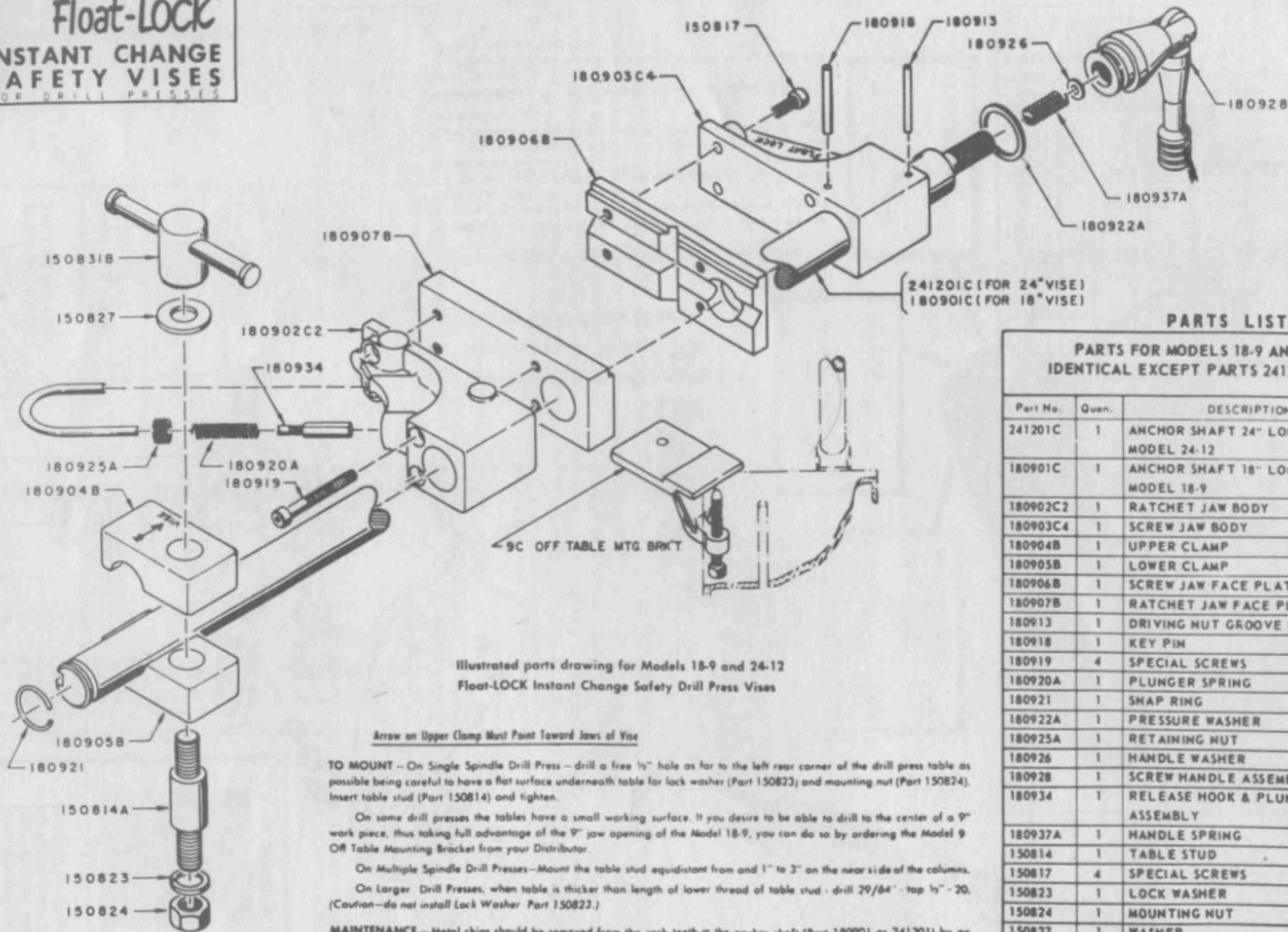


Float-LOCK[®]

INSTANT CHANGE SAFETY VISES

FOR DRILL PRESSES



Illustrated parts drawing for Models 18-9 and 24-12
Float-LOCK Instant Change Safety Drill Press Vises

Arrow on Upper Clamp Must Point Toward Jaws of Vise

TO MOUNT - On Single Spindle Drill Press - drill a free 1/2" hole as far to the left rear corner of the drill press table as possible being careful to have a flat surface underneath table for lock washer (Part 150823) and mounting nut (Part 150824). Insert table stud (Part 150814) and tighten.

On some drill presses the tables have a small working surface. If you desire to be able to drill to the center of a 9" work piece, thus taking full advantage of the 9" jaw opening of the Model 18-9, you can do so by ordering the Model 9 Off Table Mounting Bracket from your Distributor.

On Multiple Spindle Drill Presses - Mount the table stud equidistant from and 1" to 3" on the rear side of the columns.

On Larger Drill Presses, when table is thicker than length of lower thread of table stud - drill 29/64" - top 1/2" - 20. (Caution - do not install Lock Washer Part 150823.)

MAINTENANCE - Metal chips should be removed from the rack teeth in the anchor shaft (Part 180901 or 241201) by an occasional air blast or brushing. (Caution - always cover the chuck on your drill press when using air to prevent chips and dirt getting into the jaws.)

Apply a few drops of light machine oil between jaws and anchor shaft and between release rod (Part 180908) and retaining nut (Part 180925) at frequent intervals.

PARTS LIST

PARTS FOR MODELS 18-9 AND 24-12 ARE IDENTICAL EXCEPT PARTS 241201C AND 180901C.

Part No.	Quan.	DESCRIPTION	Price
241201C	1	ANCHOR SHAFT 24" LONG - MODEL 24-12	\$40.00
180901C	1	ANCHOR SHAFT 18" LONG - MODEL 18-9	30.00
180902C2	1	RATCHET JAW BODY	21.70
180903C4	1	SCREW JAW BODY	16.00
180904B	1	UPPER CLAMP	9.50
180905B	1	LOWER CLAMP	9.50
180906B	1	SCREW JAW FACE PLATE	9.75
180907B	1	RATCHET JAW FACE PLATE	14.00
180913	1	DRIVING NUT GROOVE PIN	.85
180918	1	KEY PIN	.85
180919	4	SPECIAL SCREWS	ea. .85
180920A	1	PLUNGER SPRING	.85
180921	1	SNAP RING	.80
180922A	1	PRESSURE WASHER	1.20
180925A	1	RETAINING NUT	1.45
180926	1	HANDLE WASHER	.80
180928	1	SCREW HANDLE ASSEMBLY	14.00
180934	1	RELEASE HOOK & PLUNGER ASSEMBLY	6.75
180937A	1	HANDLE SPRING	1.00
150814	1	TABLE STUD	2.75
150817	4	SPECIAL SCREWS	ea. .85
150823	1	LOCK WASHER	.50
150824	1	MOUNTING NUT	.95
150827	1	WASHER	.95
150831B	1	T-LOCK ASSEMBLY	8.25

ORDERING INSTRUCTIONS - Send all orders for vises and replacement parts to your local distributor.

REPAIR INSTRUCTIONS - Vises to be repaired should be sent to 1 6201 N. Pulaski, Chicago, IL. Transportation prepaid.

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.

WAHLSTROM FLOAT-LOCK PRODUCTS CO.

6201 N. PULASKI • CHICAGO, ILL. 60648 • AREA CODE 312-740-0535

JAN. 1, 1981