheets . . make blind cuts for electrical outlets, etc. without drilling a hole.
- 4 Die-cast aluminum alloy housing. Steel base plate. Saws (A) and (C) have top handle control.
- Fan-cooled universal motor; clears sawdust. UL approved (91.R2794 and 91.R2798 UL Industrial Standards).
- 3 blades included...one 7-tooth, one 10-tooth, one 32-tooth.





### You can put your faith in Sears LOW prices

Sears does not establish artificial "list" prices in order to allow so-called "discount" selling. Sears original prices are LOW PRICES.

### CRAFTSMAN Portable Sabre Saws . . 2 versatile models

A 1/5-HP heavy-duty model . . weighs 4½ lbs. Ideal all-purpose saw for home craftsman . . also used in industry. See sabre saw features above, left. Base tilts 45° to 90° for angle cuts. 2-amp. motor delivers 3400 half-inch

strokes per minute. Will cut 2x4 lumber.
Ball and oil-impregnated bearings. Slide switch. For 110-120-voit, 25-60-cycle AC-DC, With 3 blades, 10-ft.
3-wire cord, plug adapter, wrench, wrench holder.
For extra sabre saw blades see 9 LR 2861, 9 LR 2870 below and 9 LR 2873 at right.

below and 9 LR 2010 at regit.

9 LR 2794—Saw without case. Shipping weight
5 pounds 8 ounces. \$26.95
9 LR 27954—Saw with steel case lcase same as 9LR1488
below). Shipping weight 11 pounds. 29.95

B One-piece Steel Carrying Case 5 1/4 x 9 1/4 x 10 1/8 inches for sabre saw above.

9 LR 1488-Shipping weight 4 pounds 10 ounces...

© Our Best! ½-HP..professional's heavy-duty model..weighs 6½ lbs. See features at left, above. Base tilts 45° to 90°. Depth of cut, 2¼ in. 2.7-amp. motor; full 1-in. stroke—2700 strokes per minute. Ball, needle and oil-impregnated bearings. Trigger switch; lock button, For 110-120-volt, 25-60-cycle AC-DC. With 3 blades, 10.55. 10-ft. cord, plug, plug adapter, wrench, wrench holder.
9 LR 2798—Saw without case. Shpg. wt. 7 lbs. 6 oz. \$44.95
9 LR 27984—Saw and case. Shpg. wt. 14 lbs. \$5 down. Cast. 48.95

Extra Blades. For 9 LR 2798, State cat. no. and size. Extra Blades. For 9 LR 2798, State cat. no. and size. 9 LR 2871—Size No. 1, 7 teeth per in, 3½ in, long. Cuts thicker solid woods, Shipping weight per package 2 oz. Pkg, of 2 for 49c Size No. 2, 10 teeth per in, 3½ in, long. Cuts plywood, wallboard, plastic, soft metals, Shpg, wt, per pkg, 2 oz. Pkg, of 2 for 49c 9 LR 2870—Size No. 3, 32 teeth per in, 3 in, long. For thinner, harder woods and metals, Shpg, wt, per pkg, 2 oz. Pkg, of 2 for 49c 9 LR 2873—Knife-edge Blade. Cuts rubber, leather. Wt. 2 oz. Pkg, of 2 for 49c

\* GUARANTEE If any CRAFTSMAN Sander-Polisher or partable sabre saw shows defects in materials or workmanship, we will repair or replace it at no charge if returned within one year of date of purchase.

### Our lowest priced Portable Sabre Saw

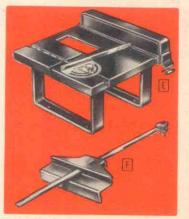


Versatile, medium-duty saw for your home workshop. Powerful universal motor (2650 strokes per minute under load) gives faster, cleaner cuts. No drilling needed . makes its own starting holes. Guaranteed 90 days. See features above. Will cut 2x4's, plywood, etc. Precision sleeve bearings. 1.8 amp. ½-HP motor delivers 3,000 half-inch strokes per minute. For 110-120-volt, 25-60-cycle AC-DC. On-off toggle switch. With 3 blades, 6-600t 2-wire cord, plug-Use with 9LR2873 Knife Blade above at right. 9 LR 2775—Shpg, wt. 4 lbs. 11 oz... \$18.98 9 LR 2775-Shpg. wt. 4 lbs. 11 az...\$18.98

Extra Blades. For 9 LR 2775 and 9 LR 2794 above; also 9 LR 1852 Sabre Saw Attachment on page 45.3 in. long. State size. Wt. pkg. of two, 2 cz. 9 LR 2861—No. 1.7 teeth per in, Cuts thicker wants.

