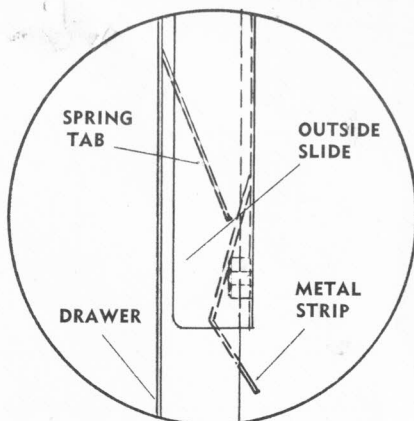


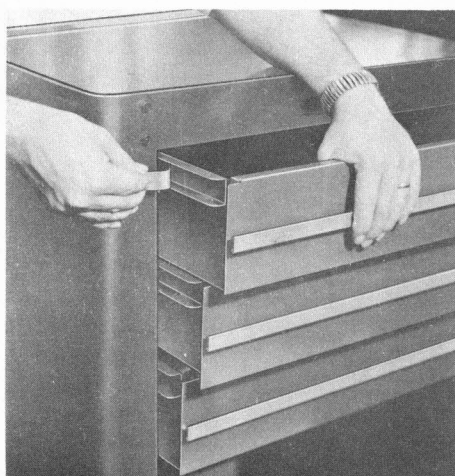
APPLIES TO ALL THREE MODELS

TO REMOVE

To remove drawer, use any strip of metal, screw driver, etc., that can be inserted to allow the spring stop on the runner to pass over the bolt head on side that acts as a stop. (See inset).

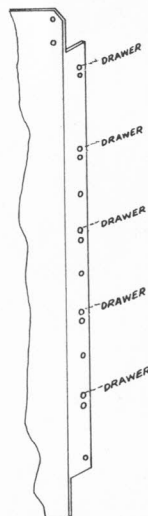


Note that each drawer has a spring tab on the runner that engages the bolt head as a stop to keep it from falling out. If spring tab is not pulled out far enough, it will not engage. You can bend tab to correct it if needed.



PROPER METHOD FOR REMOVAL

If you have purchased this drawer for Stand No. 1031, or Bench No. 1026, use this illustration as a guide in mounting the drawer to your unit.



Instructions

FOR ASSEMBLING

CRAFTSMAN

DRAWER 10327

FOR STAND 10317

DELUXE BENCH 10265

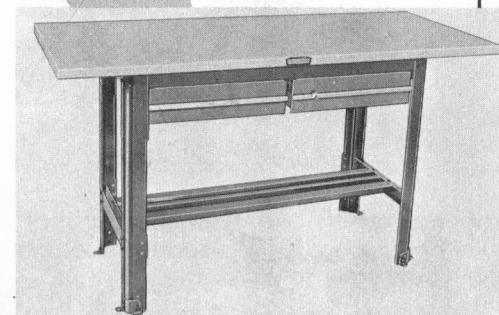
& ECONOMY BENCH 10271



10265



10317



10271

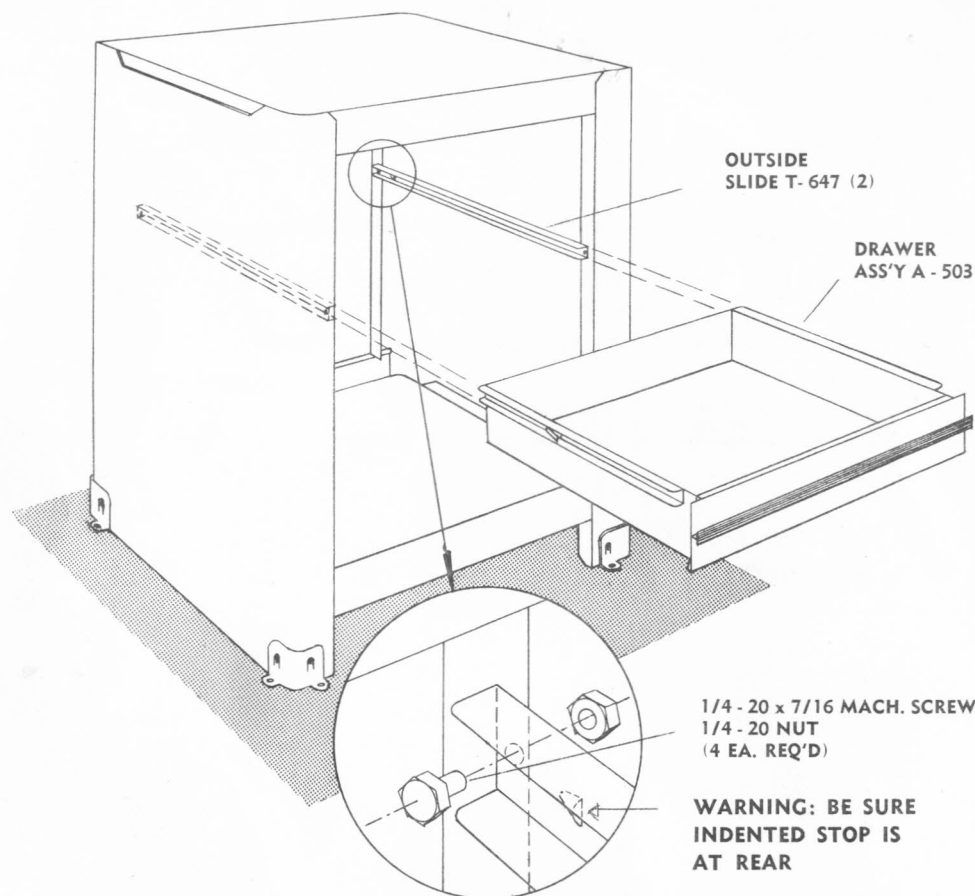
THIS DRAWER ALSO FITS
THESE UNITS, 1031 - 1026 -
1027