No. 2, 10 teeth per in. For plywood, wallboard, plastic, soft metals. Pkg. 49c 9 LR 2870—No. 3, 32 teeth per in. For thinner,

### Sabre Saw Attachments



Steel Table Top for sabre saws

Only \$998 Steel Table

E Makes bench sabre saw of either 9 LR 2794 or 9 LR 2798 above. For the hobbyist who wants to add bench sabre saw advantages to his portable sabre saw. Simplifies cuttling circles, curves, straight lines, etc. Size 15x 17 inches. Made of stamped steel. Has rip fence, two miter grooves, miter gauge, two points for circles and clamps. Circle Cutter below adds versatility.

99 LR 01741—5hpg. wt. 13 lbs......\$9.98

F Circle Cutting and Edge Guide Al-tochment, Fits all three sabre saws listed on this page. Gives you profes-stonal results when cutting intricate designs involving circular forms. 9 LR 27945—Shpg, wt. 13 oz......\$1.98

# Sander-Polishers for Home and Shop



### Sander-Polishers for your workshop

For finish-sanding furniture . . polishing waxed surfaces. Use with lamb's wool bonnet 9LR2782 for spot reducing, body massage. Light in weight for vertical or overhead use. NOT for removing paint, varnish, deep scratches. Guaranteed 90 days. Reciprocating materials yarnish, deep scratches. Guarantees 90 days. Reciprocating motor has no bearings to oil; for 110-120-volt, 60-cycle AC. Double-arc motion with 14,400 strokes per minute gives smooth, scratch-free finish, even against the grain!

even against the grain!

6x3-inch platen gives 18 sq. in.
of sanding surface. Uses open-coated light-weight backing type sandpaper; no coarser than No. 60.
With sanding sheet, 6-ft, 2-wire
cord, plug, on-off switch. See 9LR
2746 at right for extra sanding
sheets. Sander UL approved.

9 LR 2713-Wt. 4 lbs. 11 oz... \$12.66

B CRAFTSMAN. For finish-sanding. (NOT B CRAFTSMAN. For finish-sanding. (NOT for removing paint, varnish, deep scratches.) 18-sq. in. sanding area. Reciprocating motor... no gears or bearings to oil. Double-arc motor delivers 14,400 strokes per min. 110-120-volt, 60 cycle AC. UL approved (Industrial Standards). Guaranteel 1 year.\* Rubber cushions absorb vibrations. On-off switch. Uses open-coated, lightweight backing-type sandpaper, no coarser than No. 60. With 6 assorted grit aluminum oxide sanding sheets. 6-ft. 3-wire cord., plug, adapter.
9 LR 7458—With cose. Mt. 7 bs. 12 oz..... 16,98 9 LR 1494—Steel Carrying Cose, for sonder [A], [B].

9 LR 1494—Steel Carrying Case, For sander (A), (B), 1134 x7x4 in, Shipping weight 2 lbs, 12 oz...\$1,98

### Our Best reciprocating Sander

C CRAFTSMAN. We believe you can't match this Sander-Polisher in its ability to produce a fine finish—convenient top handle design for one-hand control. Guaranteed one year.\* For continuous-duty finish-sanding, buffing, polishing, 25-sq. in. sanding area. Uses \( \frac{1}{2} \) sheet standard \( \frac{9}{2} \) x11-in. sandpaper with no waste.

sanding area. Uses \( \frac{1}{2} \) sheet standard \( 9x\) 11-in. sandpaper with no waste.

Reciprocating motor needs practically no care because it has no gears or bearings to oil. . no belts or brushes to wear out. Ideal for sanding dry wall seams. Produces a smooth, scratch-free finish on wood even against the grain.

Die-cast housing stands up under rough handling but is lightweight for vertical or overhead use. Slide switch holds "on"; is dust sealed. Overlapping felt pad protects work. With lamb's wool polishing pad, 12 sheets sandpaper, 8\( \frac{1}{2} \)-ft. 3-wire cord, plug, plug adapter, \( UL approved. \) Meets rigid requirements for Industrial Standards, \( 10-\)120-volt, \( 60-\)cycle AC.

9 LR 760—Without case. Shipping weight 7 pounds 6 ounces.

\$27.95 \( 9 \) LR 14995—With case. Shipping weight 14 pounds, \( \frac{5}{2} \) 50 down.

Cash \( \frac{5}{2} \), 25.



### New Motor-driven Orbital Sander

CRAFISMAN heavy-duty sander built for continuous action . . takes care of rough sanding jobs . . gets "deep-down" scratches, dents, etc. It's practically impossible to stall sander under even the severest pressure. You can apply all the pressure needed to get toughest jobs done. Lightweight for vertical and overhead sanding. Uses 1/4 sheet sandpaper.

Die-cast aluminum-alloy housing. Convenient locking trigger for continuous sanding is built into the handle. 3-position auxiliary knob for left or right hand use. Guaranteed one year.\* For 110-120-volt, 50-60-yele AC-DC. With 4 of each: fine, medium and coarse sanding sheets, 6-ft. 2-wire cord and plug.

9 LR 2599—Shipping weight 5 pounds 6 ounces......\$24.95

Korbo Grit Sanding Sheets for above. Sand twice as fast as sandpaper. Outlasts sandpaper more than 100 times. . won't tear or stretch. If it clogs, just lift sander off work—sanding motion shakes waste free. Made of tungsten-carbide grits in copper for diamond-like hardness, yet won't burn or score work! Wire brush or solvent removes gummy paint or varnish. State grit: fine, med. or coarse.

### Continuous-duty 3-in. Belt Sander

duty sanding on large surfaces. Exclusive three-drum design ... more comfortable to use over long periods of time. Handle is closer to work for better control. Motor in center, enclosed in housing assures smoother operation, better balance. Direct spiral gear reduction makes unit compact .. eliminates need for motor betts ... delivers even power. Ball-bearing 8.2-ampere universal motor develops % HP.

Extra-long belt (27% inches): 1200

Extra-long belt (27x3 inches); 1200 feet per minute free belt speed. Underwriters' Laboratories approved (Industrial Standards).

trial Standards).

Die-cast aluminum-alloy housing.

Quick-change belt release on outside of housing. Convenient belt-centering adjustment. Drums have dustproof self-lubricating bronze bearings. Safety trigger switch. Motor has Formex insulation; built-in fan; for 110-120-volt, 25-60-cycle AC-DC. Sander guaranteed one year.\* Height 8 inches. With 3 assorted grit sanding belts, 10-foot 3-wire cord, plug, adapter, Jubricant.

99 LR 02556—Without case, Shipping, \$57.95 wt. 16 lbs. \$5 down, \$5 month.....\$57.95 99 LR 02230K—With case, Shipping wt. 22 lbs. \$5 down, \$5 month....\$62.95 34 LR 5882-25-foot Extension Cord for use with above, No. 14 gauge, 3 wires. Type "S", Shipping wt. 5 lbs.......\$5.98

E Extra belts for above. 27x3 inches. Aluminum oxide. Please state grit wanted. Shpg. wt. 4 oz. 9 LR 2231—Grits: 00, extra fine; 0, fine; 1, med.; 2, coarse. Each 45c 

9 LR 2593—CRAFTSMAN Lubricant. Helps keep power tools running better, longer, Shipping weight 6 oz............Tube 69c







# One motor powers router, planer, sander . . guaranteed I year\*

Save \$22.40 by buying complete out-fit. Includes motor 9LR2505 (A), router 9LR25056 (B), planer 9LR25053 (D), sander 9LR25055 (E), \$5 dwwn. 99 LR T25175-Wt. 32 lbs.... Cash \$159,95

\$2.50 down

A CRAFTSMAN Interchangeable Motor-and-Handle Unit. Power all accessories in outfit. Develops 1½ HP. 110-120-volt, 60-cycle AC-DC. Sealed ball bearings. Locking trigger switch. UL approved (Industrial Standards). 10-ft. 3-wire cord, plug adapter. Guaranteed I year.\*