Sold only by

SEARS, ROEBUCK and CO. — U.S.A.

In Canada, SIMPSON-SEARS LIMITED

TYPICAL ASSEMBLY



PARTS LIST

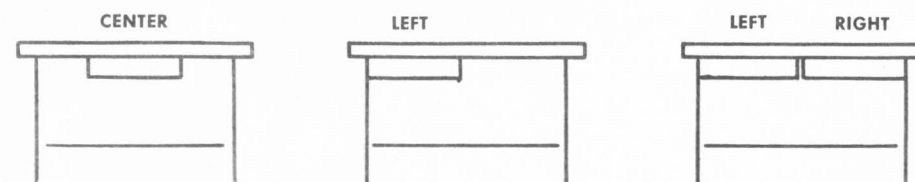
REQ'D	PART NO.	DESCRIPTION
1	A-503	DRAWER ASS'Y
2	T-647	OUTSIDE SLIDE
4	M-1517	MACHINE SCREW 1/4-20 x 7/16
4	M-2163	NUT, 1/4-20

Consider carefully the arrangement that will be best for your purposes when using combinations of drawers and shelves No. 10347 before you begin to assemble.

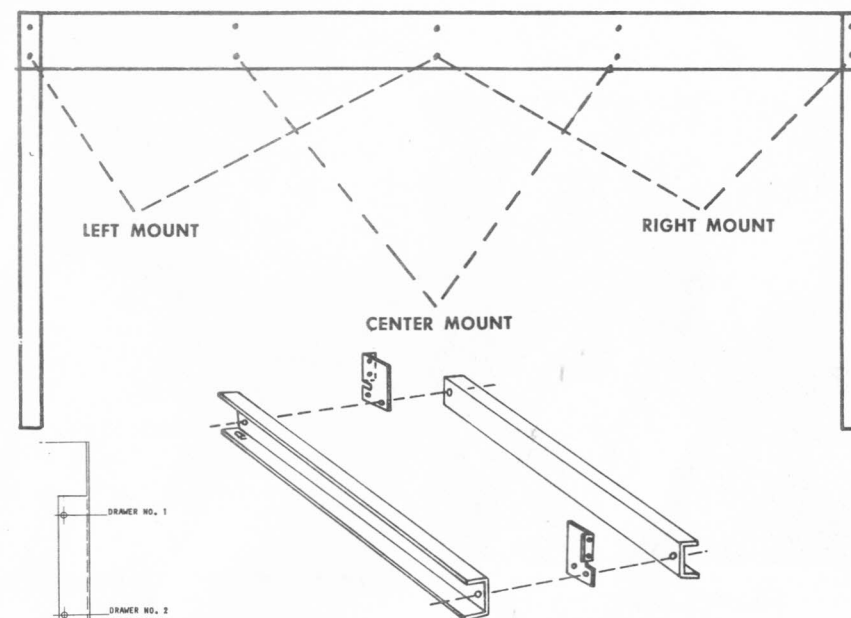
Drawers will fit in any of 5 locations identified quickly by diagram at right.

ECONOMY BENCH 10271

Your drawer will fit in any of three positions, and your bench will accommodate two drawers side by side.



Use holes provided for desired location



Drawer runners are assembled to hangers **provided with bench**. Use hole closest to front to mount runners to brackets. Be sure indented stop is at rear.

WARNING:
Channel Slide on
Drawers To Be
Inside Channel
Slide on Cabinet
As Shown

SLIDE ON
DRAWER

OUTSIDE SLIDE
ON CABINET



**TYPICAL SLIDE
INSTALLATION**

Apply a light
film of grease to
top and bottom
surface of drawer
slides before
installation

Drawer Hole Layout
for 10317 and 10265