9LR2505-Motor Unit only, Wt. 8 lbs, 7 oz.\$29,95

B CRAFTSMAN Router. Groove, mortise, rabbet, dovetail, tenon, etc. Hardened steel collet-type chuck takes ¼-in. shank bits (not included, see bits below). Aluminum body; nickel-plated steel sub-base. Height adjusts to 13/2 inches. Depth-of-cut indicator calibrated in 1/64ths. With wrenches and instructions. Guaranteed one year.\* Shipping weight 3 pounds 3 ounces.

...\$22,50

G 9 LR 1487—Metal Carrying Case. Measures 101/4×77%×123/16 in, Wt. 7 lbs. 5 oz... \$5,49

D CRAFTSMAN Ploner, Makes 3-inch wide cut to ½ inch deep in 1/64-in. increments. Two removable blades; micrometer adjustment for re-setting after sharpening. Ball-bearing arbor; slip clutch disengages motor if overloaded motor won't burn up. Steel-reinforced

motor won't burn up. Steel-reinforced tooth-belt drive.

Fence adjusts 0° to 45°; mounts on either side. Polished cast aluminum housing, 20 inches long. Guaranteed one year.\* Converts to bench-mounted jointer-planer with 9LR25054 (Pg. 51). 9 LR 25053—Planer attachment only, Shipping weight 8 lbs, 6 oz. \$5.00 dawn. . . Cash \$59.95

E CRAFTSMAN Sander. Three 3x25in. sanding belts furnished (fine, med., coarse). With dust pickup blower fan and bag. Drum bearings dust sealed. Belt alignment adjustment and quick change mechanism. Worm gear drive with predle type bags in the product of the coarse. drive with needle type bearings. Guar-anteed one year.

Extra Sanding Belts. Wt. each 5 oz. State grit. 00 (extra fine), 0 (fine). 9 LR 2232—1 (med.), 2 (coarse)... Foch 39c 4 (open coat, removes point, etc.) Each 59c

\*GUARANTEE: We will repair without charge or replace with a current model of equal quality, any CRAFTSMAN electric motor, router, planer, sander, or shaper on these two pages, found defective in materials or workmanship, if returned within 1 year of purchase



Can be used as a shaper or a router (see router with motor 9LR25057 above and power router accessories at right). With speed and ease it handles work on chairs, tables, desks

Cast aluminum with a tilting base. Includes: micro-meter depth adjustment, movable fence, detachable guard, spindle and collet chuck, miter gauge, contour guide and hold-down fingers. Guaranteed one year against defects (see guarantee above).

and other furniture and does all your door, trim, window, moulding, and storm and screen sash work . . it's one of the most practical tools a man can own.

99 LR T25157—Shaper Table Unit only.
Shipping weight 11 pounds. \$44.95

5 5 5 5 5

### Power Router Bits . . the right accessory to do the job

Kromedge Cutters. Use with CRAFTSMAN shaper table 99LRT25157 at left. Specially hardened alloy steel. Please order by correct catalog number. Shipping weight each cutter, 2 ounces. Price each. \$2.49

Catalog	Width of	Radius of	Type of
Number	cut, in.	cut, in.	Cutter
(F) 9LR2516	13/64	Va	concave
9LR25161	17/64	3/10	concave
9LR25162	23/64	san Vancous	Concave
9LR25163	1/10		concave
(G) 9LR2519	11/64	1/4	convex
9LR25191	17/64	3/10	convex
9LR25192	23/64	1/4	convex
9LR25193	1/16	5/40	convex
(H) 9LR2523	1/32		corner bead
9LR25231	1/10		corner bead
(J) 9LR2538	1/32		spindle bead
9LR25381	11/32		spindle bend
(K) 9LR2540	19/64	3,64	surface bead
9LR25401	25/64	1/2	surface bead
(L) 9LR2561	3/10		flute
9LR25612	17/64	1/4	flute
(M) 9LR2575			straight face
9LR25751	5/32		straight face
9LR25752	3/18		straight face
9LR25753	4		straight face
(N)9LR2577	11/64		"V" flute
9LR25771	9/3z	7.7711 (11111)	"V" flute
	**** 732 ***		4 11010

P Combination 3% and 3/16-Inch quarter round, 7/16 in. wide. 9 LR 2579—Shpg. wt. 202, Each \$2,49

R Wide straight face cutter. 1 inch wide. 9 LR 25754-Shpg. wt. 2 oz. Euch \$3.98

Set of 6 Depth Collars. (Not shown.) For Shaper Table At-tachment 99 LR T25157 above. 9 LR 25502-Shpg. wt. 5 oz. Set \$1.98 S %s-inch Spindle Adapter. Permits use of shaper cutters at left with any drill press. 9 LR 2550—Shpg. wt. 4 oz....\$1.98

Router Bits for power router (B). Hard Kromedge high speed steel for extra-long life. 14-in. diam. shanks. For grooving, rabbeting, mortising, carving, etc.

T Stroight face Router Bits.

9 LR 2552—½ in. Wt. 3 oz. \$1.49
9 LR 25521—¼ in. Wt. 3 oz. 1.49
9 LR 25522—¾ in. Wt. 3 oz. 1.98
9 LR 25523—½ in. Wt. 3 oz. 2.49
5 LR 25523—½ in. Wt. 2 oz. 2.49
5 LR 2518—Shpp. wt. 2 oz. \$3.49

U Dovetail Cutter Bits. 9 LR 2553—1/4 in, Wt. 2 oz. \$2,98 9 LR 25531—1/2 in, Wt. 2 oz. \$3,98

V-groove or Chamfering Bit. 1/2 in. wide.
9 LR 2557—Shipping weight 

W V2-in, Bead Bit. Use with (N) Pilots and Arbor below. 9 LR 25541—Wt. 3 cz. \$3,49

%-in. Bead Bit. Use with (X) Pilots and Arbor. 9 LR 25542—Wt. 3 oz. \$3.49 V₂-in. Cove Bit. Use with (X) Pilots and Arbor. 9 LR 25551 —Wt. 4 oz. \$3.49

%-in. Cove Bit. Use with (X) Pilots and Arbor. 9 LR 25552—Wt. 3 oz. \$3.49

X Two Pilots with 1/4-in, x28-thread Arbor. To be used with bead and cove bits (W) above. 9 LR 2589—Wt. 2 cz. \$1.98

See pages 19 and 21 for Drill Presses and Accessories

50 SEARS Zone 1, 2, 3, 4



#### **Accessories for Portable Power Routers**

A Sharpening Attachment for shaper and router cutter bits. Fits routers 9 LR 25057 and 9 LR 2558, Easy to use insert 1/4-in, shank bits into holder and mount attachment on router base. Shaper cutters (5/16-in. bore) use arbor supplied with 99 LRT 25157 shaper table. Vertical, horizontal and angular adjustments.

9 LR 25159-Shpg. wt. 2 lbs. 7 oz...\$12.98

B Formica-trimming Attachment. Fits routers 9 LR 25057 and 9 LR 2558. For beveling, contour cutting or trimming of hard Formica or plastics. Excellent for inside cuts as routing out sink aperture for Formica-topped kitchen cabinets. Use with ¼-in. shank cutter bit 9 LR 2541 below. Width and depth of cut easily regulated.

9 LR 2573-Shpg. wt. 9 ounces. 91R 2541 — Carbide-Hipped combination straight and bevel Formica cutter bit, Carbide-Hipped for maximum hardness to assure longer-lasting sharp-ness. Shipping weight 2 ounces. \$4.49

Jointer Attachment, Converts 9 LR 25053 planer (opposite page) into bench jointer-planer. Cast aluminum body; steel rods; spring-load blade guard

9 LR 25054—Shpg, wt. 2 lbs.......\$5.49

D Sash and Door Holder. Holds doors, screens, windows for planing, setting hinges, lock sets, etc. See holder in use, illus. (H). 9 LR 2567-Shipping weight 12 pounds...

Template Guide Bushings, Includes holder,

3 template guides for (1) \$\frac{2}{3}\template \text{in. O.D. hinge}\$ mortising, (2) stair treads, (3) \$\frac{1}{3}\text{-in. O. D. for inlay work, dovetail joints, etc.} \$\$1R 25059—Shipping weight 1 pound 2 punces. \$5.98

F New Dovetail Template. Fits routers 9LR25057 land 9LR2558. Clamps pieces at right angles. Takes stock up to 12 in. wide, 3/6 to 1½ in. thick (½-in. more than most ordinary routers). I With end plates, comb, clamps and instructions. See ½-in. Dovetail bit (U), opposite page (not included). 9 LR 2572—Shipping weight 9 pounds 10 aunces.\$19.98

Router Edge Guide. Fits on either side of router 9LR25057, opposite page. 2 screws. Contour finger for routing various shapes. 9 LR 25153—Shipping weight | lb. | 1 oz.......\$3.98

H 3-section Butt Hinge Template. Contractor type. Guides router when mortising both door and jamb without changing settings. For lock face mortising. Handles 1½ to 5-in. hinges. For doors up to 8 ft. high, ¾ to 2½ in. thick. Fits 9LR25057, 9LR2558 on these pages. 99 IR 02574—For 2 or 3 hinges. Shpg. wt. 15 lbs. \$26.95 



### Power Router..tool of many uses

Here's the right combination of speed, accuracy, ease of handling and Here's the right combination of speed, accuracy, ease of handling and economy designed for your home workshop. The 1/5-HP motor offers high speed for smooth, chatterfree routing. It's lightweight and easy to operate, especially for freehand carving. In addition to this, it is the lowest-priced router in Sears history. Now almost anyone can afford to groove, mortise, rabbet, etc. with the effortless precision of a power router and enjoy professional looking results.

Let power make short work of jobs that take hours with hand tools. Use with router accessories (not included, see at left) for cabinet work, beading, inlay work, decorative edges, etc. You can build your own custom furniture, decorative bookcases, lawn markers . . you're only limited by your imagination.

Ball-bearing-mounted chuck (hardened steel, collet-type) takes 1/4inch diameter shank bits. Rugged brush-finished die cast aluminum housing. Height adjusts 1¾ inches.

Motor ventilating system blows chips out of line of work. Under-writer's Laboratories approved. Guaranteed 90 days.

For 110-120-volt, 60-cycle AC. Comes complete with edge guide and two chuck wrenches for quick changing of bits.

9 LR 2558 — Shipping weight 5 pounds 6 ounces, Just \$2.00 down on Sears Easy Terms (see below) .....Cash \$19.98 9 LR 2576-Guide Bushings for above, Shipping weight 10 oz........\$2.19

#### SEARS SPECIAL EASY TERMS

#### ONLY \$5 DOWN on Power Tools from \$50 to \$200.00

			and the same of
	If Unpaid Balance Amounts to	We Shall Add for Credit Price	Monthly Payment
	\$50.01 to \$55.00 55.01 to 60.00	\$6.50 7.00	
I	60.01 to 65.00 65.01 to 70.00	7,50 8,00	
l	70.01 to 75.00	9,00	*****
	75.01 to 80.00 85.00	10.00 11.00	\$5.00
	85.01 to 90.00 90.01 to 95.00	12.00 13.00	
	95.01 to 100.00	14,00	6.00
I	110.01 to 120.00	17,00	
	120.01 to 130.00 130.01 to 140.00	19.00 21.00	7.00
	140.01 to 150.00 150.01 to 160.00	23,00	8.00
ı	160.01 to 170.00	27.00	8.50
I	170.01 to 180.00 180.01 to 190.00	30.50	9.00
	190.01 ta 200.00	32.00	10.00

#### IMPORTANT NOTICE ABOUT PRICES

We reserve the right to change the price of any item in this catalog should the Federal. State or Local governments increase by taxes or otherwise the cost or selling price of any item shown in this book . . . we reserve the right to add such taxes or other increases of cost or selling to the prices shown. The prices shown in this catalog are good for the continental United States only.

#### ONLY \$10 DOWN on Power Tools over \$200.00

Amounts to	for Credit Price	Payment
\$200.01 to \$210.00	\$33,50	\$10.50
210.01 to 220.00	35.00	11.00
		11.50
220.01 to 230.00	37.00	
230.01 to 240.00	38.50	12.00
240.01 to 250.00	40,00	12,50
250,01 to 260,00	41.50	13.00
260.01 to 270.00	43.00	13.50
270.01 to 280.00	45,00	14.00
280,01 to 290,00	46,50	14.00
290.01 to 300.00	48.00	14,50
300,01 to 310,00	49,50	15.00
310.01 to 320.00	51.00	15.50
320.01 to 330.00	53.00	16.00
330,01 to 340,00	54,50	16.50
340,01 to 350,00	56.00	17.00
350,01 to 360,00	57.50	17.50
360.01 to 370.00	59.00	18.00
370.01 to 380.00	61.00	18.50
380,01 to 390,00	62.50	19.00
390.01 to 400.00	64,00	19.50
400.01 to 410.00	65,50	20.00
410.01 to 420.00	67.00	20.50
420.01 to 430.00	69.00	21,00
430,01 to 440,00	70.50	21,50
440.01 to 450.00	72.00	22.00

On purchases of \$20 to \$50, and over \$450, see the Credit Sales Dept. in your Sears Retail Store or Catalog Sales Office.

#### INDEX

The state of the s	JEX.
Abrasives	Mandrels
Combination Power Tools 1 to 5, 12 Cut-off Wheels	Polishing Equipment Polishing Heads Powr-Pak Pulleys Radiol Saw (Accra Arm) 1 to 5.
Dust Collector.         17           Electric Prills.         44 to 47           Electric Drill Accessories.         18, 47           Electric Hand Sows.         42, 43           Electrical Accessories.         34	Router, Portable, Accessories
Flexible Shafts, Accessories	Saw Blades 10, 11, Saw Guldes Saw Harse Brackets Shaper and Shaper Cutters 18, 19,
Grinders         Grindling Wheels         30, 37, 38           Hack Saws, Power         23           Home Power Shop         1 to 5, 12           Instruction Manuals         12, 14, 26           Ilig Saws and Blodes         20	Sharpener, Saw. Swing Saw. Switches, Electrical
Jointer-Planers 16, 17 Lathes and Accessories 15, 22 to 27 Lineshaft Accessories 38	Tool Stands 34, Welders and Accessories 31, 32, Wheel Sets

Mandrels	39
Milling Machines, Accessories28,	29
Miter Gauges	
Miter Vise	
Molding Cutter and Accessories	11
Motors and Accessories	41
Patterns.	20
Planers	50
Planer Attachment	
Polisher	33
Polishing Heads	
Pawr-Pak	
Pulleys	
Radial Saw (Accra Arm)	35
Router, Portable, Accessories50,	91
Saber Saw, Portable, Accessories	
Sanders, Sander-Polishers	49
Sanding Equipment	46
Saw Blades	
Saw Guldes	
Saw Horse Brackets	
Shaper and Shaper Cutters 18, 19,	
Sharpener, Saw	12
Swing Saw	
Switches, Electrical	48
Thickness Planers	16
Tool lights	
Tool Stands	
Welders and Accessories	33
Wheel Sets	

#### SEARS GUARANTEE

We guarantee that every article in this catalog is honestly described and illustrated . . . We guarantee that any article purchased from us will give you the service you have a right to expect . . . If for any reason whatever you are not satisfied with any article purchased from us, we want you to return it to us . . . We will then exchange it for exactly what you want, or will refund your money.

SEARS, ROEBUCK AND CO.

Zum 1, 2, 3, 4 SEARS 51 Annan gananan kakaka kanan kanan

# The CRAFTSMAN Accra Arm makes any man a skilled woodworker



It Crosscuts



It Rips



It Miters



It Beyel Cuts



It Dadoes



It Rabbets



It Shapes



It Routs



It Drills



It Tenons



It Sands



It Grinds

... gives you the complete flexibility of uses, unlimited saw cuts and multishop versatility needed to do expert remodeling, repair, furniture making, cabinet work and hundreds of other home improvement projects. It's America's most advanced 10-inch Radial Saw!

CRAFTSMAN

POWER TOOLS

SEARS, ROEBUCK AND CO.

Satisfaction Guaranteed or Your Money Back